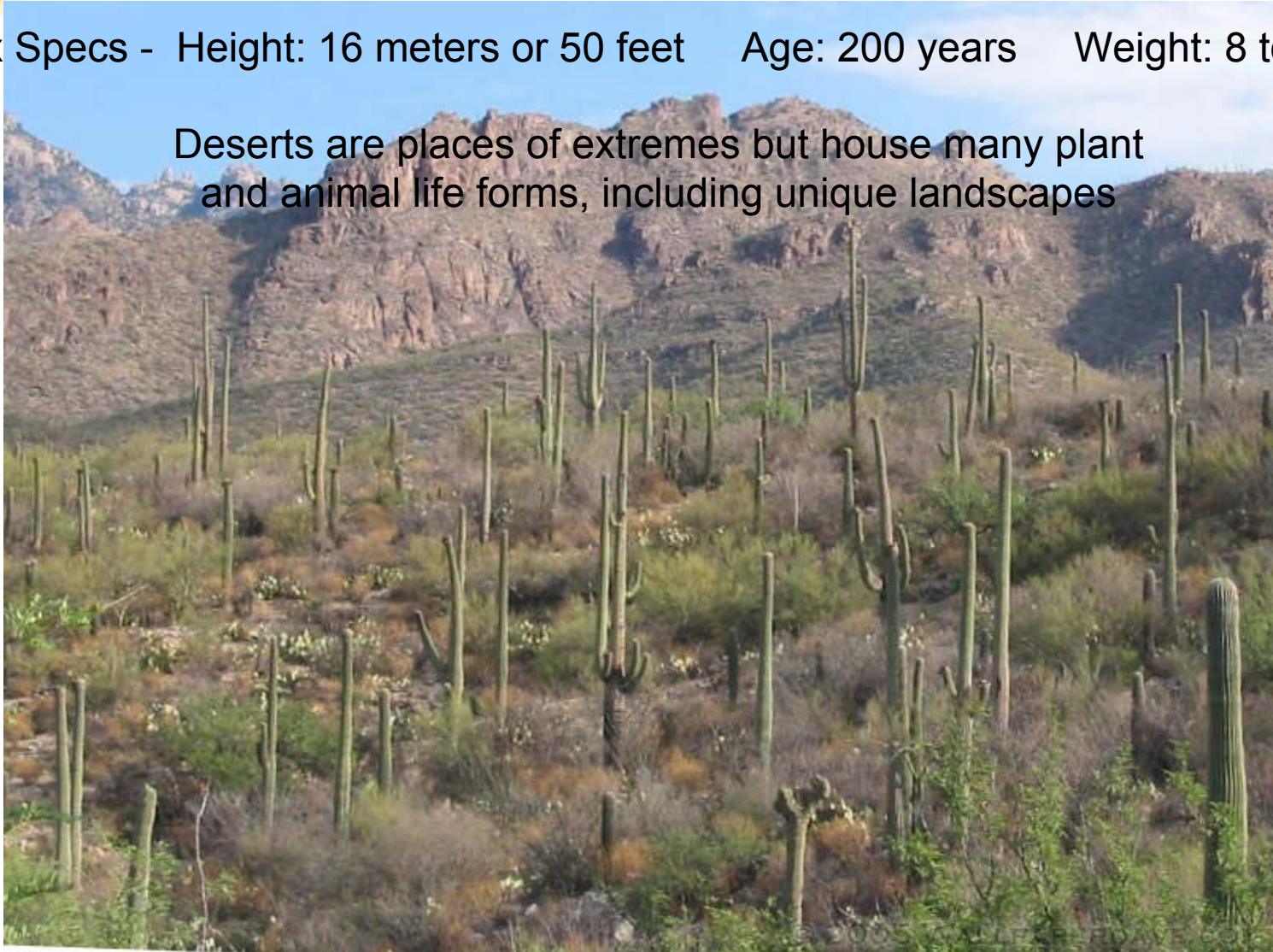


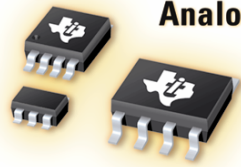
Saguaro Cactus Sabino Canyon Tucson, Arizona

Max Specs - Height: 16 meters or 50 feet Age: 200 years Weight: 8 tons

Specifications

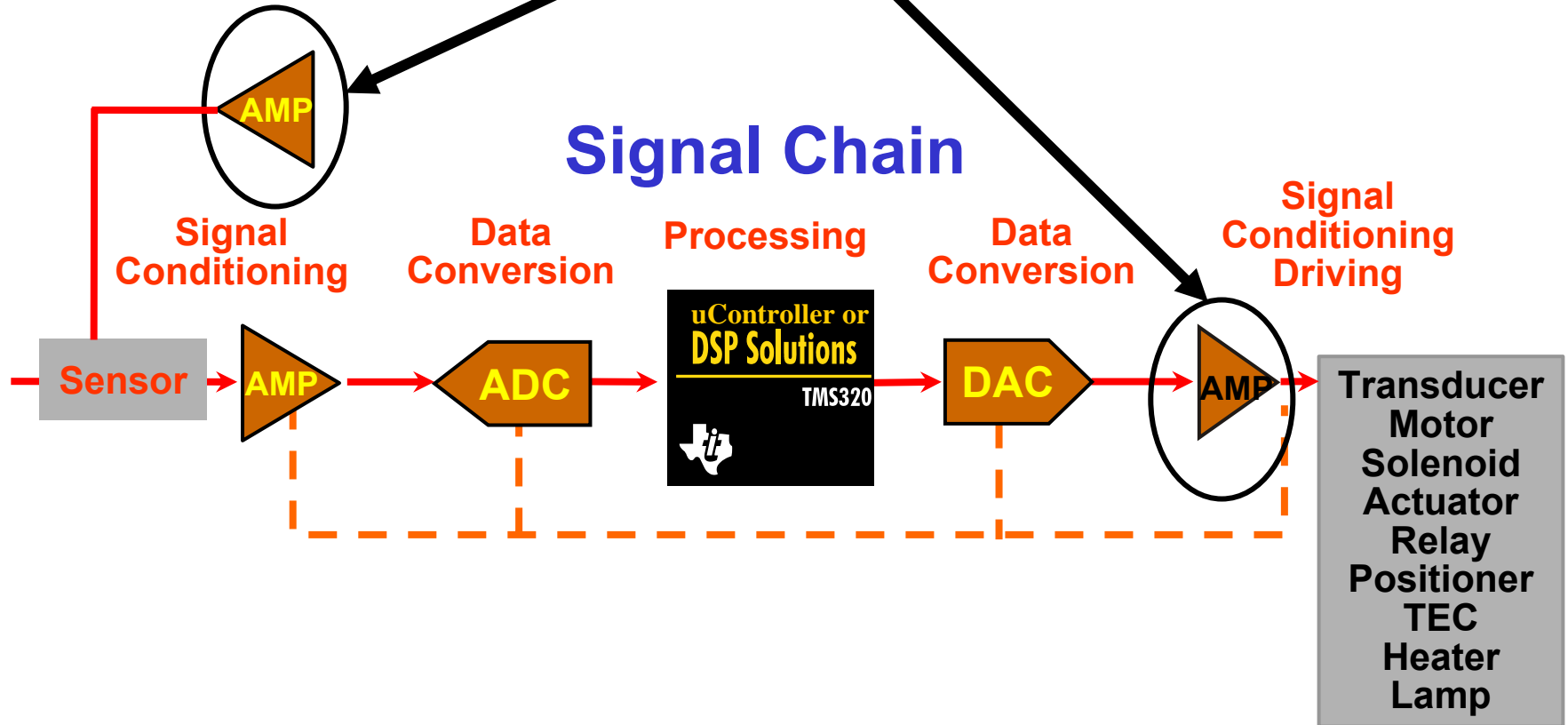
Deserts are places of extremes but house many plant and animal life forms, including unique landscapes

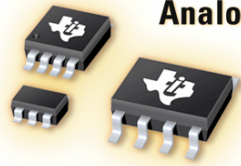




Power Amplifier Applications

Excite Low Resistance
Transducers, e.g. Load Cells

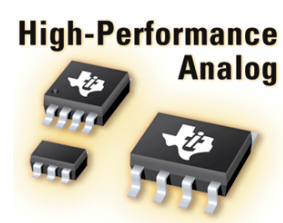




Power Op Amps

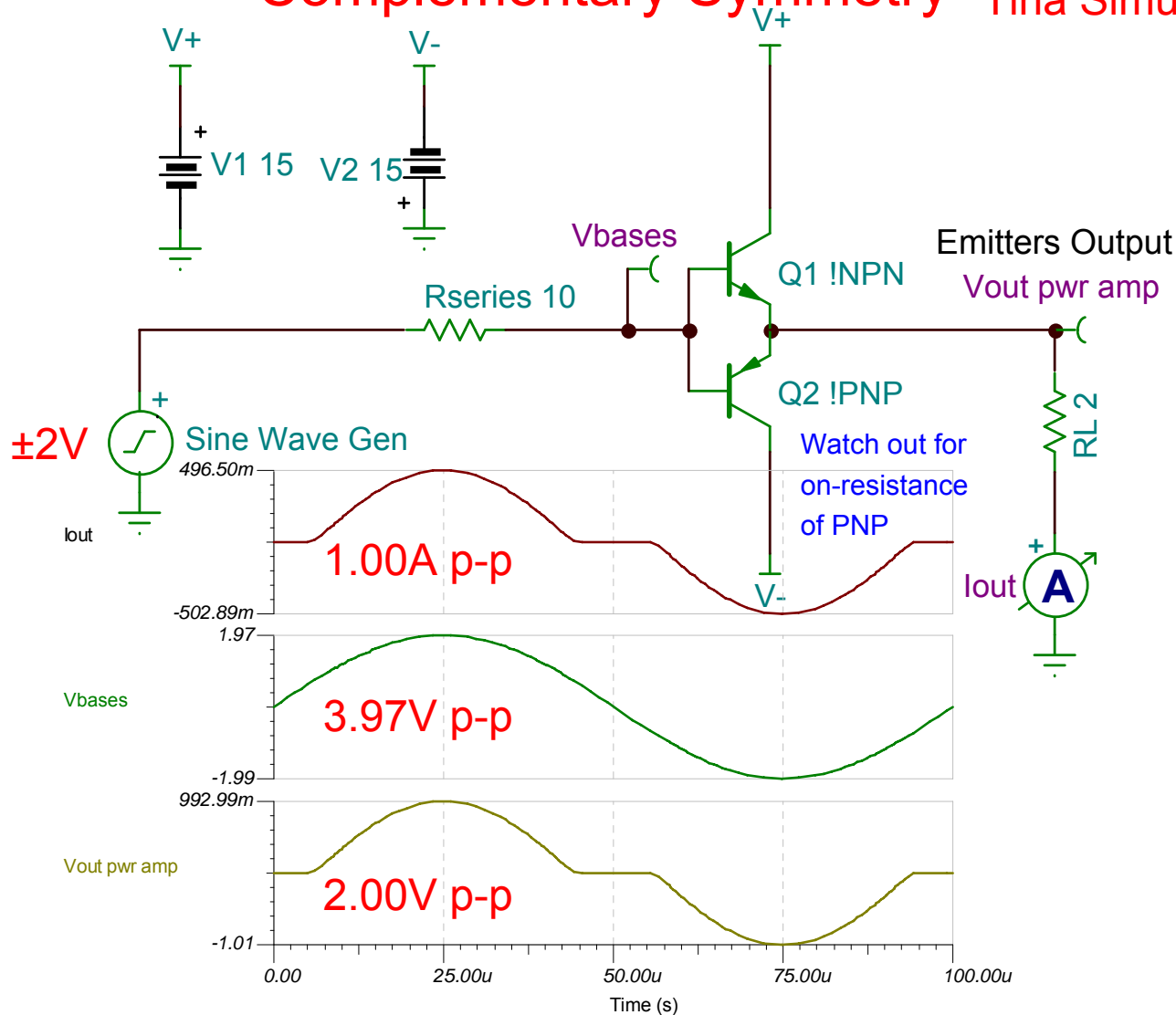
Crossover Distortion Principles & Circuit Applications

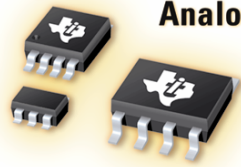
John Brown, 9/12/006



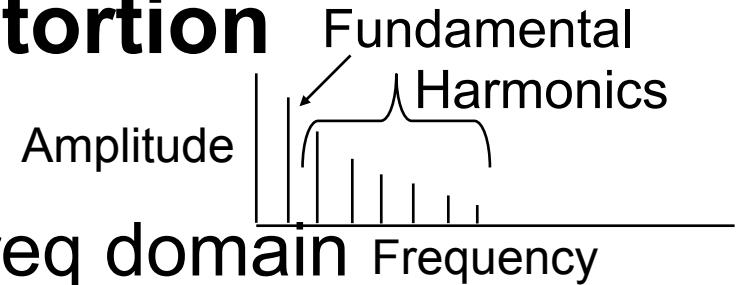
Essential Diodes / Transistors

Power Output Stage, Class C
Complementary Symmetry Tina Simulation





Power Op Amps Crossover Distortion

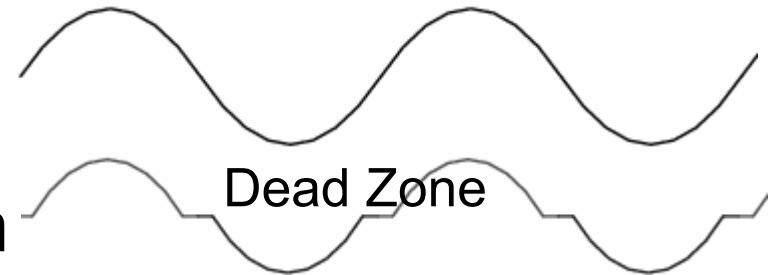


1. Harmonic Distortion – time/freq domain

Appearance - collective frequencies (Fourier Series)

Consequence - harsh sounding audio signals or errors in analyzing spectral purity

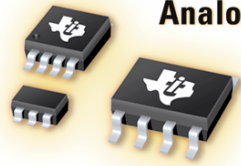
Nice looking and pure



2. Dead Band – time domain

Appearance – fast change in signal level, oscillations, hunting

Consequence – servo systems going in the wrong direction



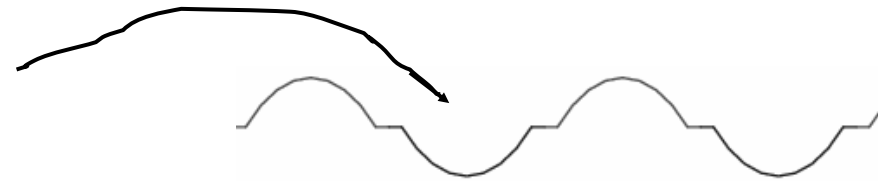
Power Op Amps Crossover Distortion

2. Dead Band – time domain

Usually expressed as % of Span.

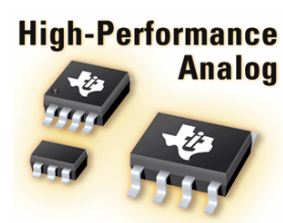
Unintentional “dead band” problem in electronics can cause control loss or make control loop go in wrong direction.

Intentional “dead band” to avoid mechanical valve wear out problem. PID loop calculated output must leave this region before the actual output will change.

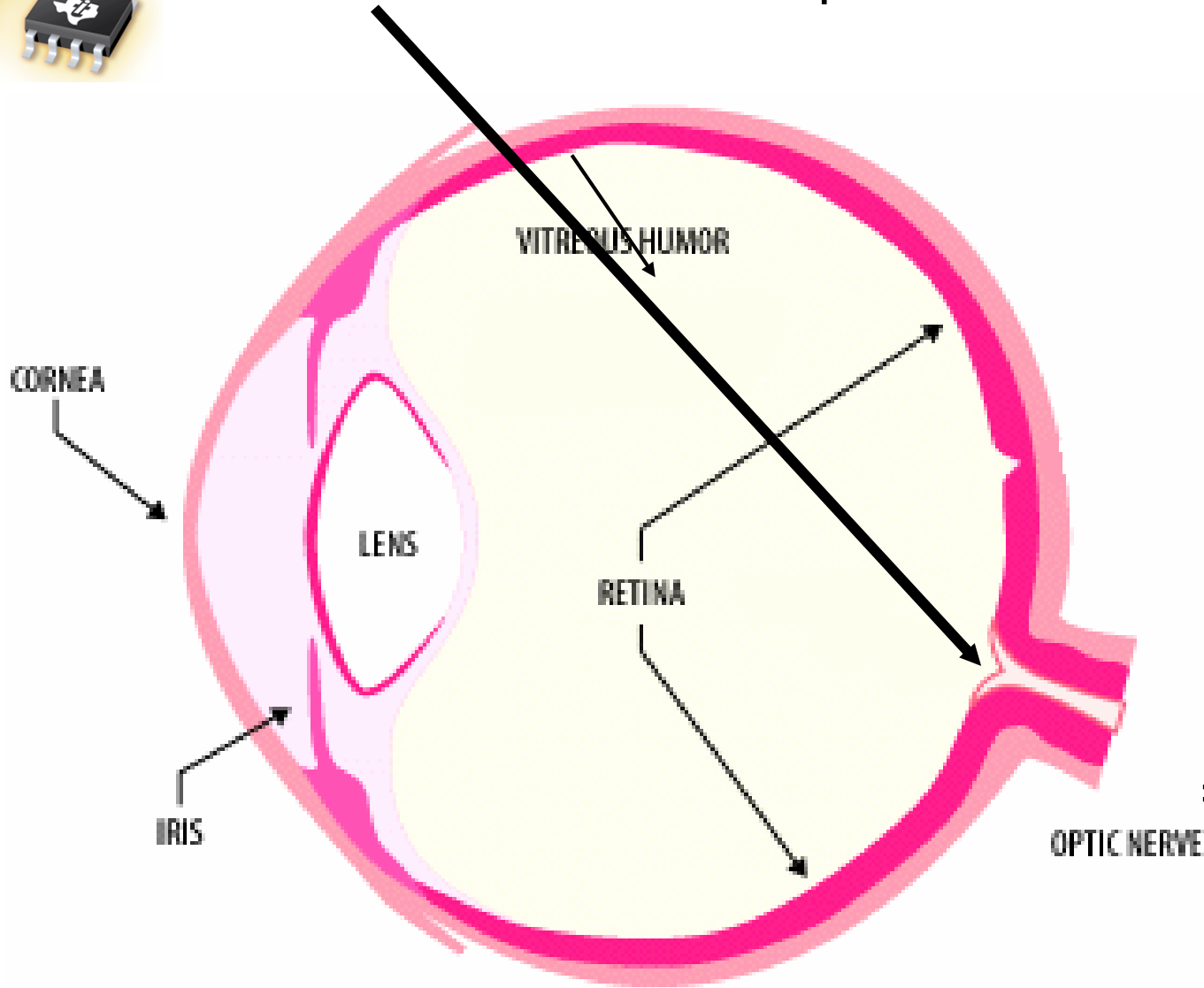


Power Amp Dead Zone
Can Cause
HUNTING,

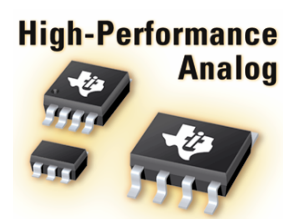
which is movement back
and forth around the
set point



Dead Band or Blind Spot in Human Eye



No Optical Sensors in Retina at Optic Nerve = Blind Spot



Dead Band or Blind Spot in Human Eye

Directions to find your optical blind spot. Hold head still.

Close Left Eye, focus on letters until black dot disappears

a	b	c	d	e	f	g	h
i	j	k	l	m	n	o	p
q	r	s	t	u	v	w	x



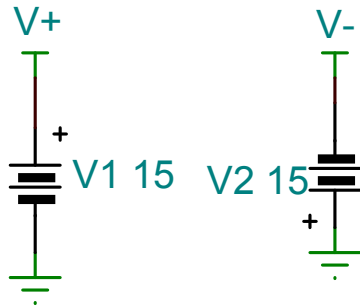
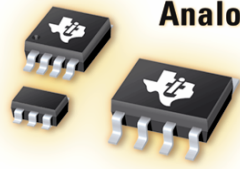
Close Right Eye, focus on letters until black dot disappears



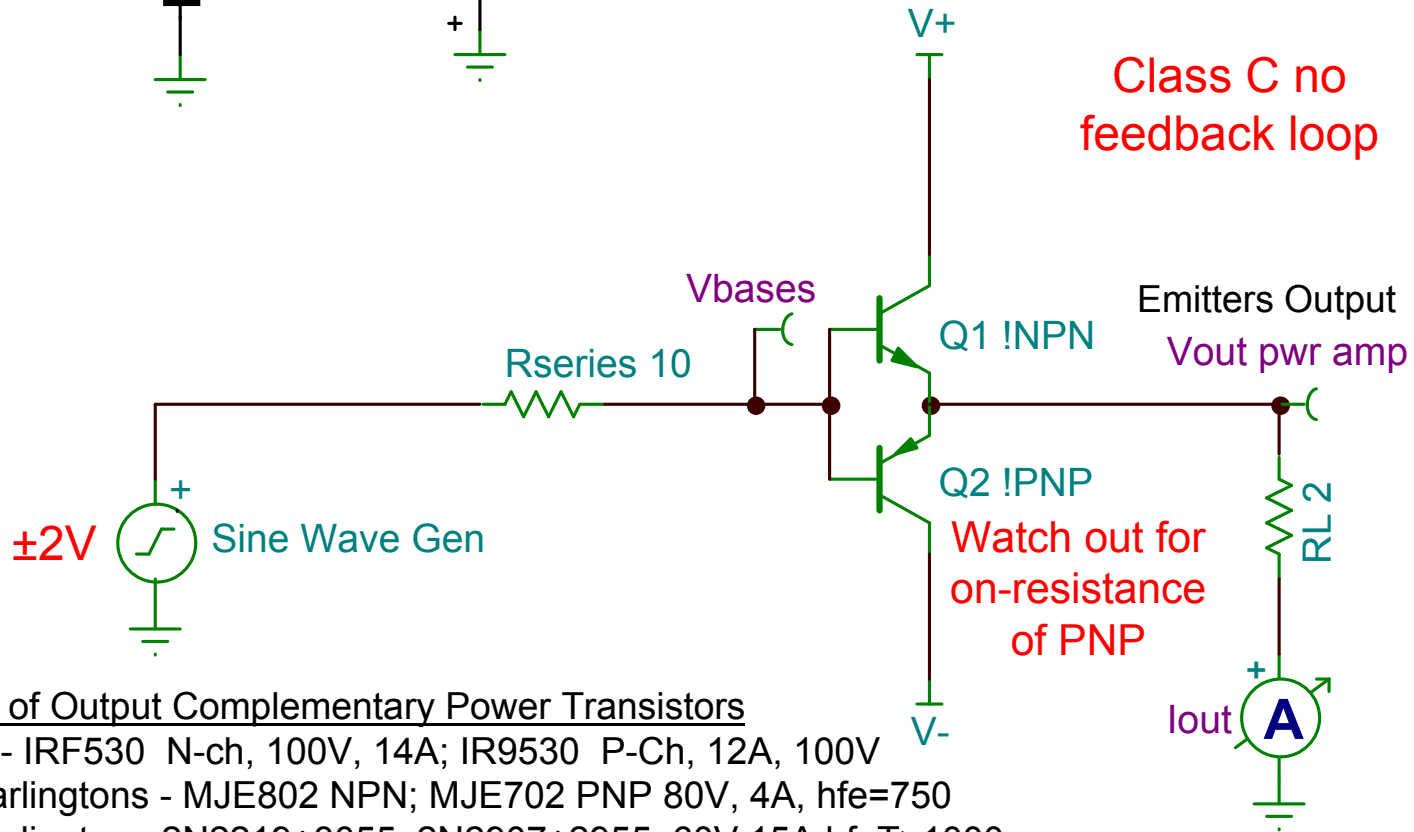
h	g	f	e	d	c	d	a
p	o	n	m	l	k	t	l
x	w	v	u	t	s	r	q

By moving head back and forth you can “HUNT” for spot.

Power Op Amps - Crossover Distortion

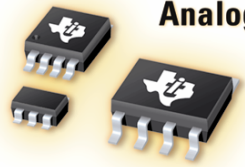


Tina Simulation
Power Amplifier: Just External Transistors, No Diodes
Class C, Lots of Crossover Distortion JMB 5/6/2006



Examples of Output Complementary Power Transistors

- MOSFET - IRF530 N-ch, 100V, 14A; IR9530 P-Ch, 12A, 100V
- Bipolar Darlingtons - MJE802 NPN; MJE702 PNP 80V, 4A, hfe=750
- Bipolar Darlingtons-2N2219+3055; 2N2907+2955, 60V, 15A, hfeT>1000
- Bipolar FZT851 NPN (6A, 200V); FZT951 PNP (5A, 100V), hfe=100 ZTEX

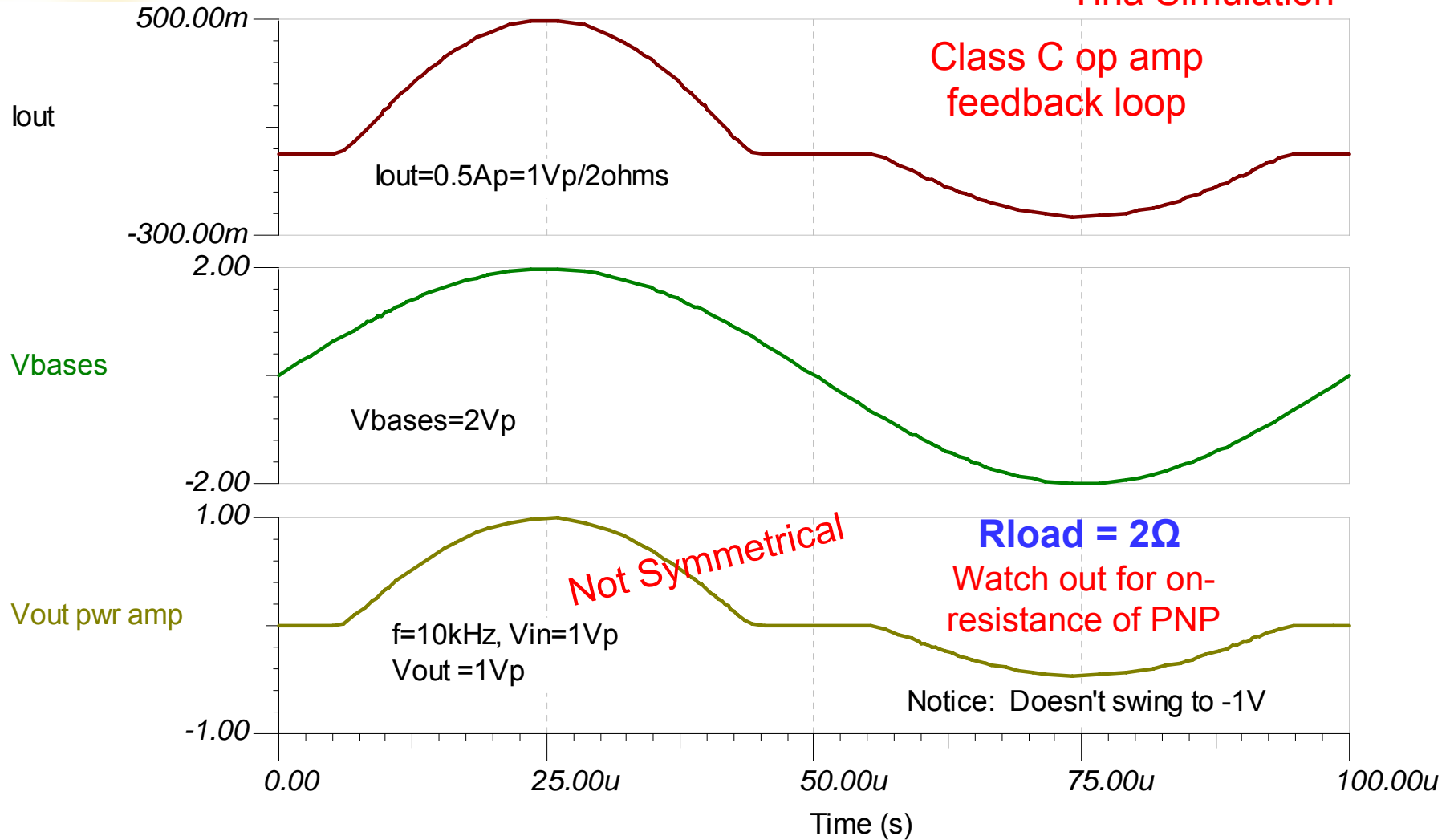


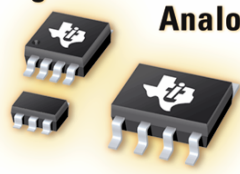
Power Amplifier: Just External Transistors, No Diodes

Class C, Lots of Crossover Distortion JMB 5/6/2006

Power Op Amps - Crossover Distortion

Tina Simulation



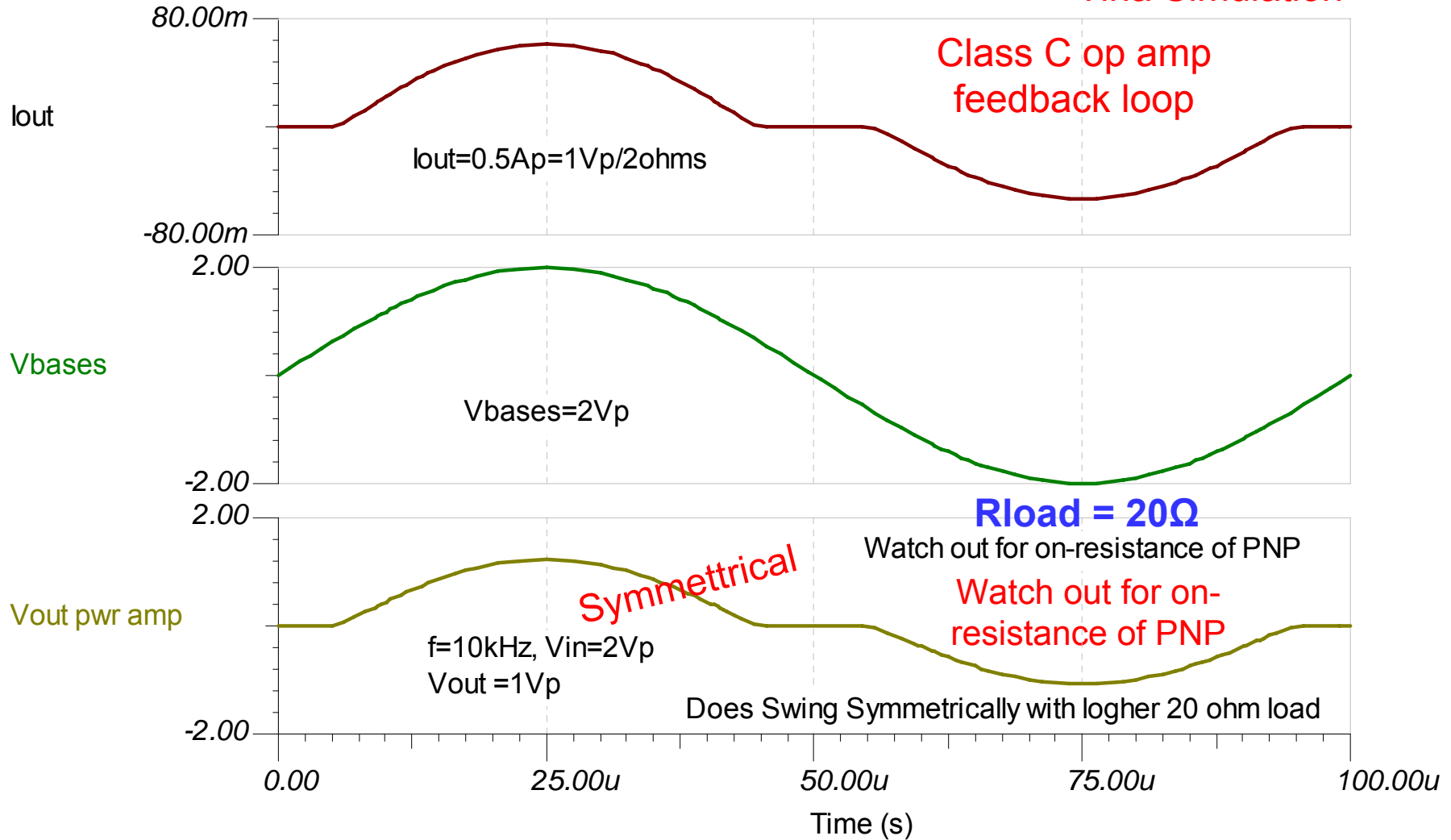


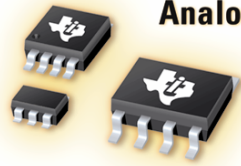
Power Amplifier: Just External Transistors, No Diodes

Class C, Lots of Crossover Distortion JMB 5/6/2006

Power Op Amps - Crossover Distortion

Tina Simulation





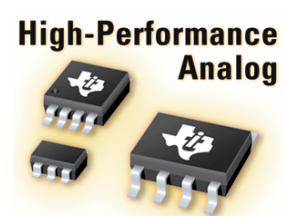
Power Op Amps

Little r_o (static & dynamic)

Essential Principles

Output Resistance

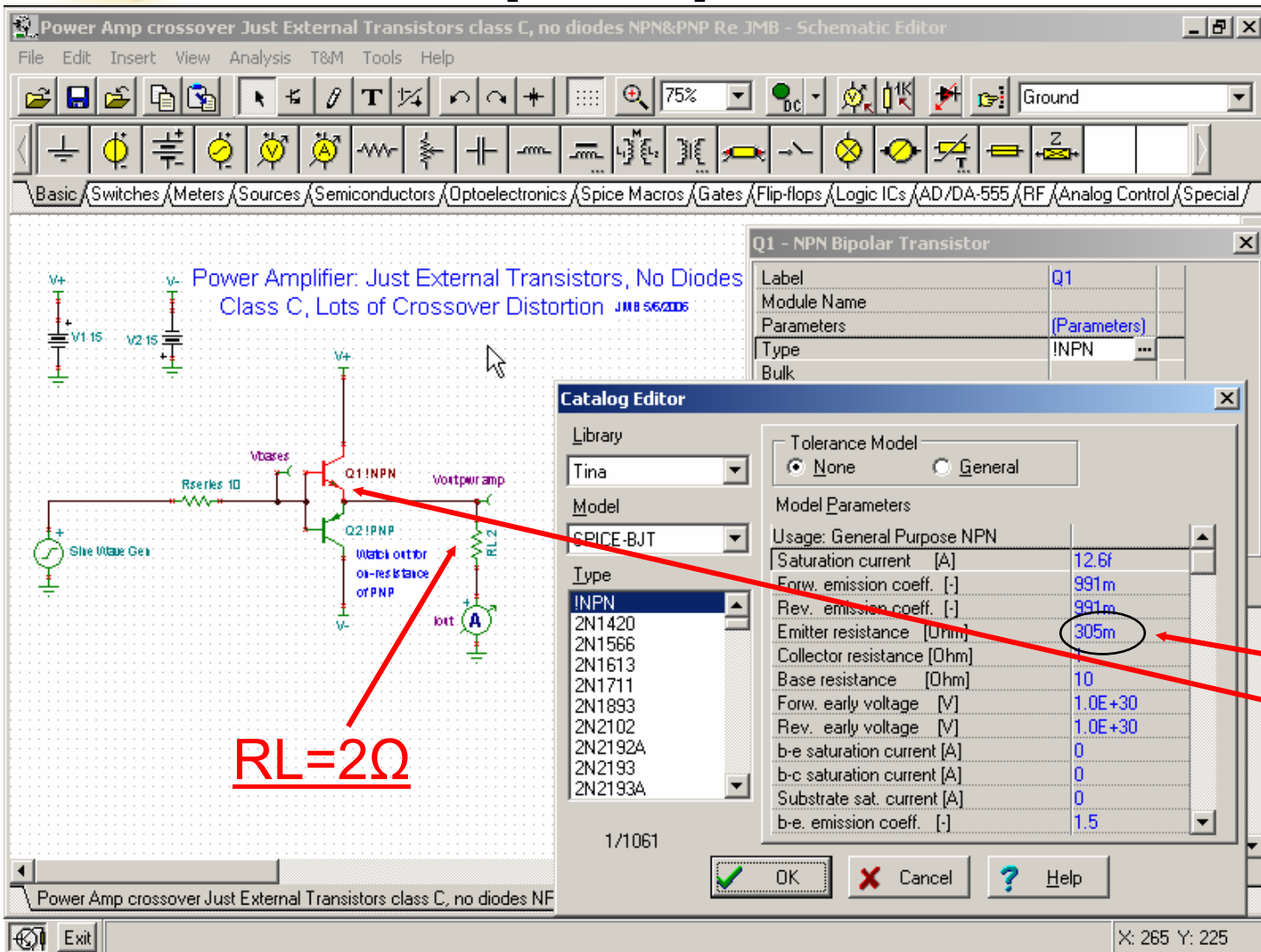
(See Tim Green's Presentation)



Power Amplifier: Just External Transistors, No Diodes

Class C, Lots of Crossover Distortion JMB 5/6/2006

Power Op Amps - Crossover Distortion



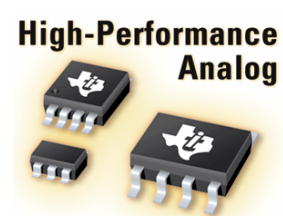
Tina Simulation

Class C no feedback loop

NPN Remitter

Watch out for on-resistance of PNP
Re=0.305Ω
in Simulator

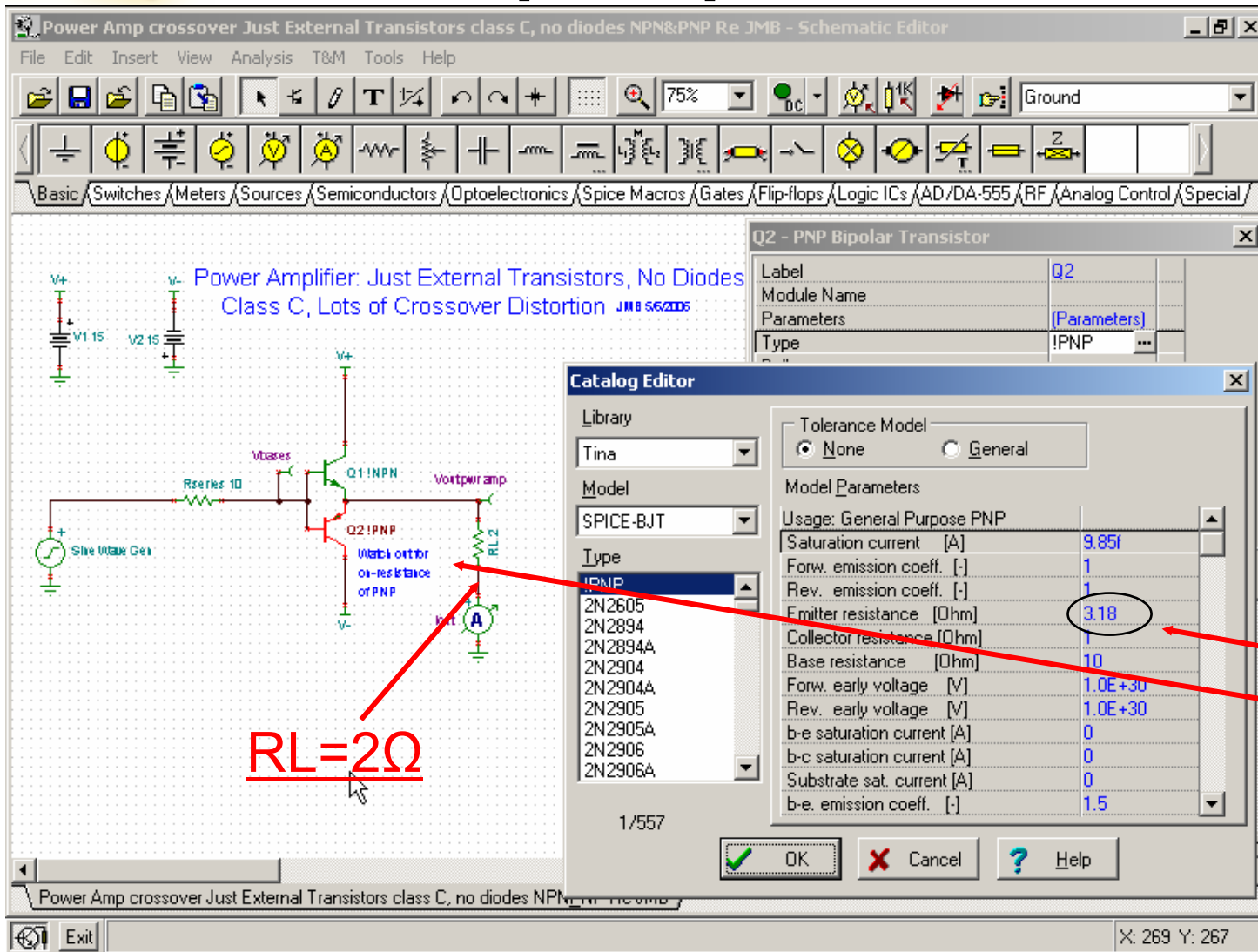
RL=2Ω



Power Amplifier: Just External Transistors, No Diodes

Class C, Lots of Crossover Distortion JMB 5/6/2006

Power Op Amps - Crossover Distortion



Tina Simulation

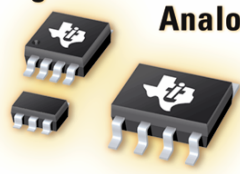
Class C no feedback loop

PNP Remitter

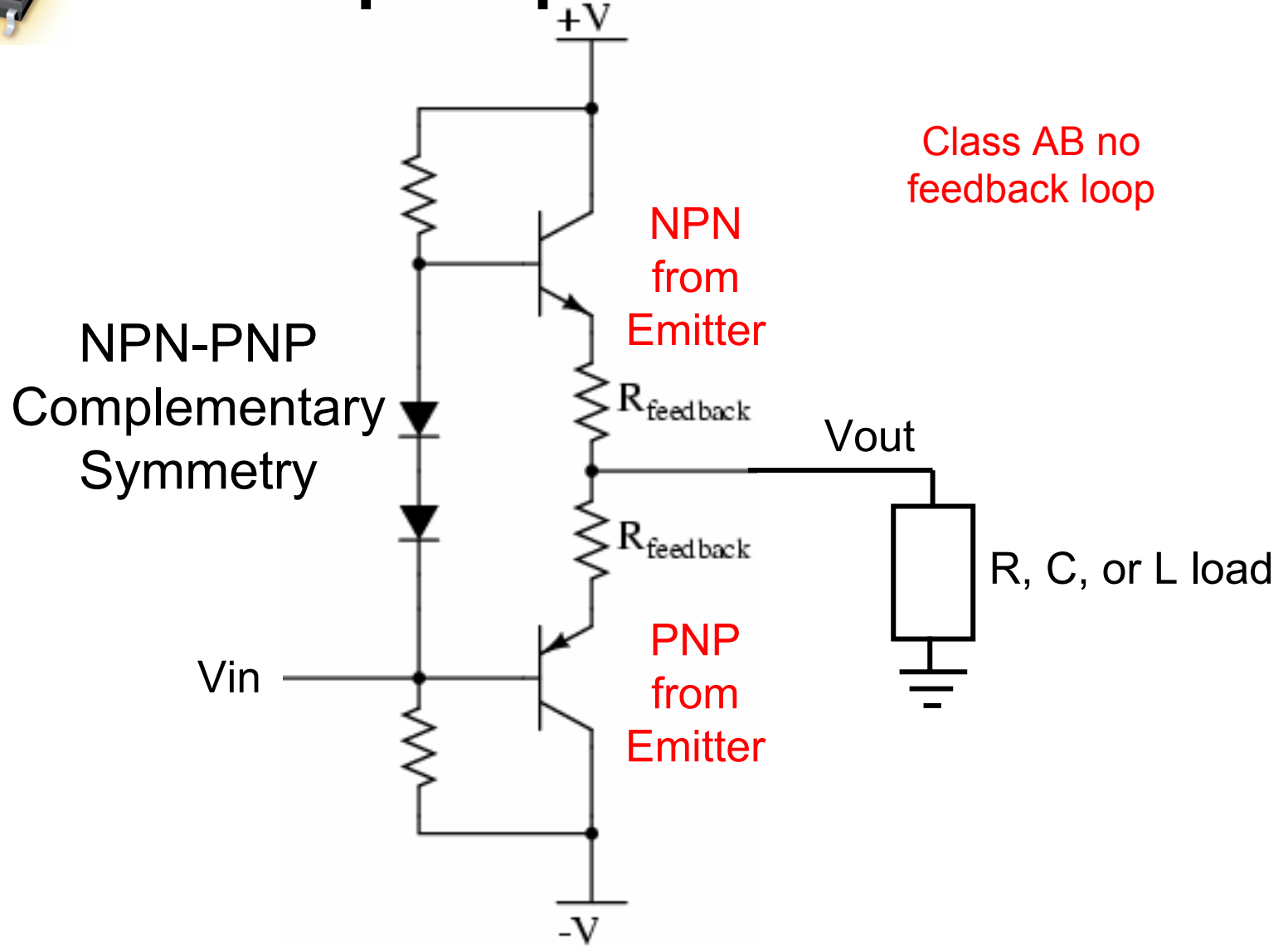
Watch out for on-resistance of PNP

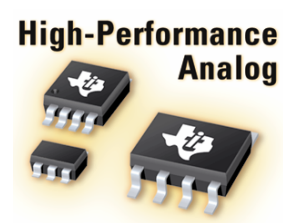
Re=3.18Ω
in Simulator

Lot's or Ro



Power Op Amps - Crossover Distortion





Power Amplifier: Just External Transistors, 2 Diodes & Resistors

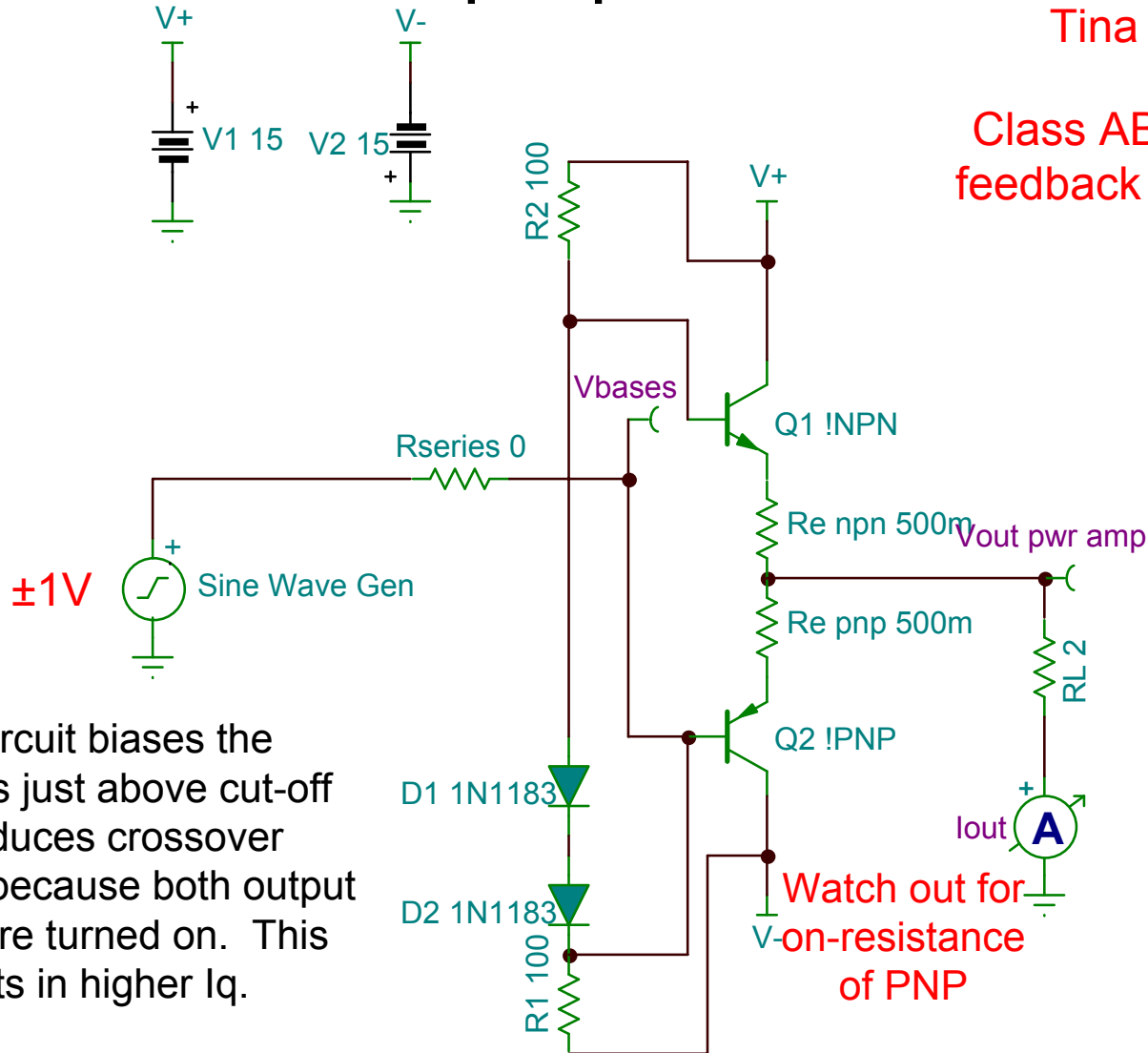
Class AB, Less Crossover Distortion

JMB 5/6/2006

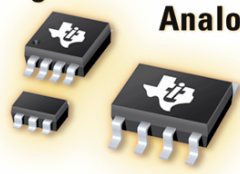
Power Op Amps - Crossover Distortion

Tina Simulation

Class AB no feedback loop



This circuit biases the transistors just above cut-off and reduces crossover distortion, because both output devices are turned on. This results in higher I_q.

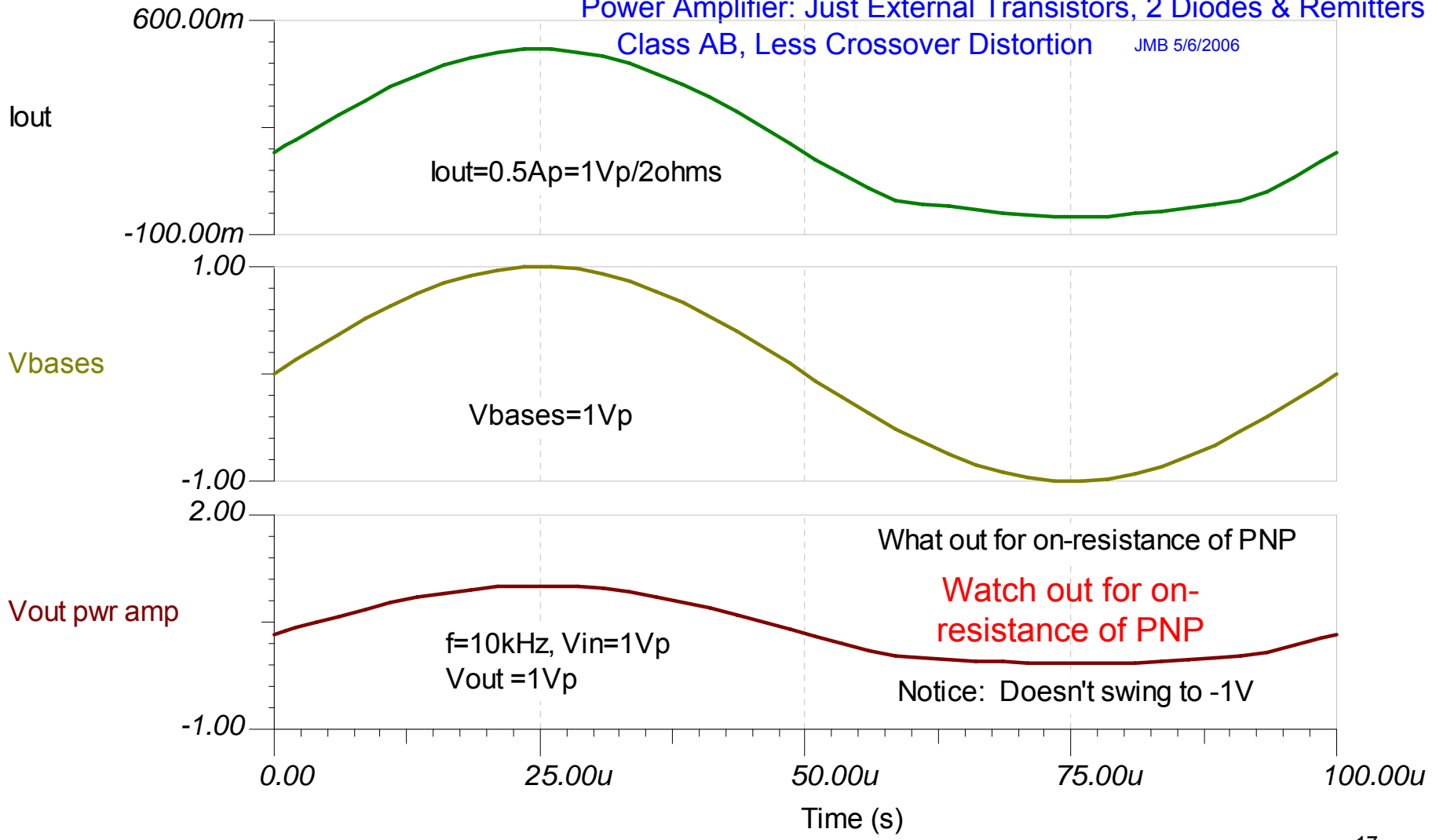


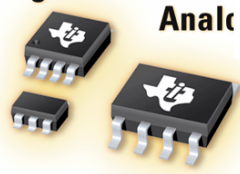
Power Op Amps - Crossover Distortion

Tina Simulation

Power Amplifier: Just External Transistors, 2 Diodes & Remitters

Class AB, Less Crossover Distortion JMB 5/6/2006





Power Amplifier: Just External Transistors, 2 Diodes & Resistors & Vbe Mul Class AB, Less Crossover Distortion

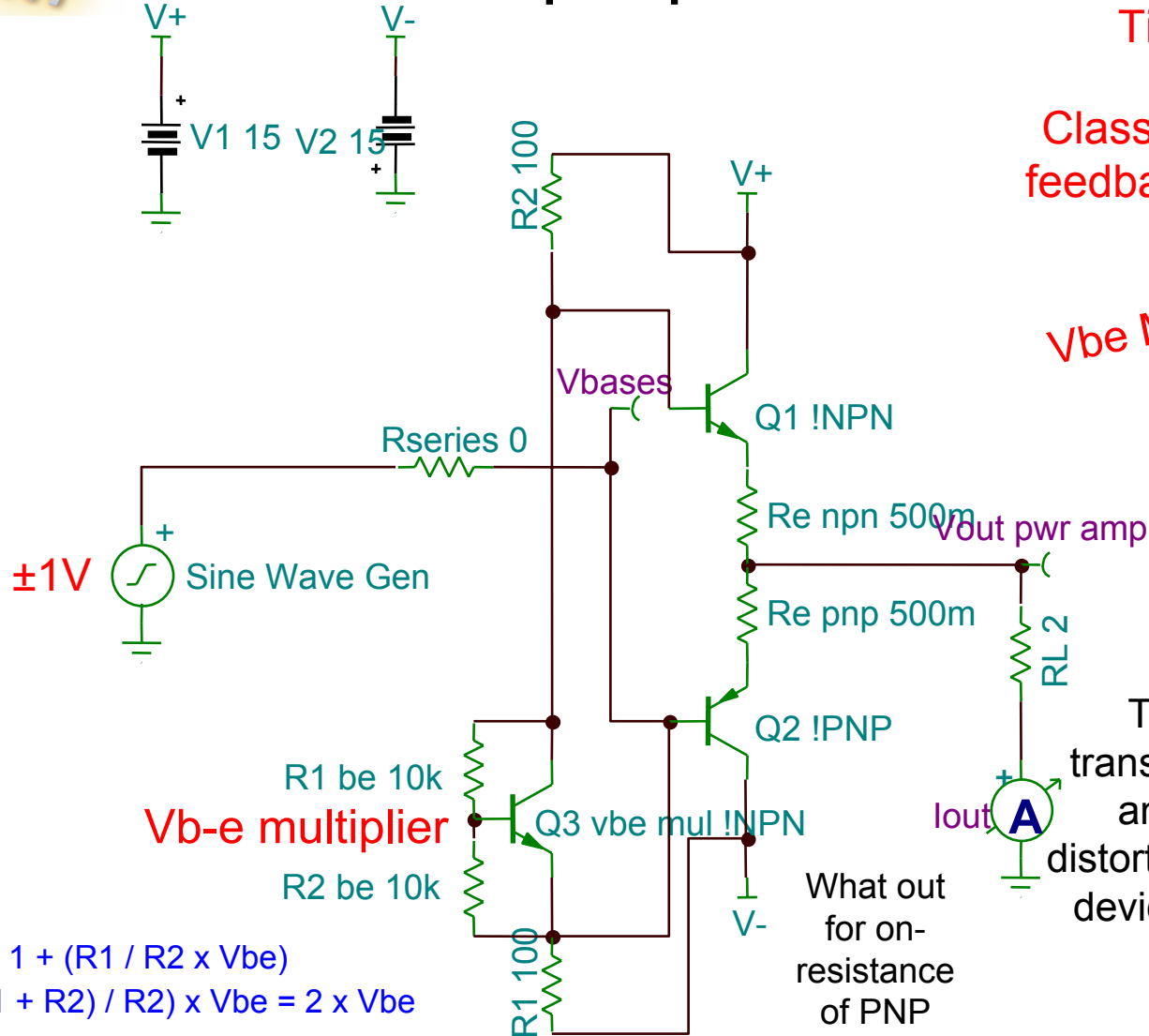
JMB 5/6/2006

Power Op Amps - Crossover Distortion

Tina Simulation

Class AB no feedback loop

Vbe Multiplier



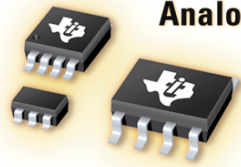
Vb-e multiplier

$$V_{ce} = 1 + (R1 / R2 \times V_{be})$$

$$= ((R1 + R2) / R2) \times V_{be} = 2 \times V_{be}$$

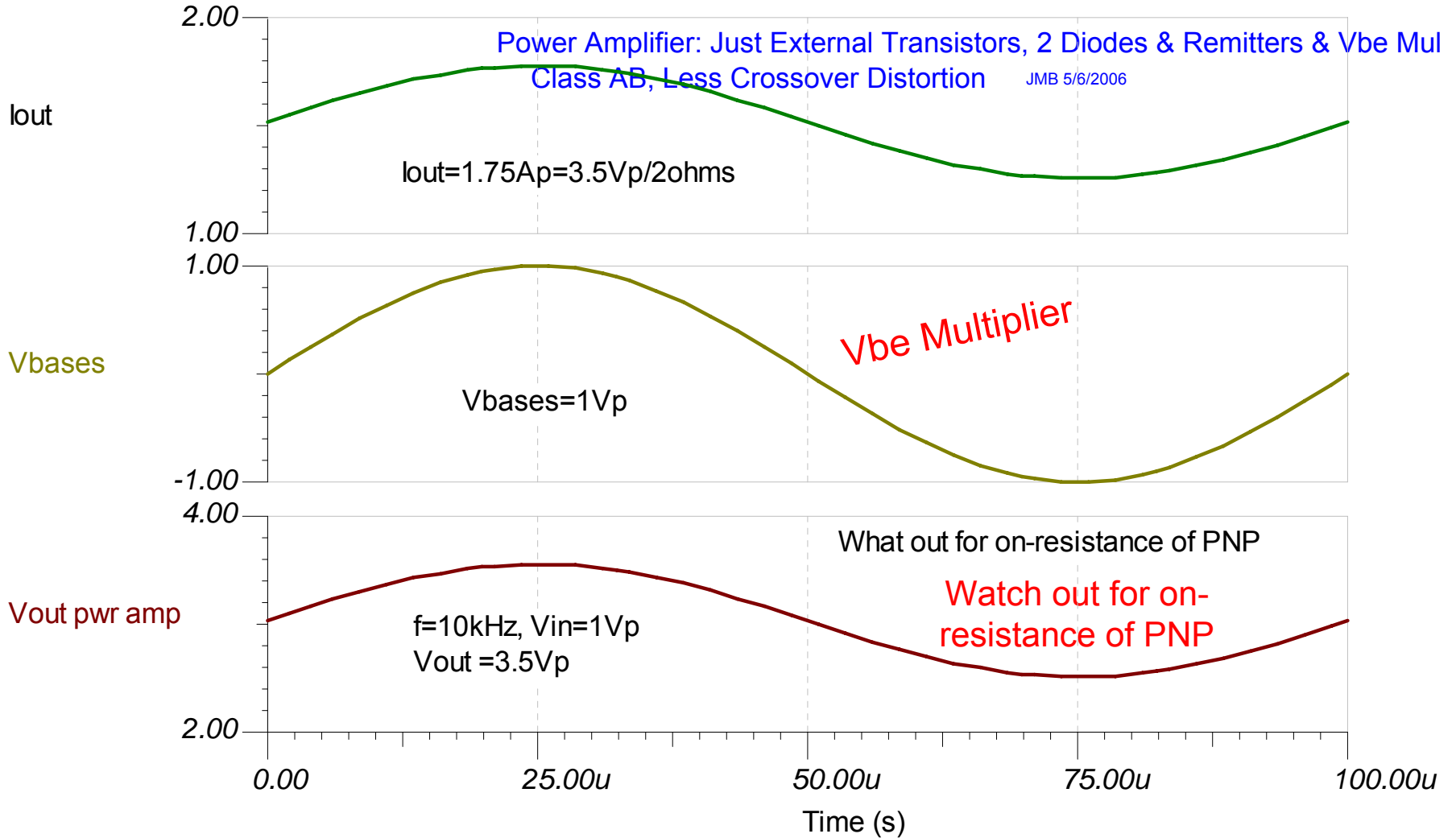
What out for on-resistance of PNP

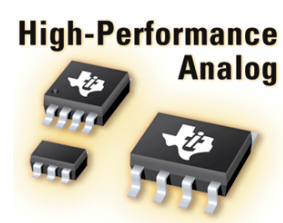
This circuit biases the transistors just above cut-off and reduces crossover distortion, because both output devices are turned on. This results in higher Iq.



Power Op Amps - Crossover Distortion

Tina Simulation

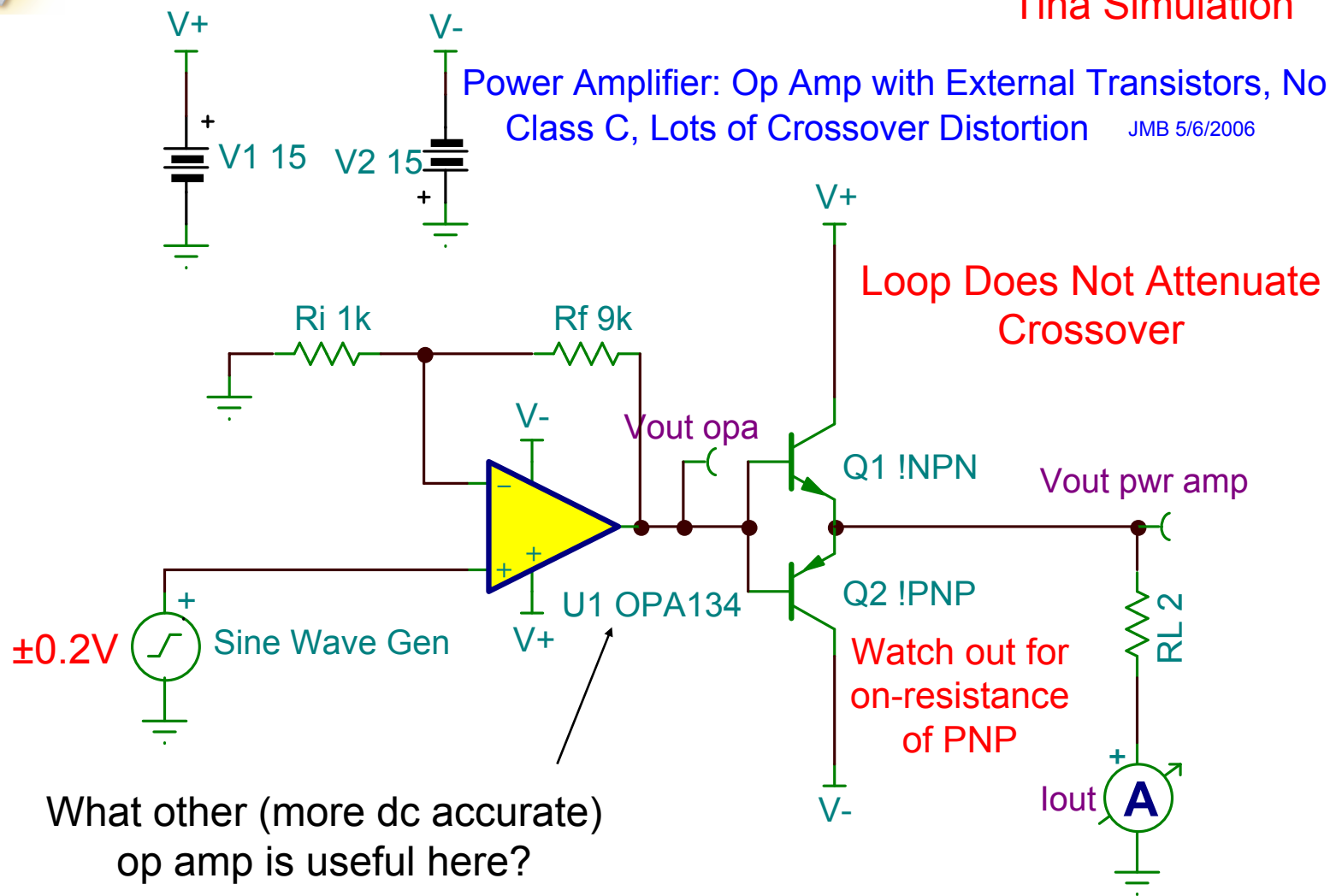




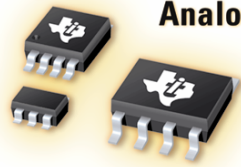
Power Op Amps - Crossover Distortion

Tina Simulation

Power Amplifier: Op Amp with External Transistors, No Loop
Class C, Lots of Crossover Distortion JMB 5/6/2006

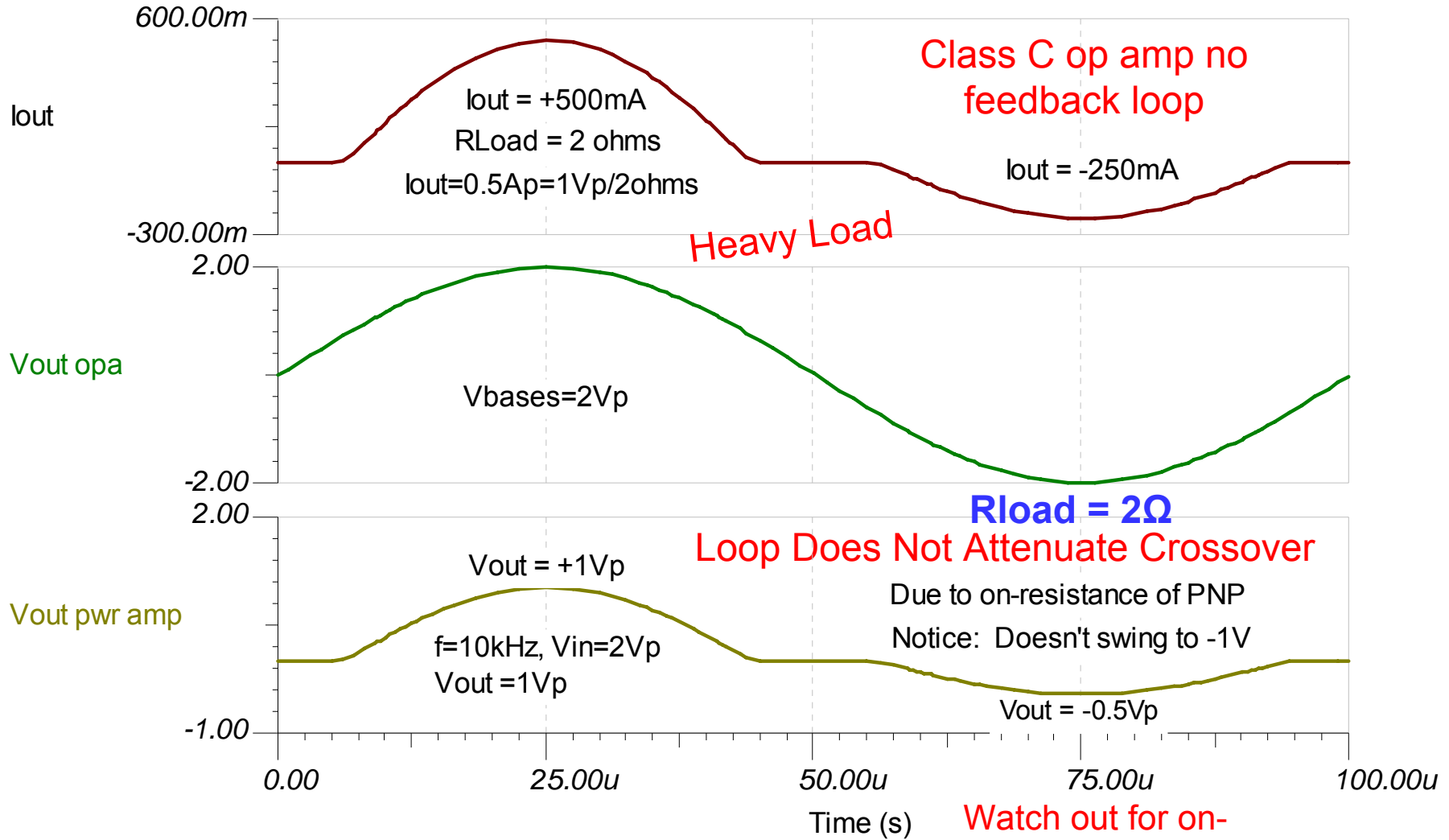


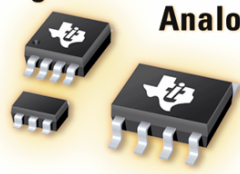
What other (more dc accurate) op amp is useful here?



Power Op Amps - Crossover Distortion

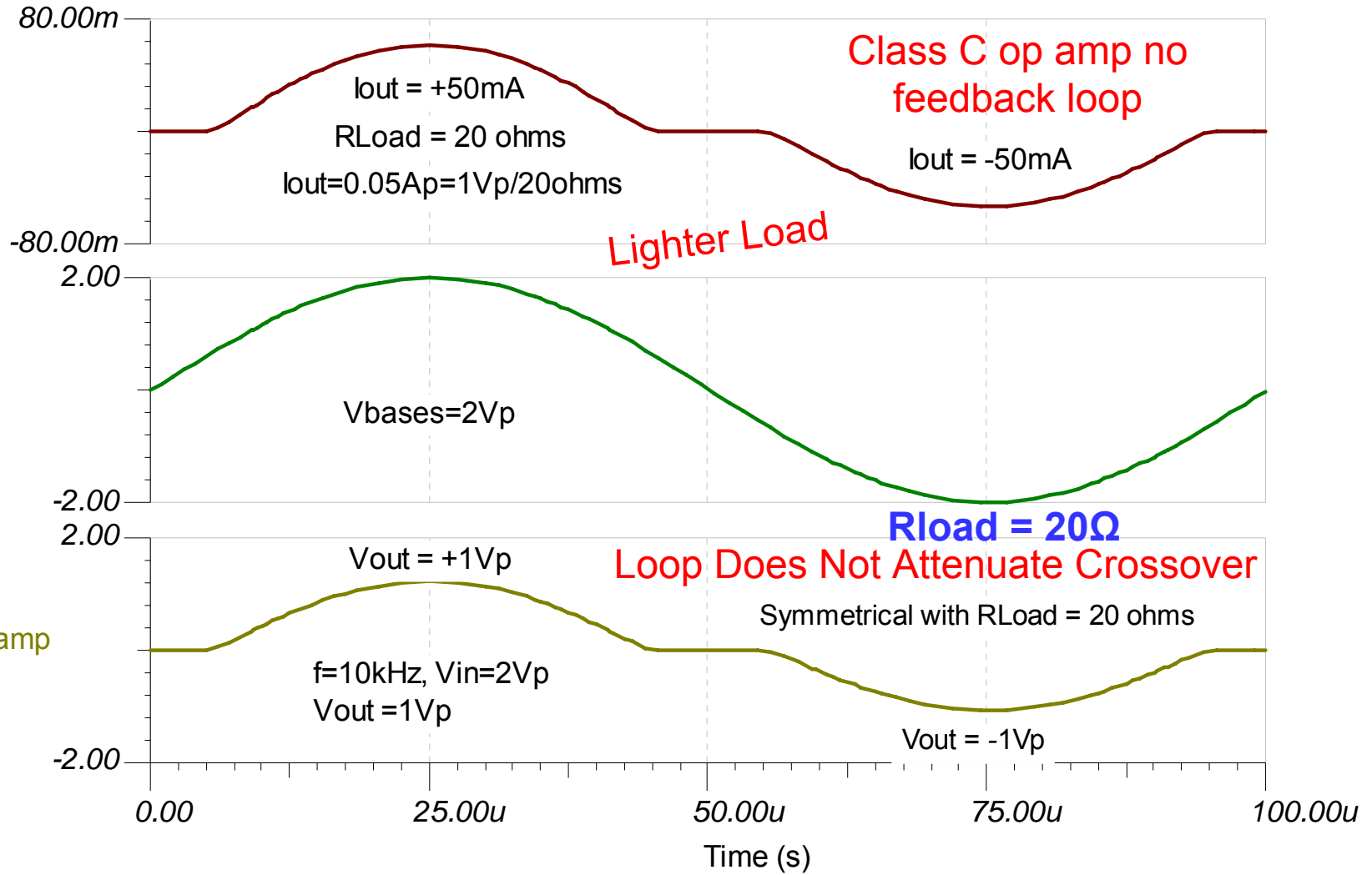
Tina Simulation

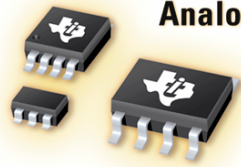




Power Op Amps - Crossover Distortion

Tina Simulation

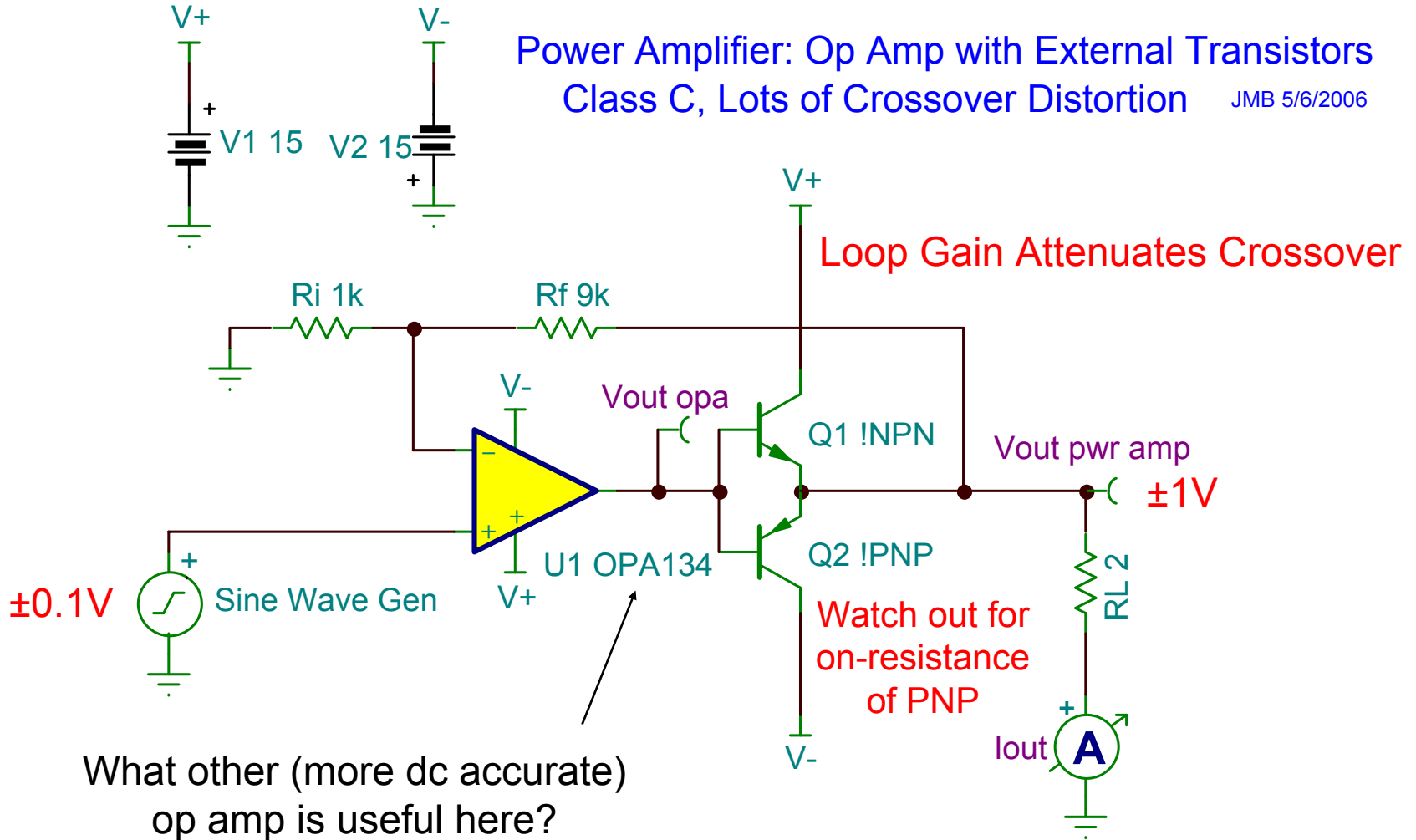


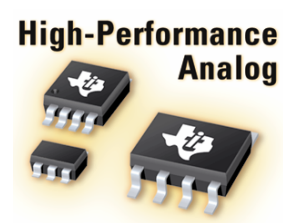


Power Op Amps - Crossover Distortion

Tina Simulation

Power Amplifier: Op Amp with External Transistors
Class C, Lots of Crossover Distortion JMB 5/6/2006



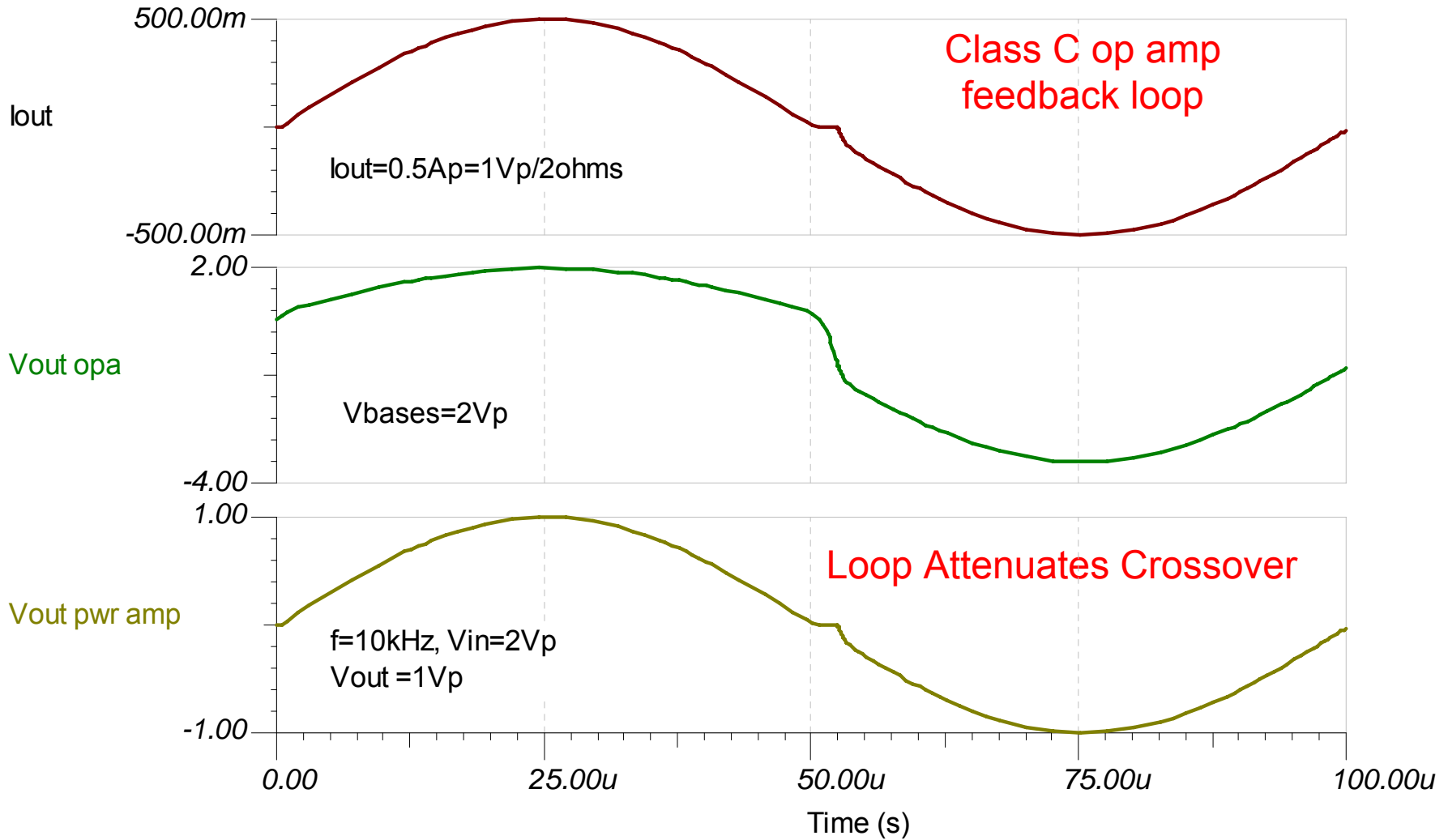


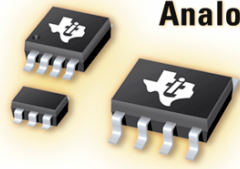
Power Amplifier: Op Amp with External Transistors

Class C, Lots of Crossover Distortion JMB 5/6/2006

Power Op Amps - Crossover Distortion

Tina Simulation

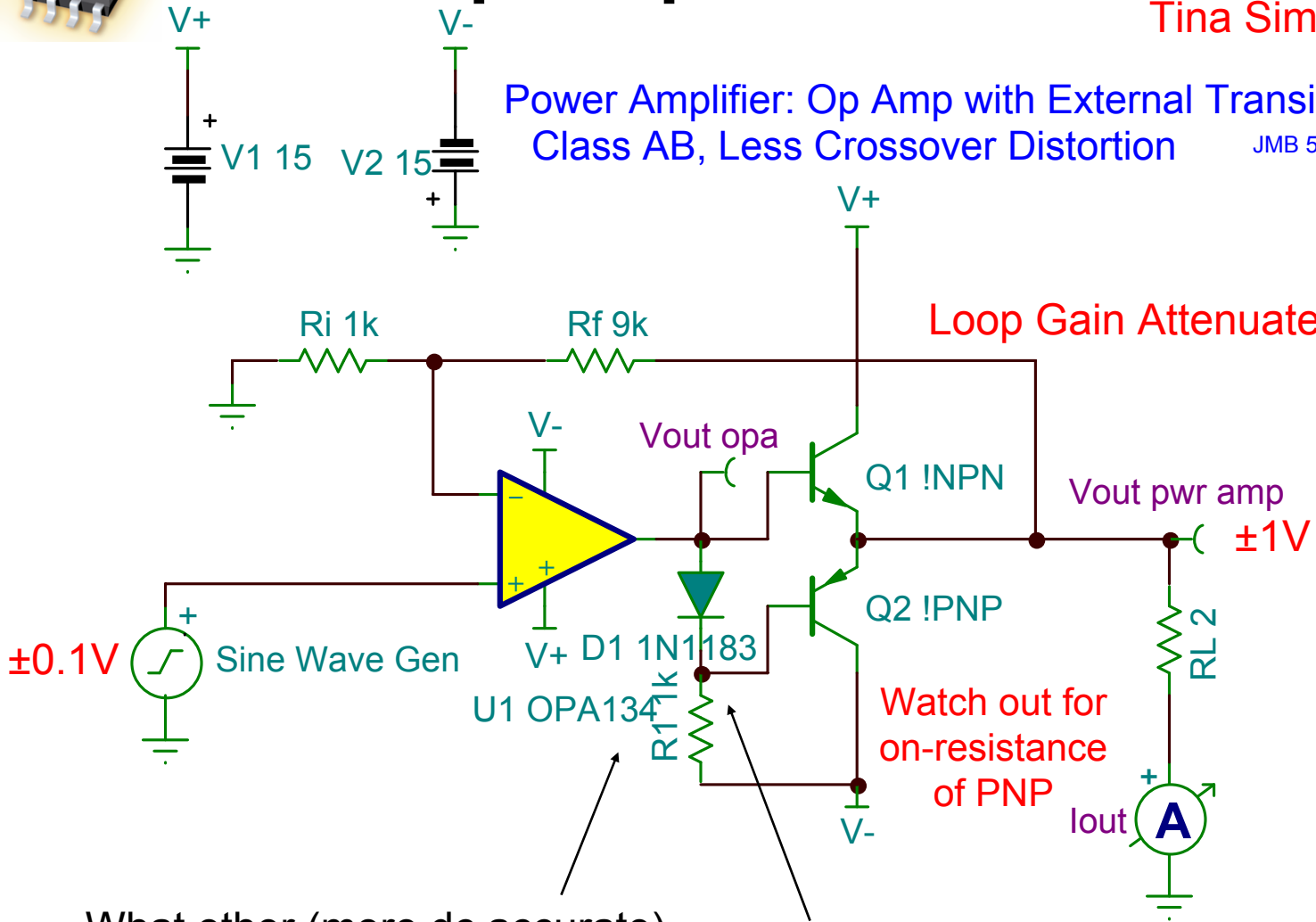




Power Op Amps - Crossover Distortion

Tina Simulation

Power Amplifier: Op Amp with External Transistors, 1 Diode
Class AB, Less Crossover Distortion JMB 5/6/2006

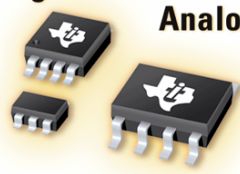


Loop Gain Attenuates Crossover

Watch out for on-resistance of PNP

What other (more dc accurate) op amp is useful here?

Bias makes only a little difference in crossover, due to loop gain

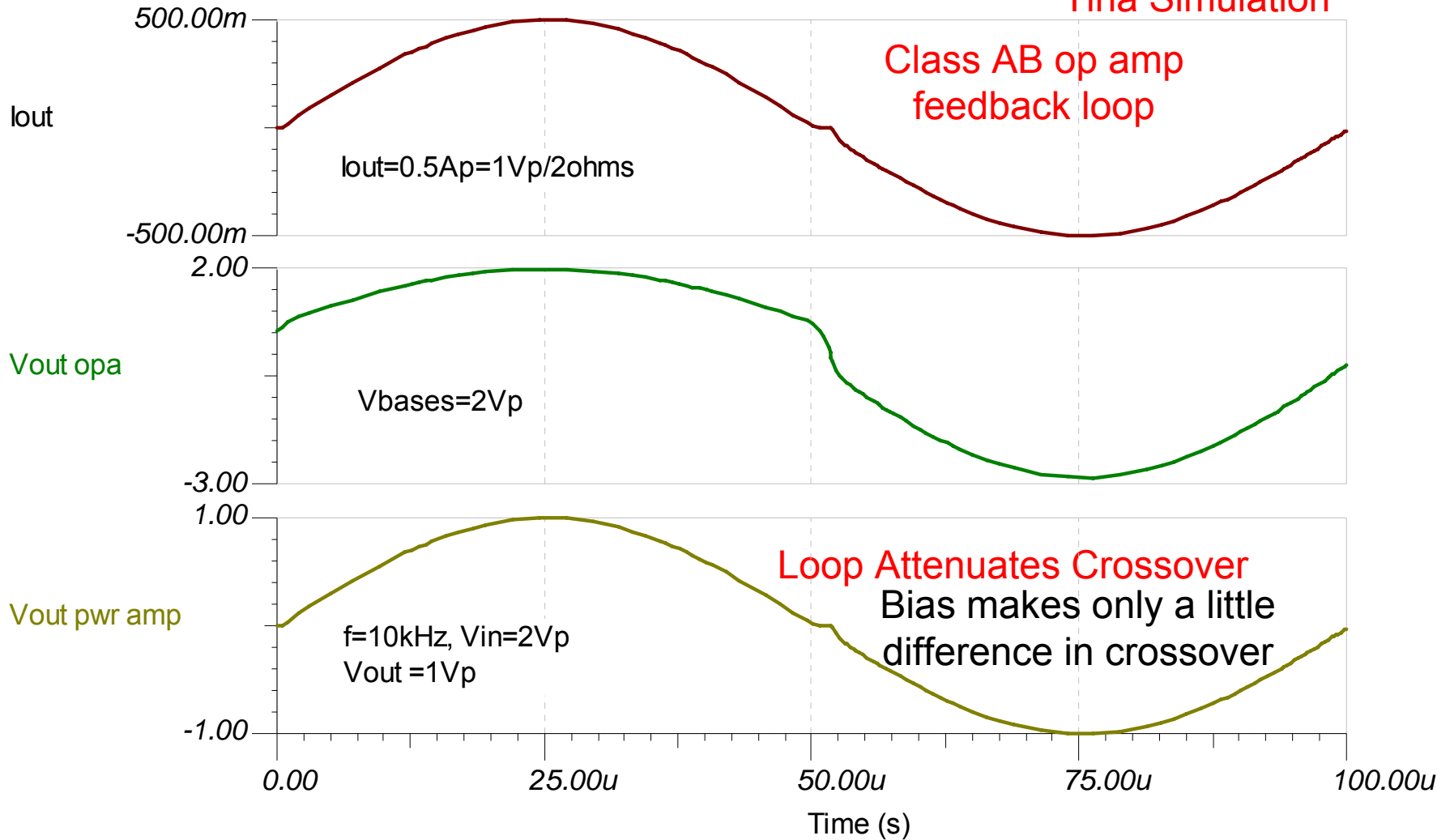


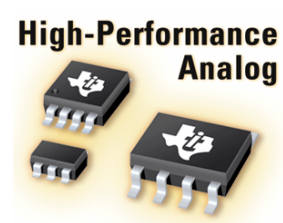
Power Amplifier: Op Amp with External Transistors, 1 Diode Class AB, Less Crossover Distortion

JMB 5/6/2006

Power Op Amps - Crossover Distortion

Tina Simulation





Power Amplifier: Just External Transistors, 2 Diodes & Resistors

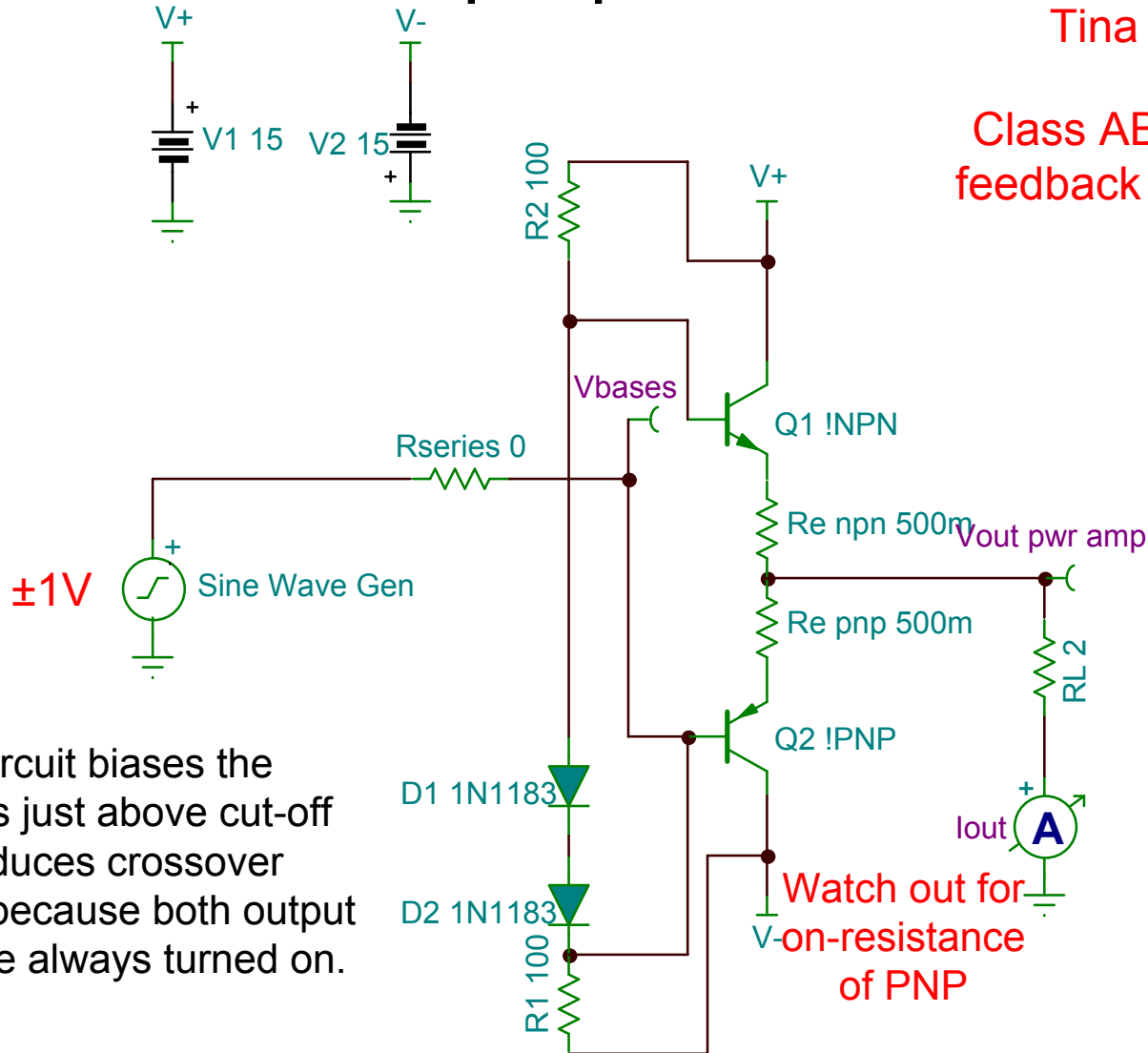
Class AB, Less Crossover Distortion

JMB 5/6/2006

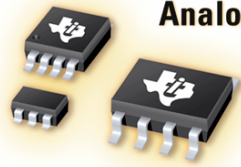
Power Op Amps - Crossover Distortion

Tina Simulation

Class AB no feedback loop



This circuit biases the transistors just above cut-off and reduces crossover distortion, because both output devices are always turned on.



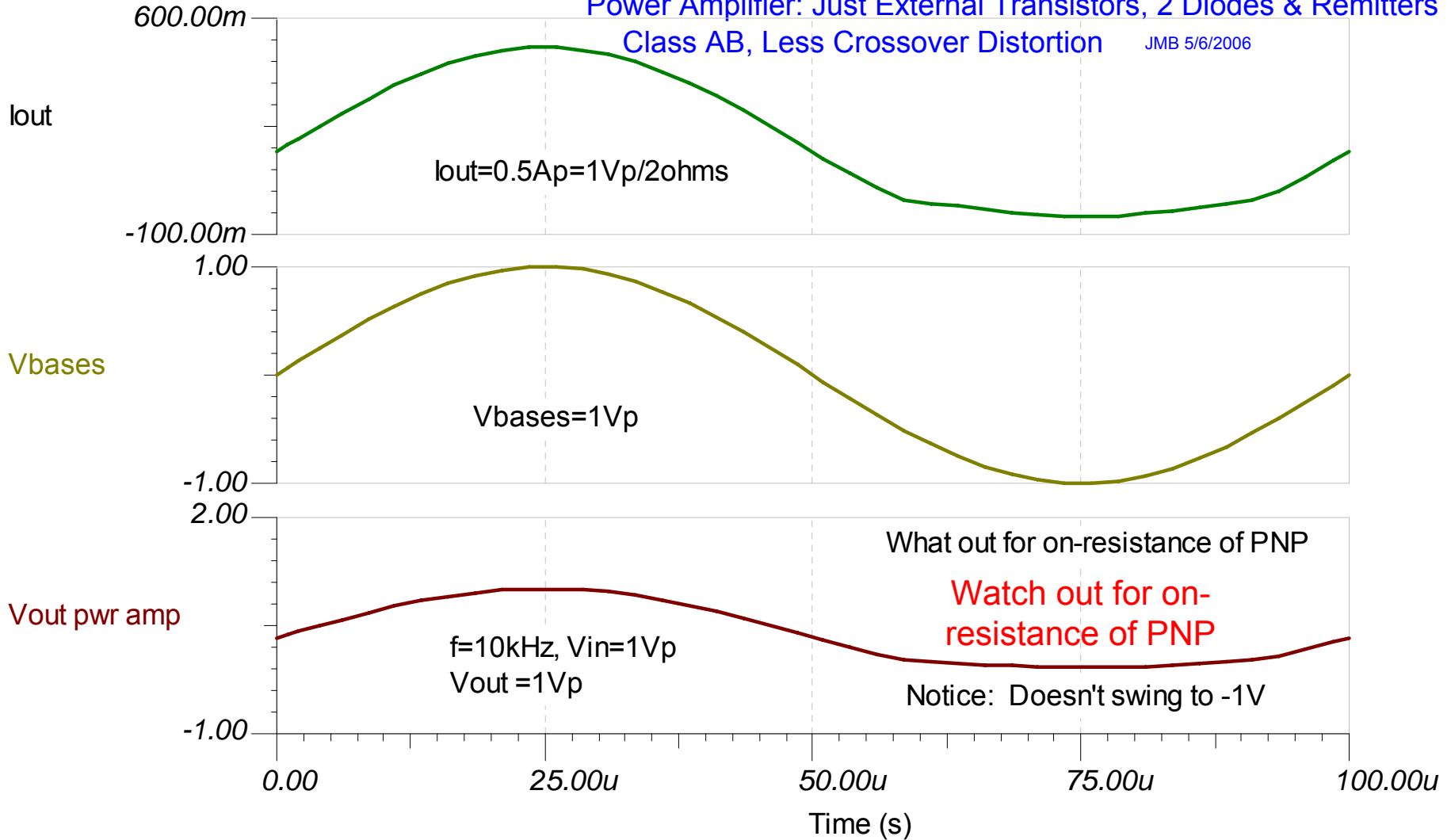
Power Op Amps - Crossover Distortion

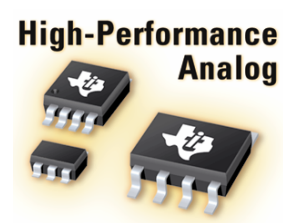
Tina Simulation

Power Amplifier: Just External Transistors, 2 Diodes & Remitters

Class AB, Less Crossover Distortion

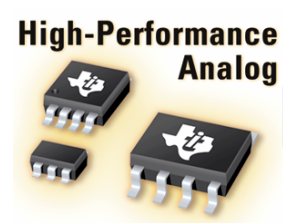
JMB 5/6/2006





Power Op Amps

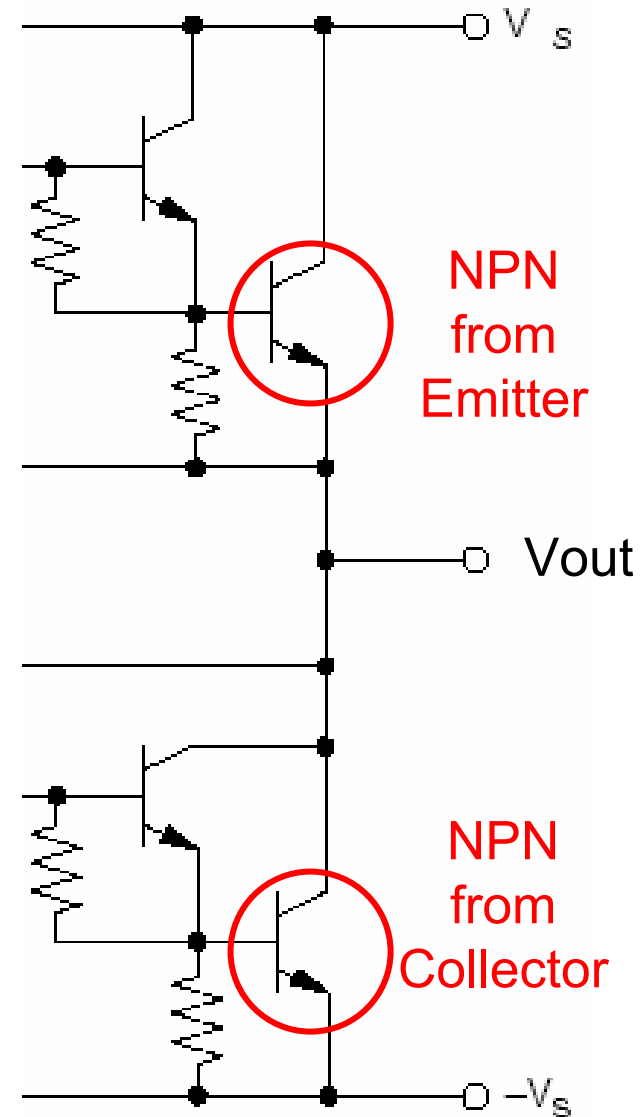
All NPN Power Output Stage
(not NPN-PNP complementary symmetry)



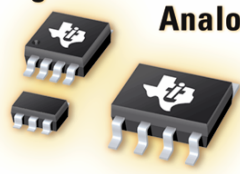
Power Op Amps – Crossover Distortion

Notice
Darlington
Connection

All NPN Power Output Stage
(not NPN-PNP
complementary symmetry)



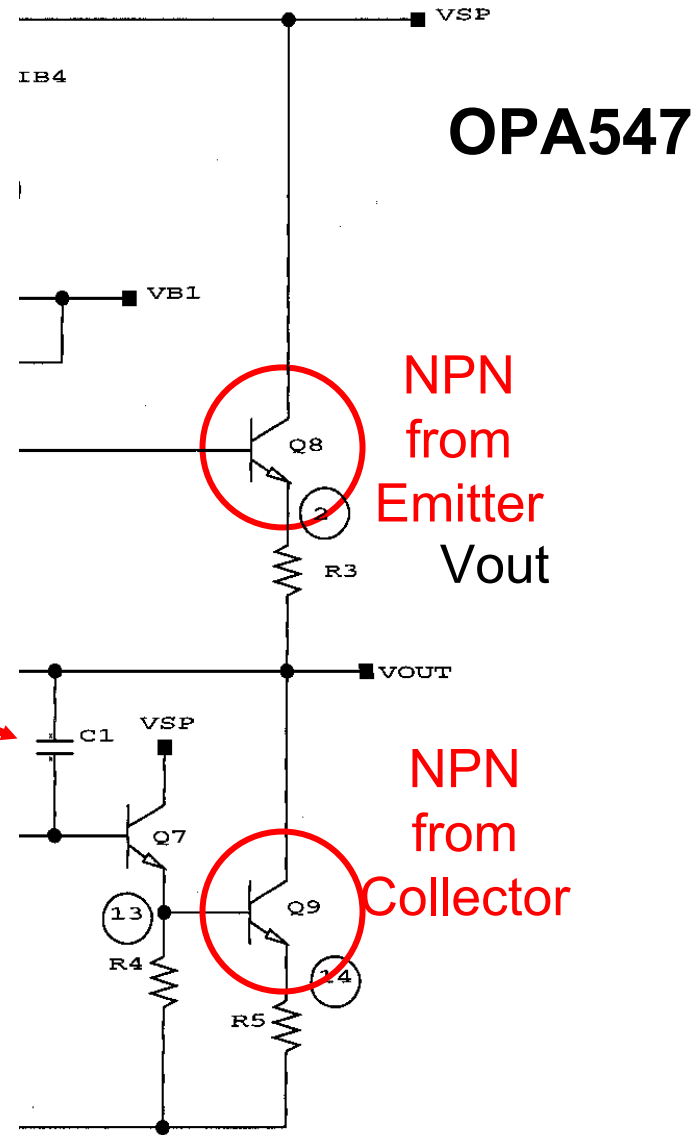
High-Performance Analog Power Op Amps – Crossover Distortion



All NPN Power Output Stage (not NPN-PNP complementary symmetry)

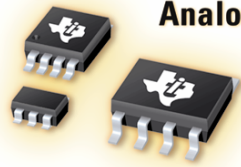
Actually
Darlington
Connection

Local Compensation
Loop, Independent of
Overall Op Amp
Compensation



NPN
from
Emitter
Vout

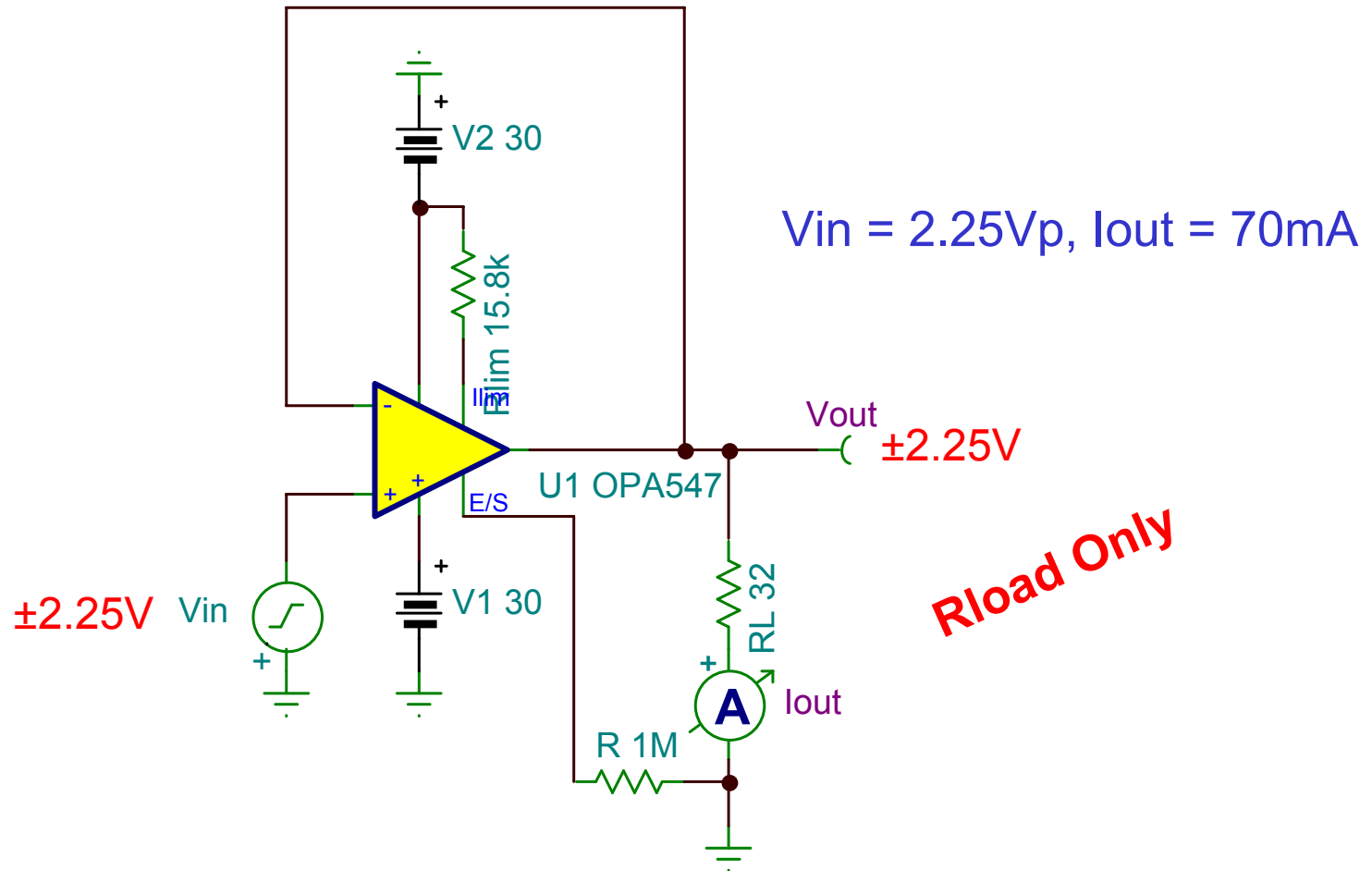
NPN
from
Collector

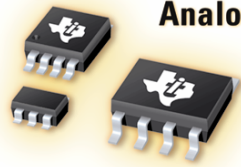


OPA547

Power Op Amp Measurement

OPA547 $R_{Load} = 32\ \text{ohms}$





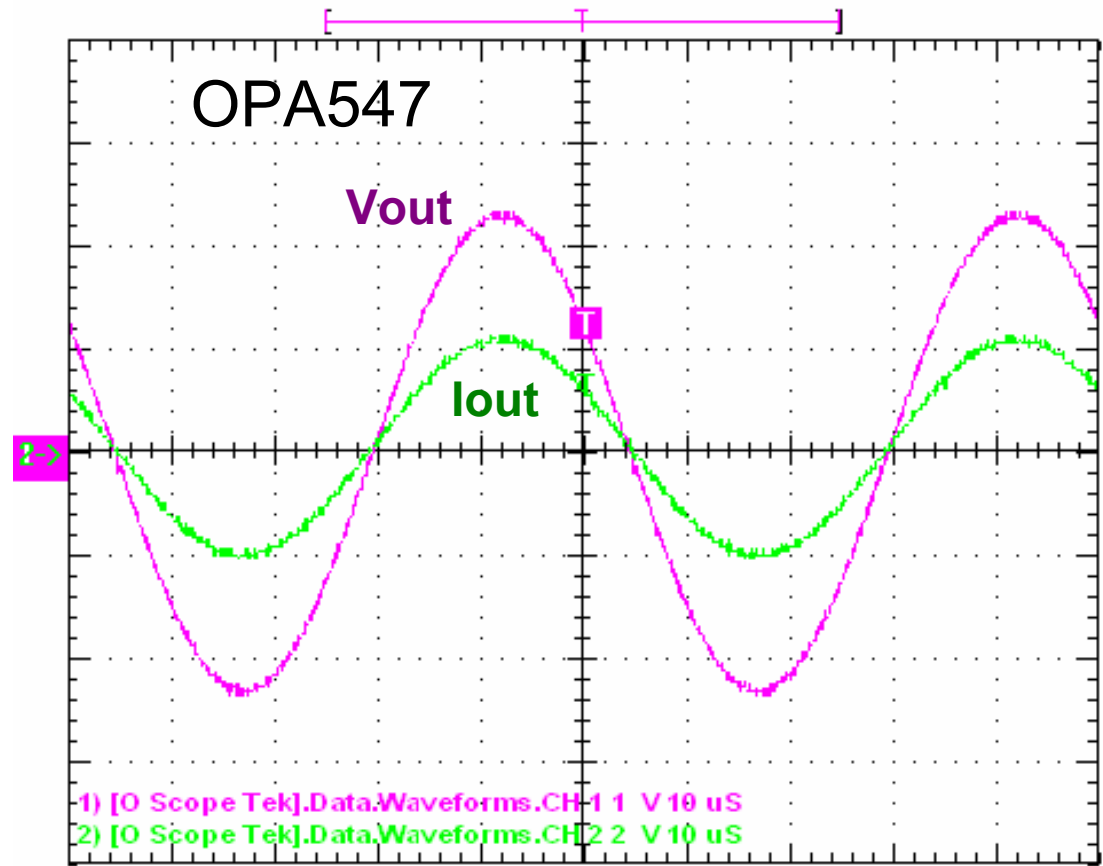
OPA547

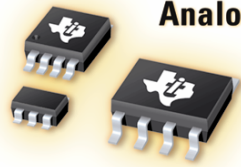
Power Op Amp Measurement

R_{Load} = 31.25 ohms, Satisfactory Within OPA547 Bandwidth Limitation
f = 20kHz

Green Waveform

Notice output current is in phase with output voltage. The cross-over occurs at $I_{out} = 0$ amps, which is at $V_{out} = 0V$. The slew rate of 20kHz at 2.25V peak is 0.3V/us. This does not exceed the overall 6V/us in the OPA547 data sheet, and negative slew condition causes very little cross-over. The OPA548 behaves similarly.





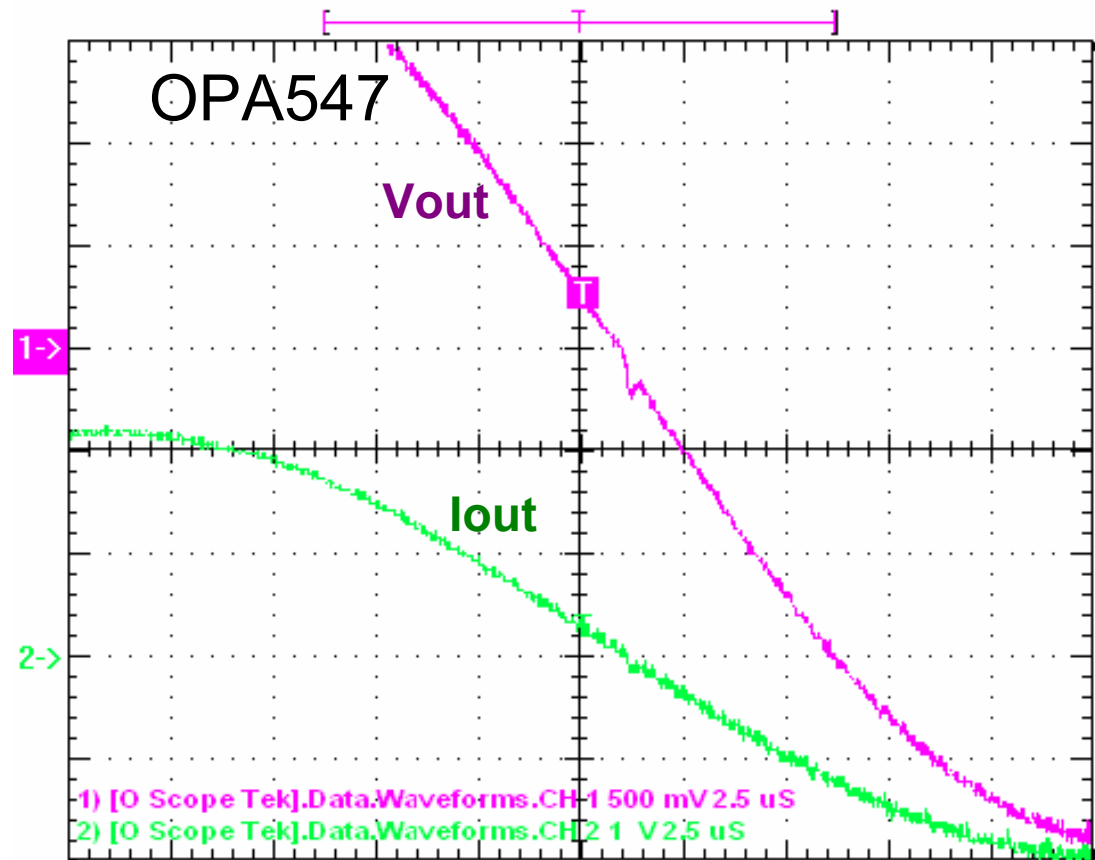
OPA547

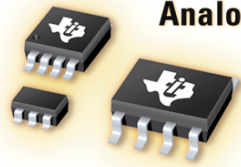
Power Op Amp Measurement

R_{Load} = 31.25 ohms, Satisfactory Within OPA547 Bandwidth Limitation
f = 20kHz

Green Waveform

Notice output current is in phase with output voltage. The cross-over occurs at I_{out} = 0 amps, which is at V_{out} = 0V. The slew rate of 20kHz at 2.25V peak is 0.3V/us. This does not exceed the overall 6V/us in the OPA547 data sheet, and negative slew condition causes very little cross-over. The OPA548 behaves similarly.





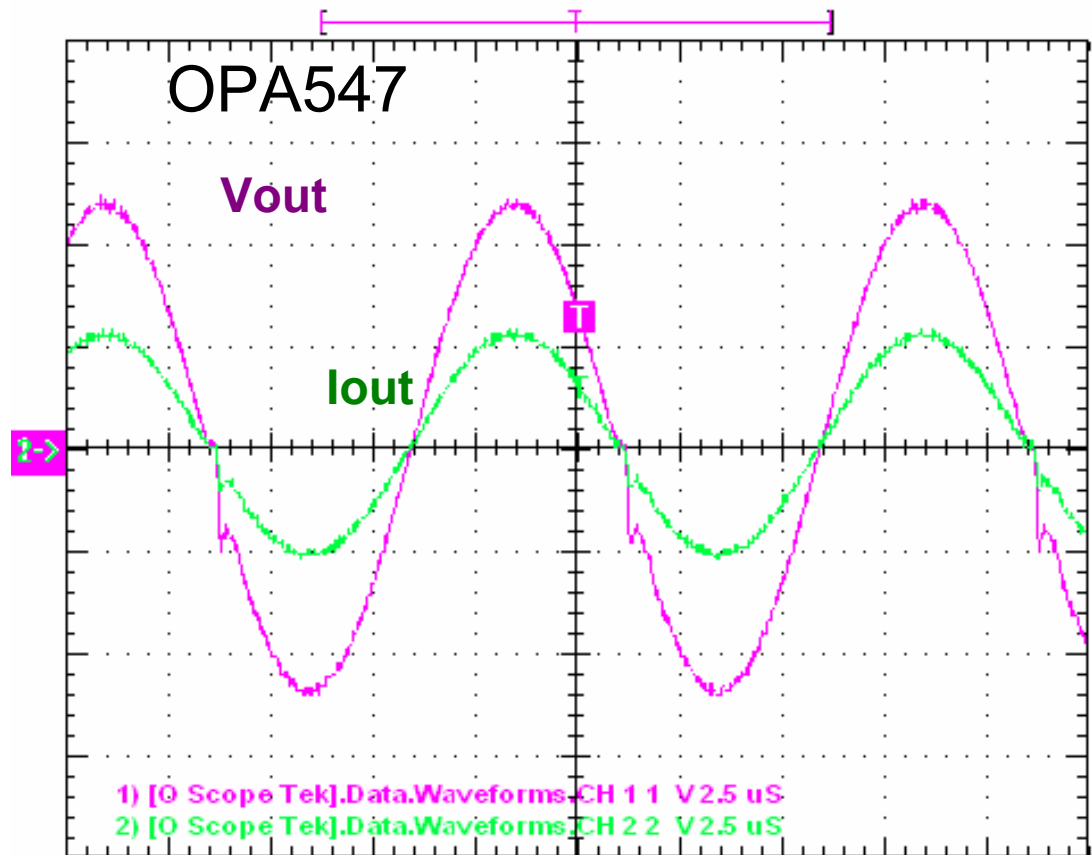
OPA547

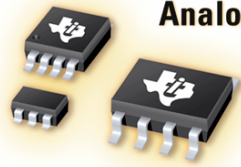
Power Op Amp Measurement

$R_{Load} = 31.25$ ohms, Satisfactory Within OPA547 Bandwidth Limitation
 $f = 100$ kHz

Green Waveform

Notice output current is in phase with output voltage. The cross-over occurs at $I_{out} = 0$ amps, which is at $V_{out} = 0$ V. The slew rate of 100kHz at 2.25V peak is 1.4V/us. Although this does not exceed the overall 6V/us in the OPA547 data sheet, negative slew condition causes cross-over. The OPA548 behaves similarly.





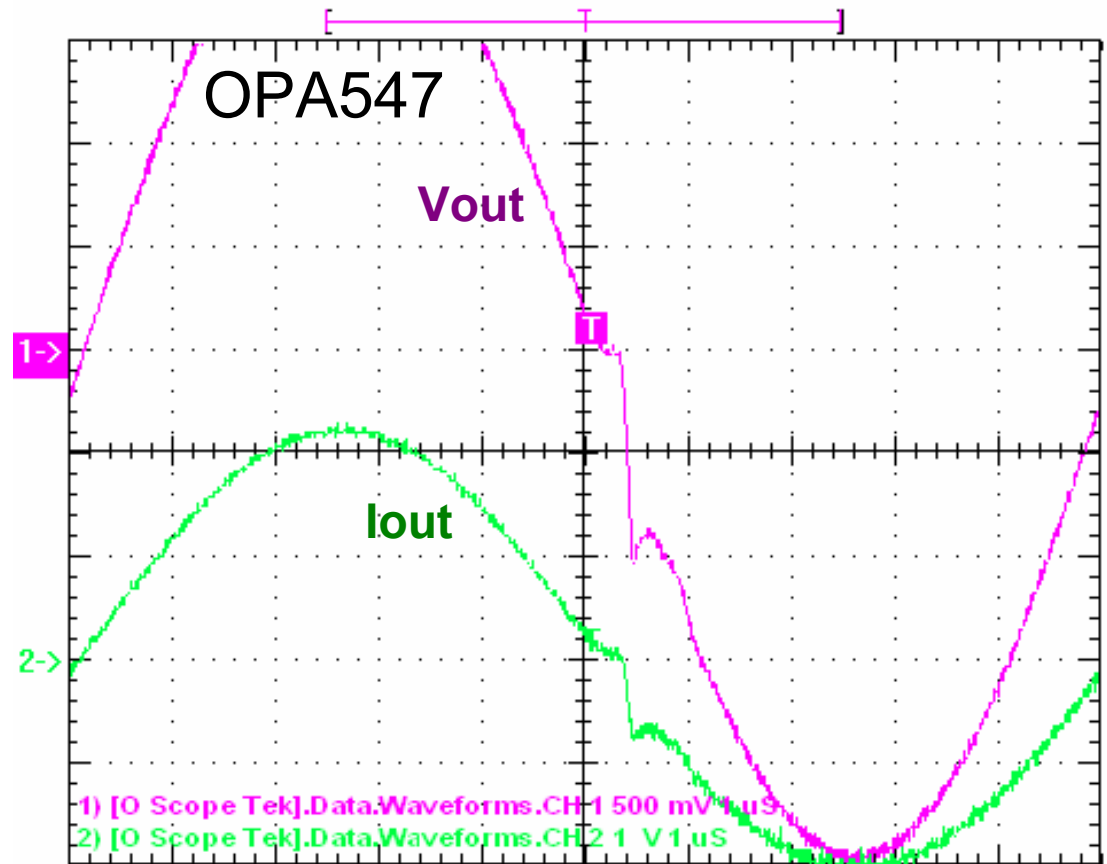
OPA547

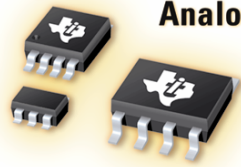
Power Op Amp Measurement

$R_{Load} = 31.25$ ohms, Satisfactory Within OPA547 Bandwidth Limitation
 $f = 100$ kHz

Green Waveform

Notice output current is in phase with output voltage. The cross-over occurs at $I_{out} = 0$ amps, which is at $V_{out} = 0$ V. The slew rate of 100kHz at 2.25V peak is 1.4V/us. Although this does not exceed the overall 6V/us in the OPA547 data sheet, negative slew condition causes cross-over. The OPA548 behaves similarly.

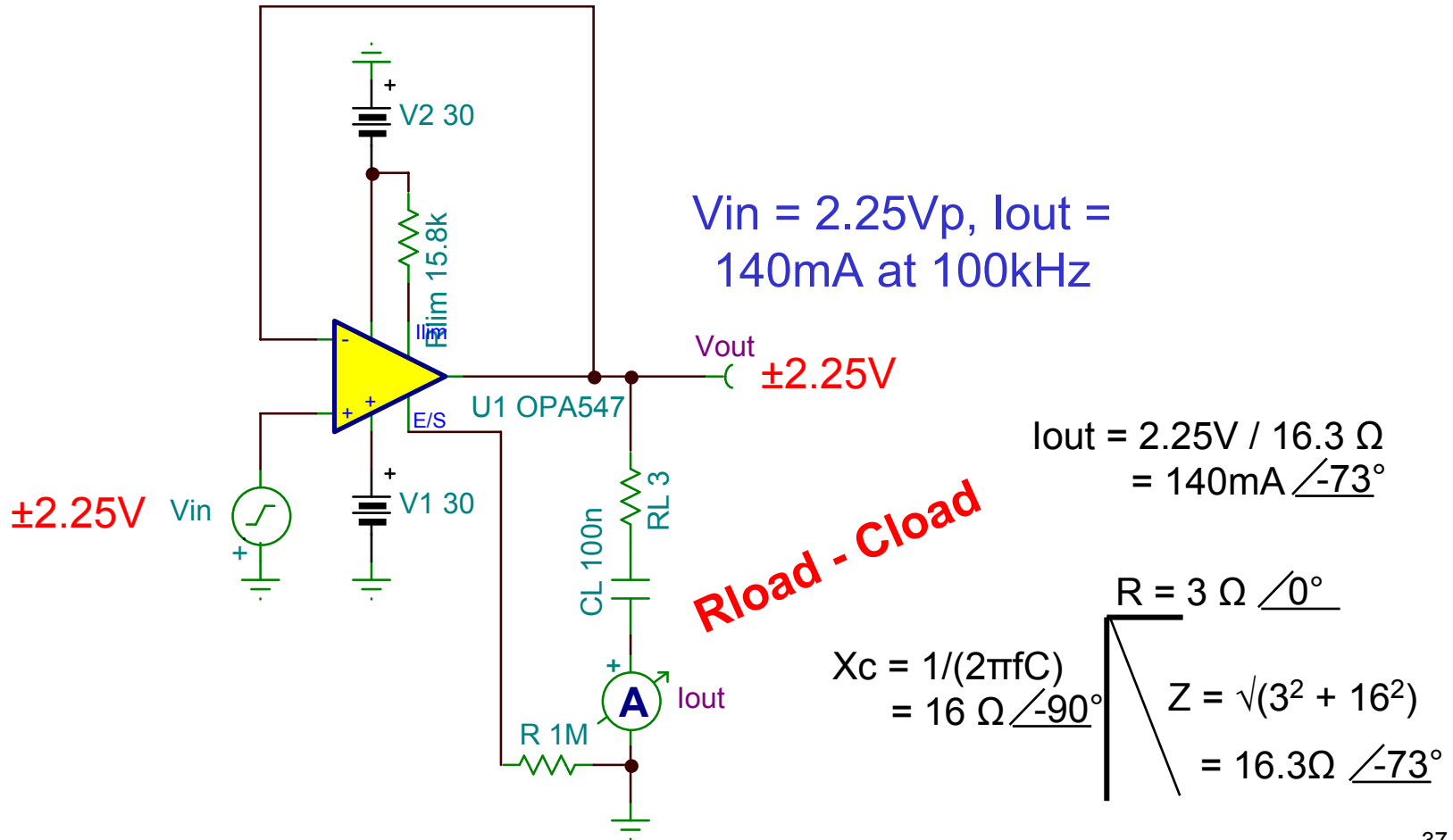


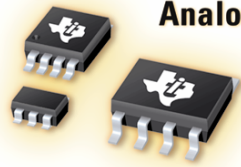


OPA547

Power Op Amp Measurement

OPA547 RLoad = 3 ohms and 100nF





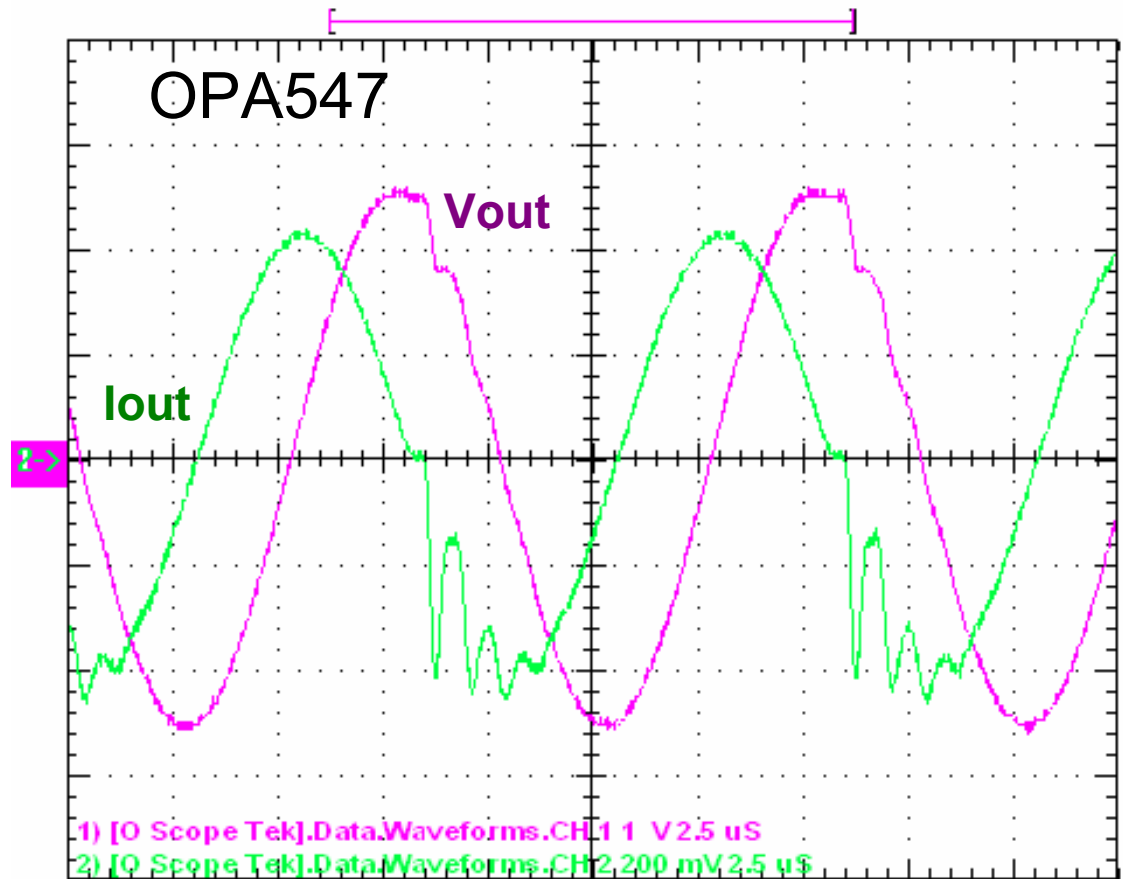
OPA547

Power Op Amp Measurement

CL = 100nF, Rseries = 3ohms, Heavy CLoad per OPA547 Data Sheet

With heavy capacitance load, beyond that specified in the data sheet, the OPA547 output does show some instability. This occurs during negative slewing in the OPA547. 3 ohms in series with 100nF (16 ohms at -90 degrees phase shift) results in a vectored load of about 16 ohms at 100kHz. Although the steady state vectored current of 140mA is within the OPA547 drive capability, the OPA547 will need an application circuit (shown in the following slides) to remain stable.

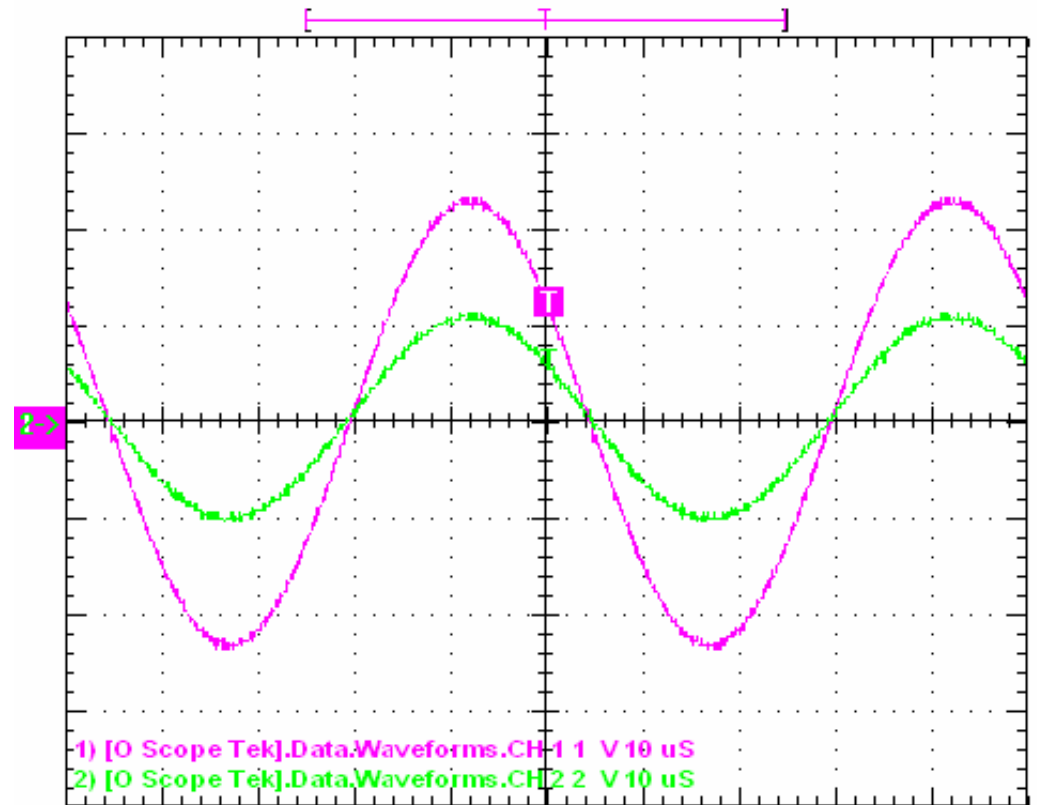
Green Waveform
 $i(t) = CdV/dt$
initially, then op
amp recovery.

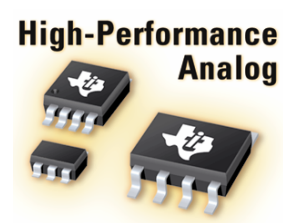


Power Op Amps

Crossover Distortion (COD) is dependent on:

1. **Highest Signal Frequency**
2. **Largest Signal Amplitude**
3. **Highest Slew Rate**
4. **Circuit Techniques**

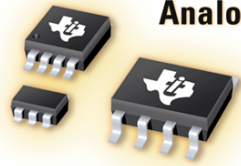




Power Op Amps

Crossover Distortion (COD) can be improved by:

1. Reducing input signal frequency, given a constant amplitude
2. Reducing input signal amplitude, given a constant frequency
3. Employing circuit techniques - adding noise gain or using pull-down resistor
4. Choosing a higher bandwidth amplifier for signal frequency and amplitude

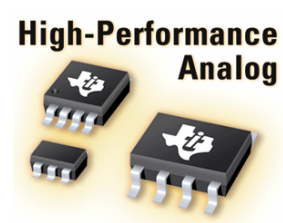


Power Op Amps

Crossover Distortion All NPN Power Output Stages

- 1. Can You Reduce It? – Somewhat.**
Mitigation Fix #1

- 2. Can It Be Totally Fixed? – No, Without More Iq!**
But Yes, External Pull-Down Resistor.
Application Fix #2

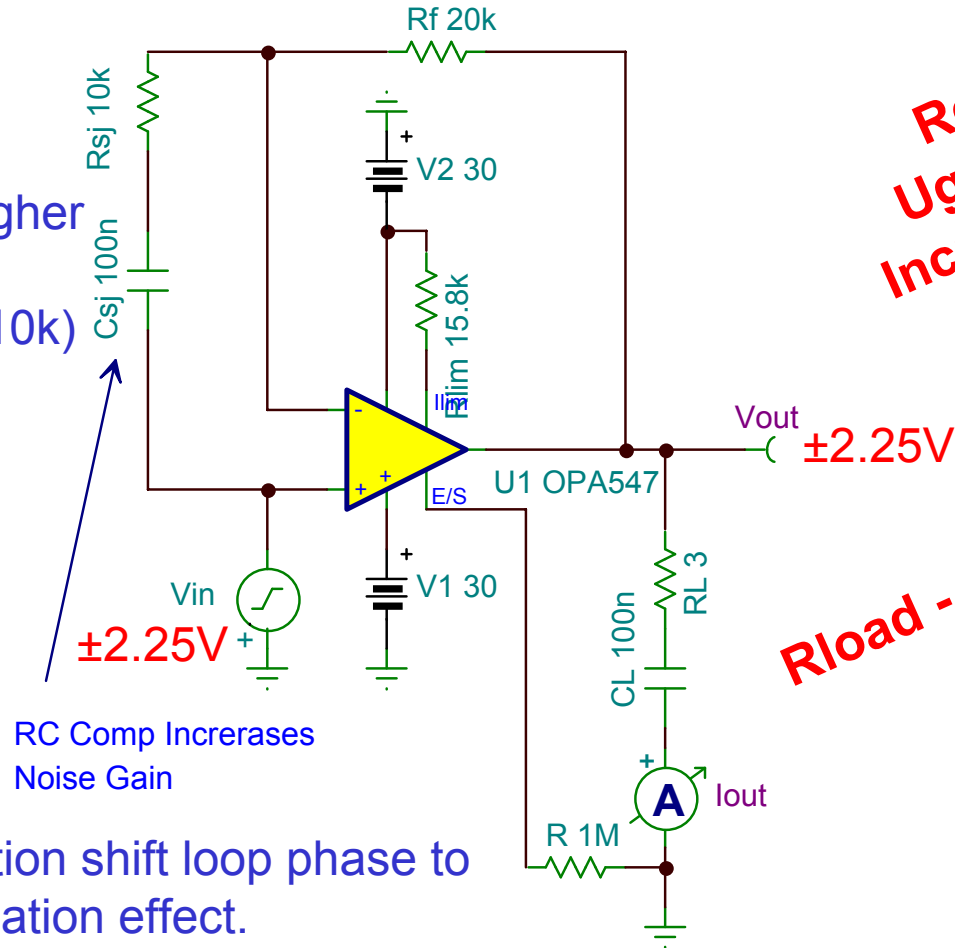


OPA547

Power Op Amp Measurement

Mitigation Fix #1 $CL = 100nF$, $R_{series} = 3ohms$, R-C Summing Junction to V_{in}
 $CL = 100nF$, $R_{series} = 3ohms$, Heavy CLoad per OPA547 Data Sheet

Noise gain = $3V/V$ at higher frequencies.
 $G_{noise} = 3 = 1 + (20k/10k)$

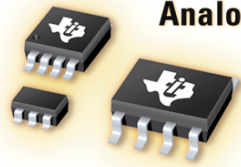


Reduces Ugliness but Increases Noise Gain, and Reduces BW

Rload - Cload

RC Comp Increases Noise Gain

R_{sj} junction & C_{sj} junction shift loop phase to reduce oscillation effect.

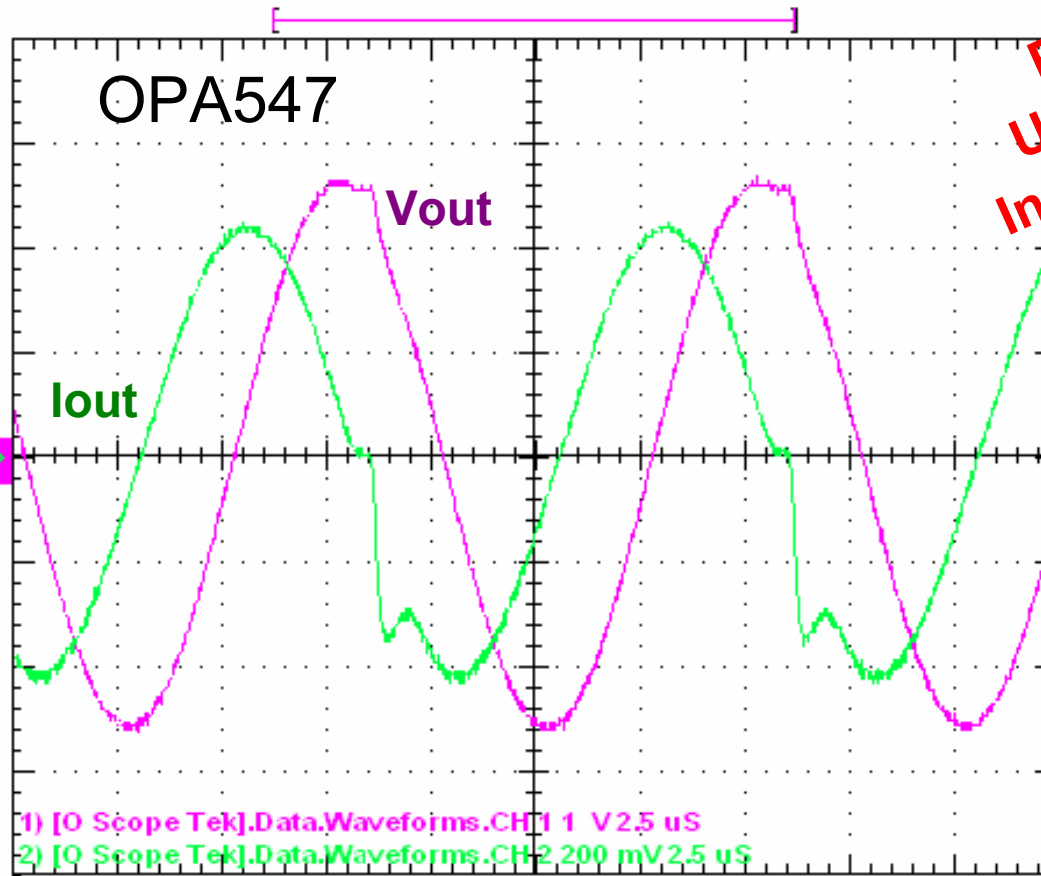


OPA547

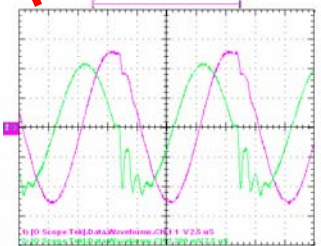
Power Op Amp Measurement

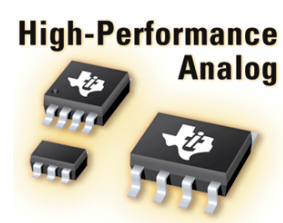
Mitigation Fix #1 $CL = 100\text{nF}$, $R_{\text{series}} = 30\text{ohms}$, R-C Summing Junction to V_{in}
 $CL = 100\text{nF}$, $R_{\text{series}} = 30\text{ohms}$, Heavy CLoad per OPA547 Data Sheet

Green Waveform
Compensation on
Summing
Junction, Cleans
Up Output
Waveform
Somewhat.



**Reduces
Ugliness but
Increases Noise
Gain, and
Reduces BW**

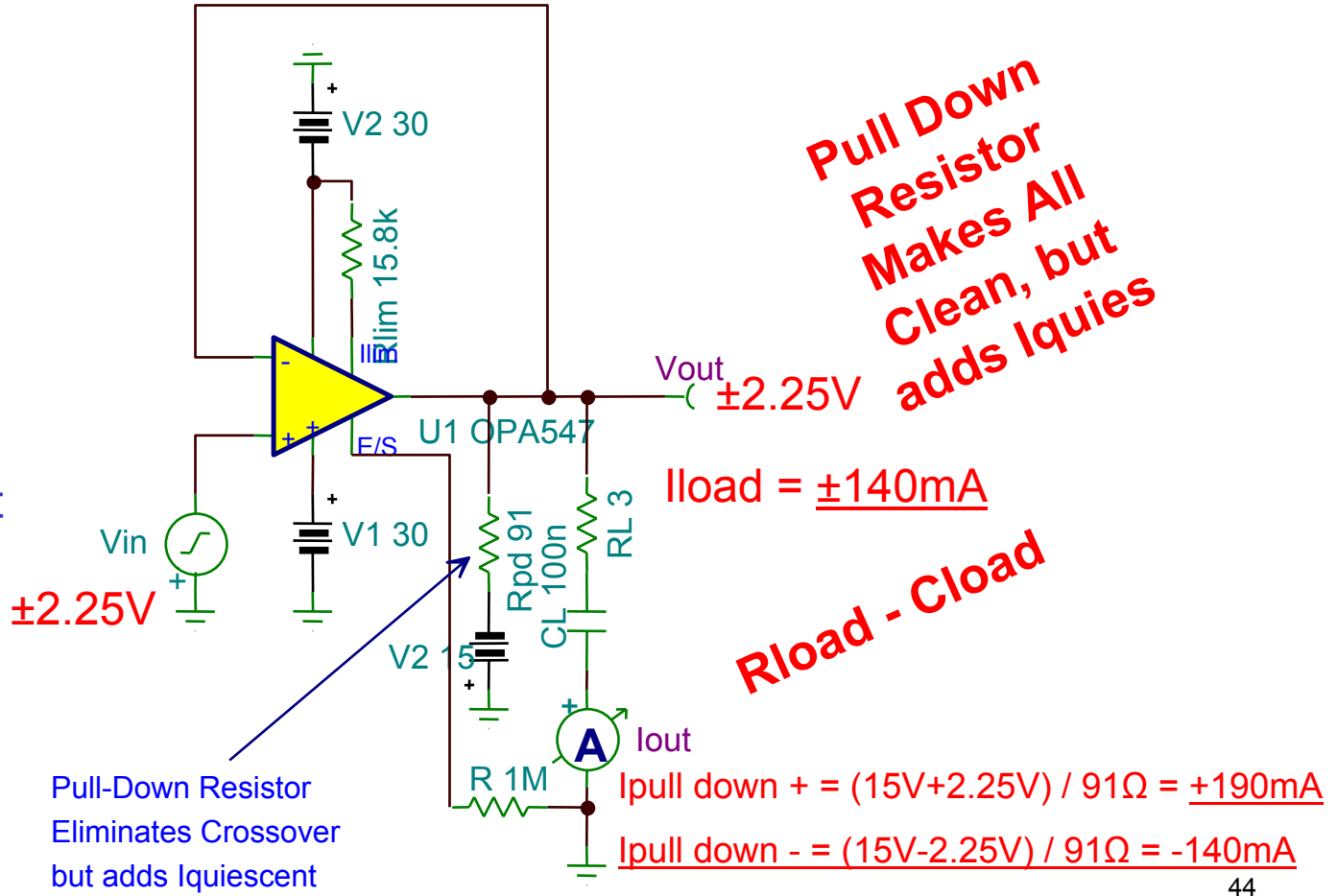




OPA547

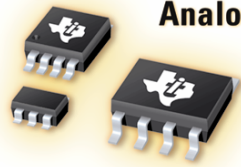
Power Op Amp Measurement

Application Fix #2 CL = 100nF, Rseries = 3ohms, 91 ohms connected to -15V
 CL = 100nF, Rseries = 3ohms, Heavy CLoad per OPA547 Data Sheet



$I_{pull\ down}$ = about 190mA, which keeps the upper output power transistor always turned on.

Pull-Down Resistor Eliminates Crossover but adds Iquiescent

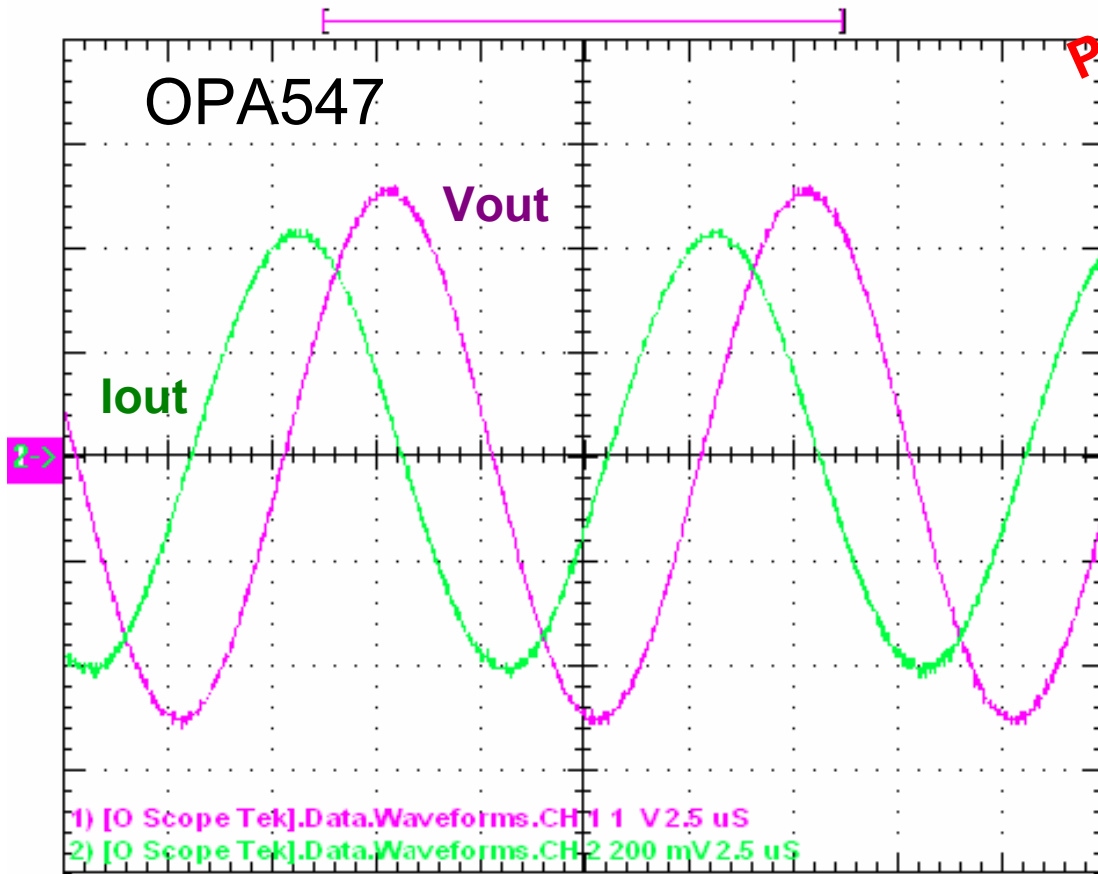


OPA547

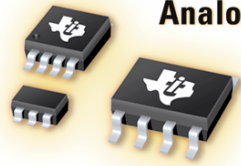
Power Op Amp Measurement

Application Fix #2 $CL = 100nF$, $R_{series} = 3ohms$, 91 ohms connected to -15V
 $CL = 100nF$, $R_{series} = 3ohms$, Heavy CLoad per OPA547 Data Sheet

Green Waveform
Negative Pull
Down Keeps
Upper Output
Power Transistor
Turned On, Which
Provides a Clean
Output Waveform.



**Pull Down
Resistor
Makes All
Clean, but
adds Iquies**

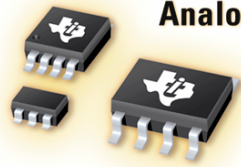


Power Op Amps

Crossover Distortion

Time and Frequency Domain

For Pull Down Resistor Application fix

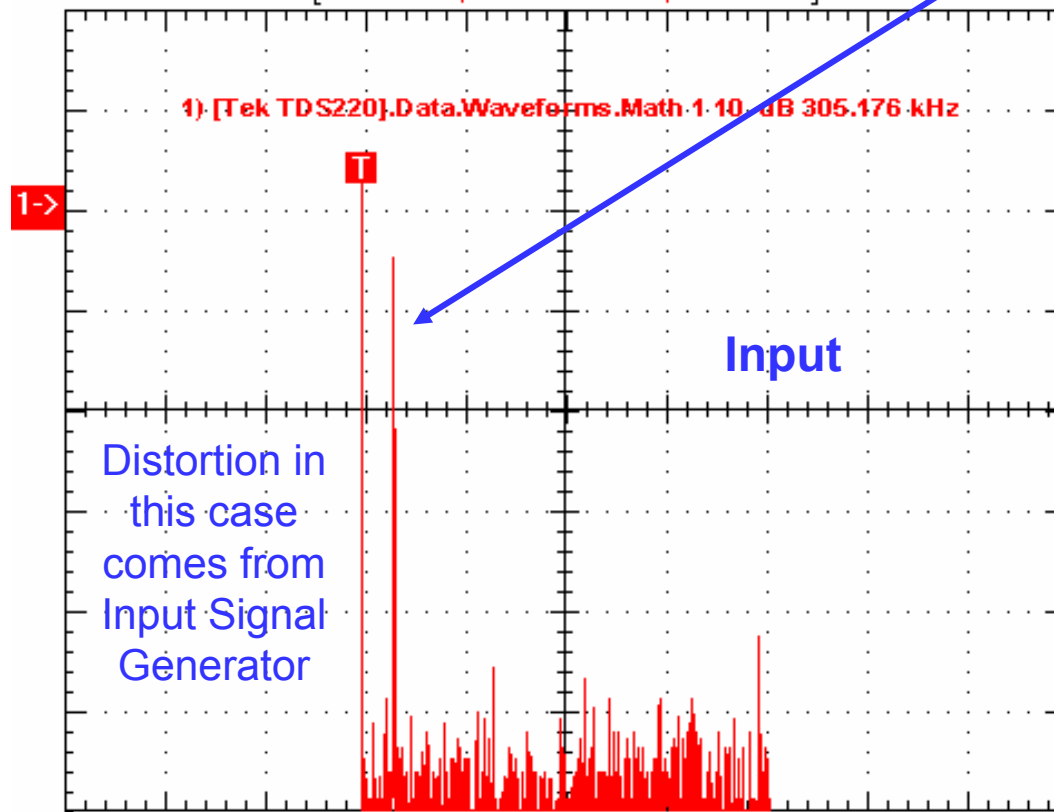


OPA547

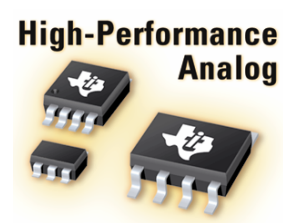
Power Op Amp Measurement

Application Fix #1 $CL = 100\text{nF}$, $R_{\text{series}} = 3\text{ohms}$, 91 ohms connected to -15V
 $CL = 100\text{nF}$, $R_{\text{series}} = 3\text{ohms}$, Heavy CLoad per OPA547 Data Sheet

Input Voltage Signal Spectrum, 100kHz



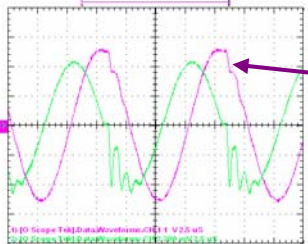
*Pull Down
Resistor
Makes All
Clean, but
adds Iquies*



OPA547

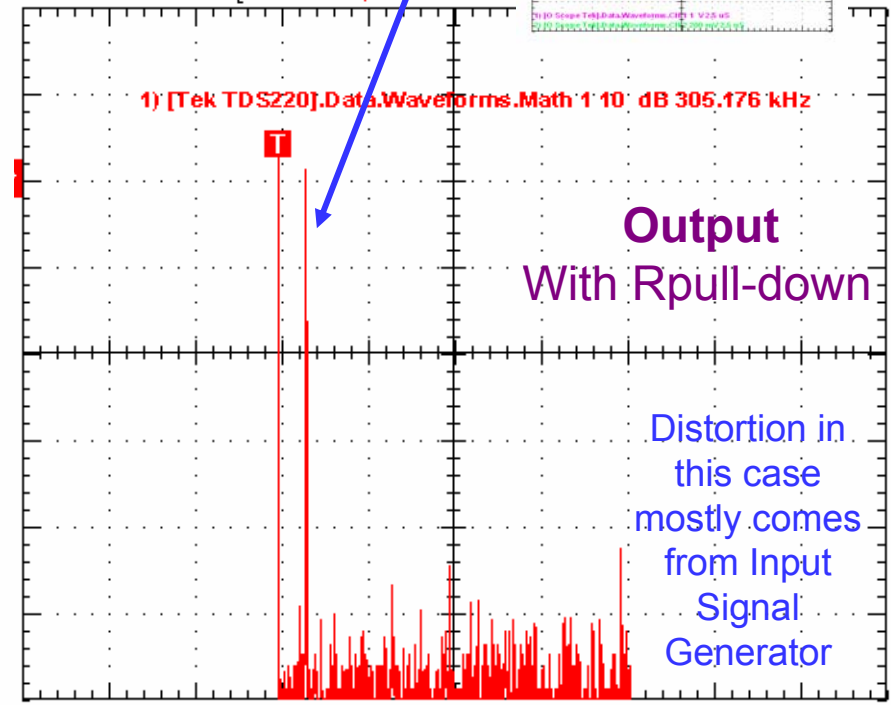
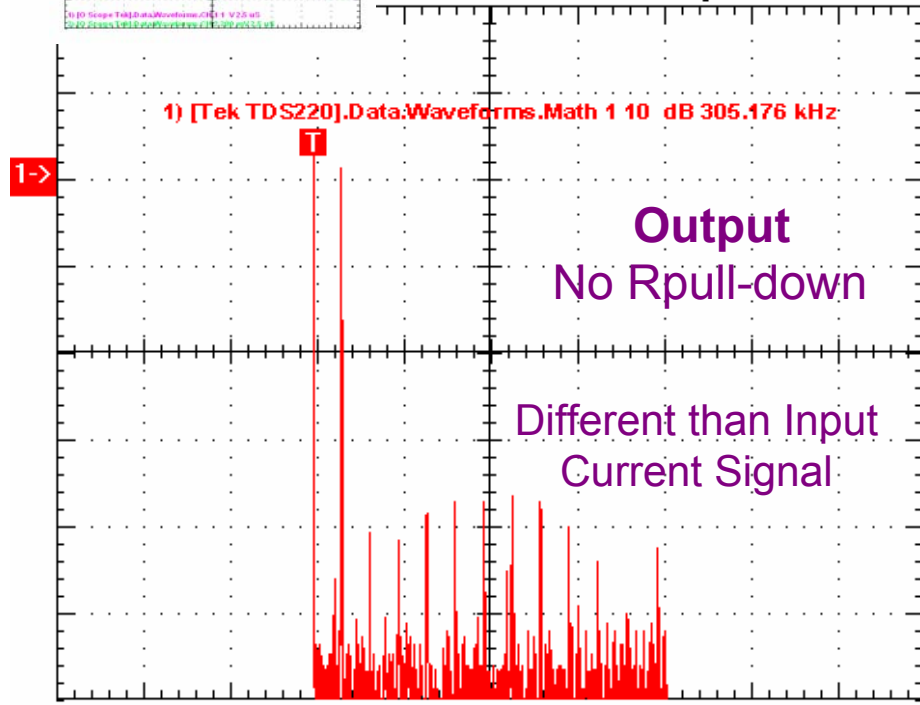
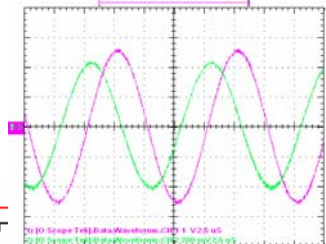
Power Op Amp Measurement

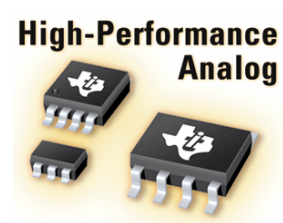
Application Fix #1 $CL = 100nF$, $R_{series} = 3ohms$, 91 ohms connected to -15V
 $CL = 100nF$, $R_{series} = 3ohms$, Heavy CLoad per OPA547 Data Sheet



Pull Down Resistor Makes All Clean, but add Iquies

Output **VOLTAGE** Signal Spectrum, 100kHz





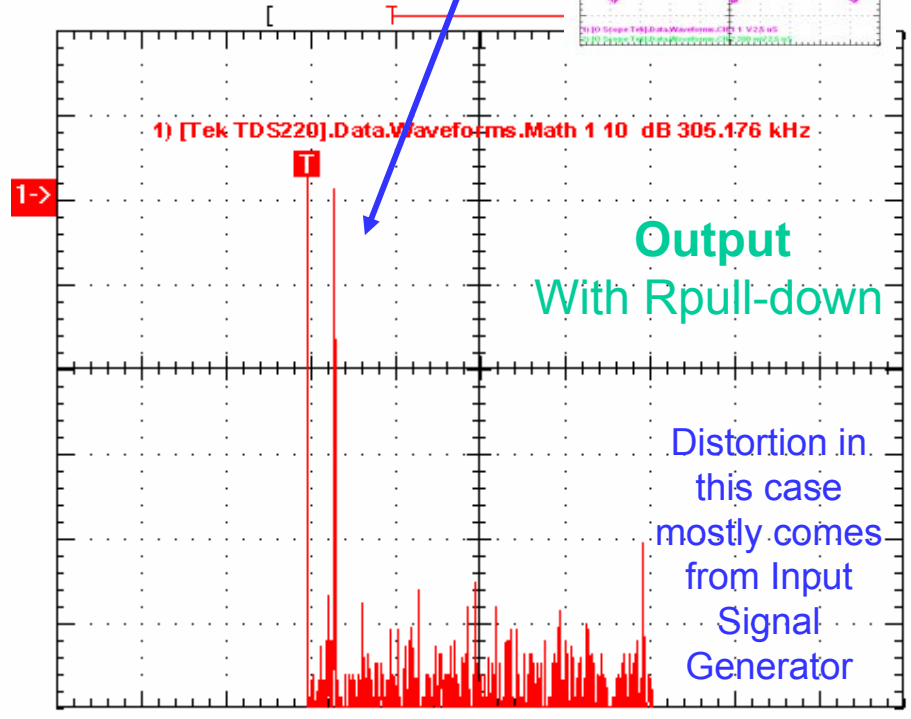
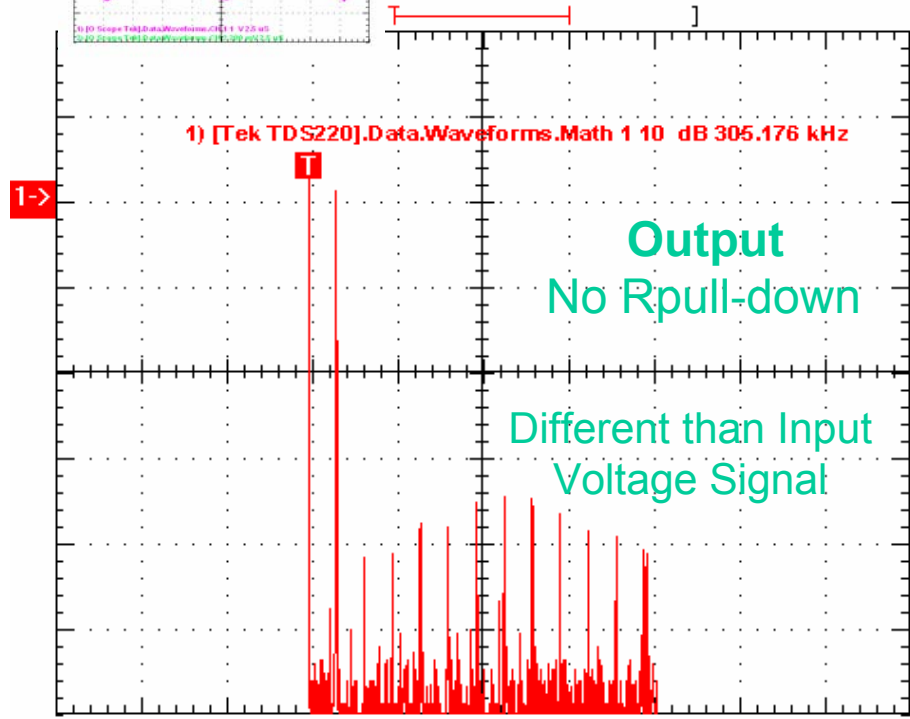
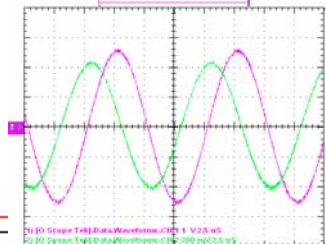
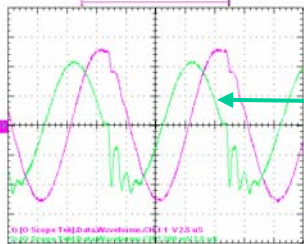
OPA547

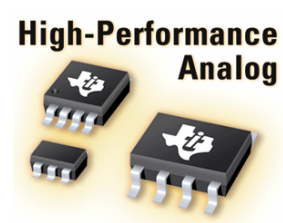
Power Op Amp Measurement

Application Fix #1 $CL = 100nF$, $R_{series} = 3ohms$, 91 ohms connected to -15V
 $CL = 100nF$, $R_{series} = 3ohms$, Heavy CLoad per OPA547 Data Sheet

Pull Down Resistor Makes All Clean, but add Iquies

Output **CURRENT** Signal Spectrum, 100kHz





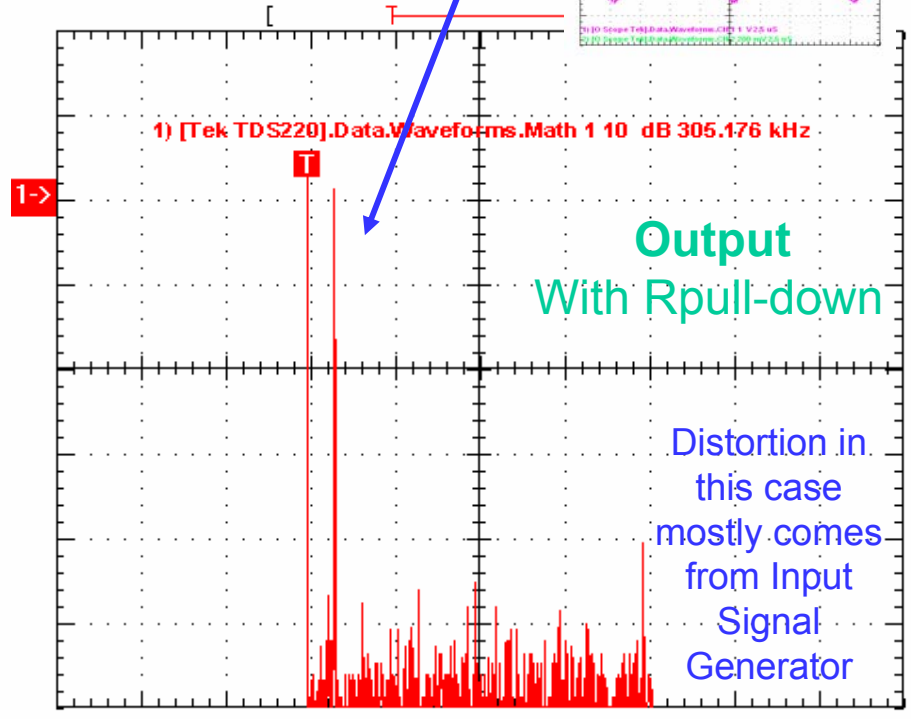
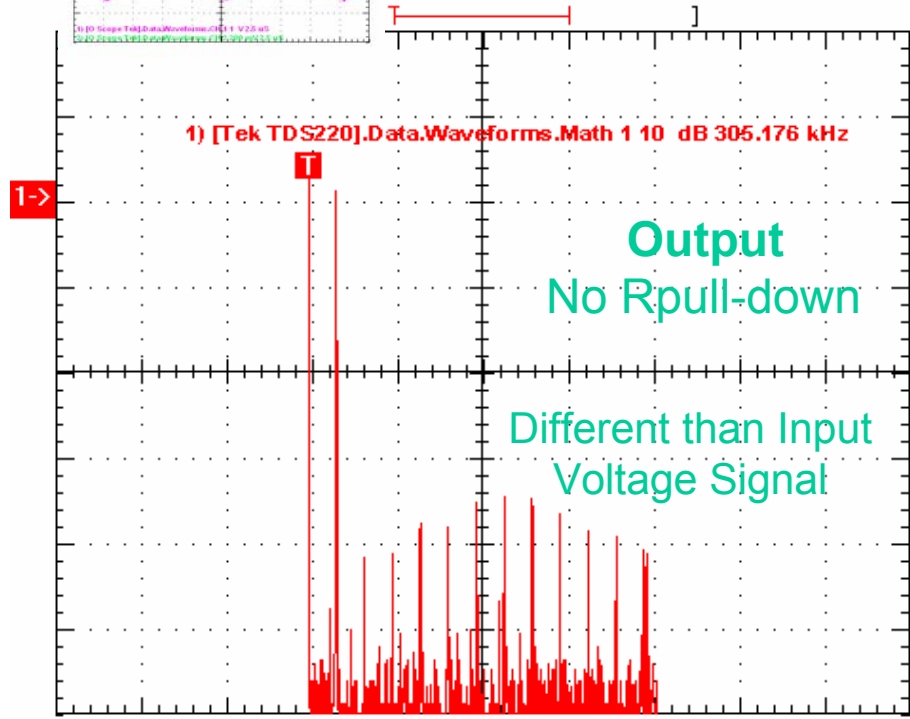
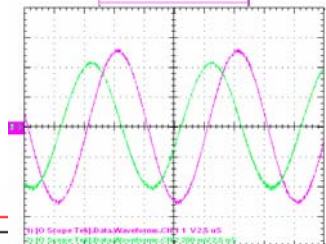
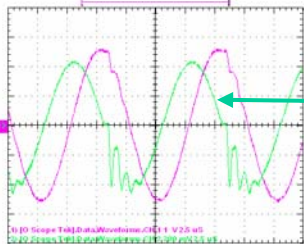
OPA547

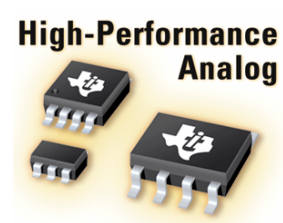
Power Op Amp Measurement

Application Fix #1 $CL = 100nF$, $R_{series} = 3ohms$, 91 ohms connected to -15V
 $CL = 100nF$, $R_{series} = 3ohms$, Heavy CLoad per OPA547 Data Sheet

Pull Down Resistor Makes All Clean, but add Iquies

Output **CURRENT** Signal Spectrum, 100kHz

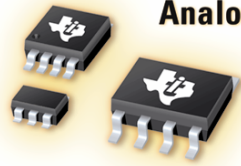




Power Op Amps

The Real Fix For Reducing Crossover Distortion

**No Matter How You Look At It,
The Circuit Requires More Quiescent Current,
Especially in the Output Stage.**

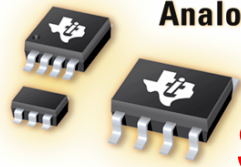


Power Op Amps

Swing to the Output Rail

It's Based on Linearity in Both Cases

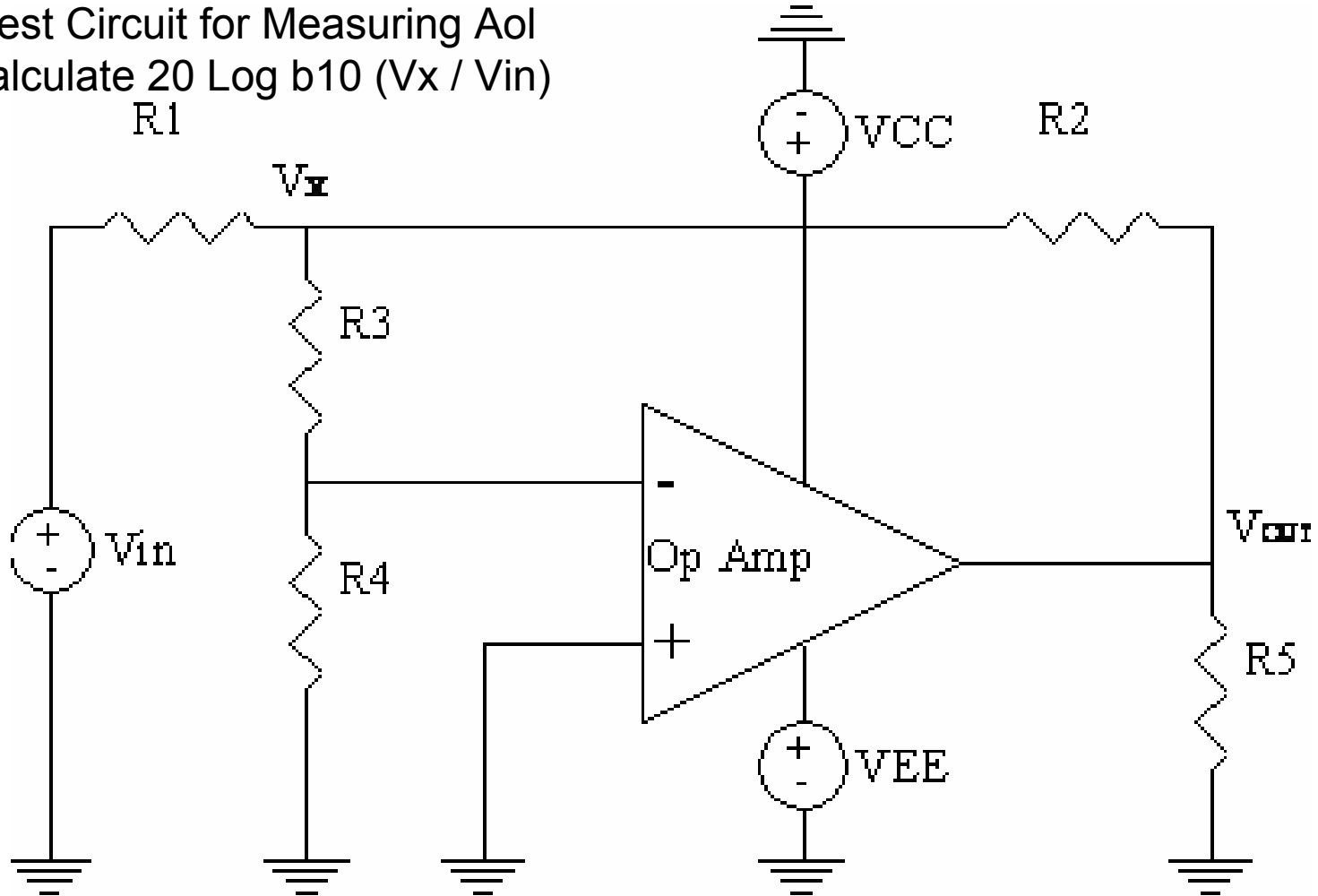
1. Maintaining Aol
2. Keeping THD Below Some Level

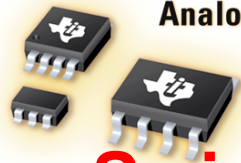


Power Op Amps

Swing to Output Rail with good linearity is dependent on Aol

Test Circuit for Measuring Aol
Calculate $20 \log_{10} (V_x / V_{in})$





Power Op Amps, OPA547

Swing to Output Rail With Good Signal Purity is
dependent on Slew Rate

At the Zero Crossing

$$SR = 2\pi * V_p * BW_{fp}$$

Example #1

$$SR = 2\pi * \underline{2.25V} * \underline{100kHz}$$

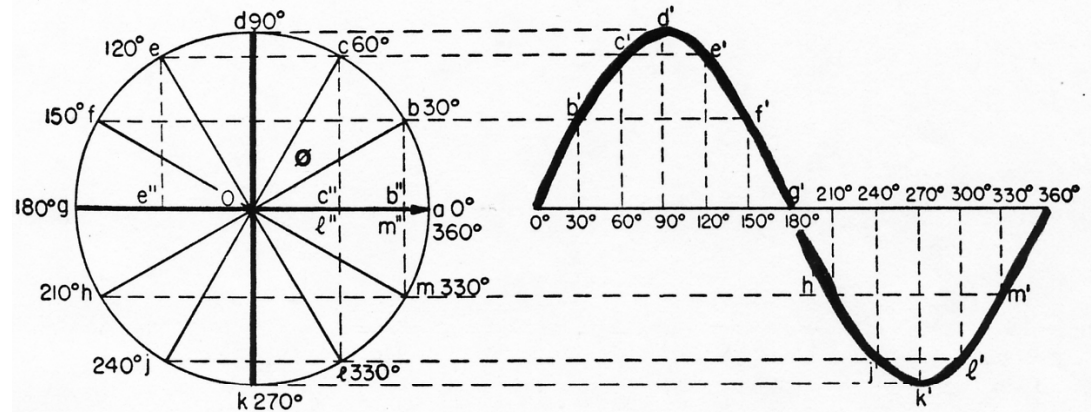
$$= \underline{1.4V/\mu s}$$

Example #2

$$SR = 2\pi * \underline{27V_p \text{ max}} * \underline{35kHz}$$

$$= \underline{6V/\mu s \text{ min}}$$

Construction of a Sine Curve

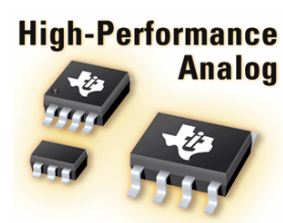


Showing how a sine curve may be constructed from the vertical projections of the rotating radius, *oa*.

ELECTRONICS

$$v(t) = V_{MAX} \sin(2\pi ft)$$

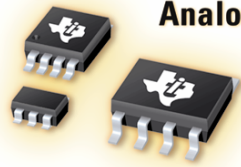
angular frequency, $w = 2\pi ft$
angle, $\theta = wt$



Power Op Amps

What affects Crossover Distortion (COD)?

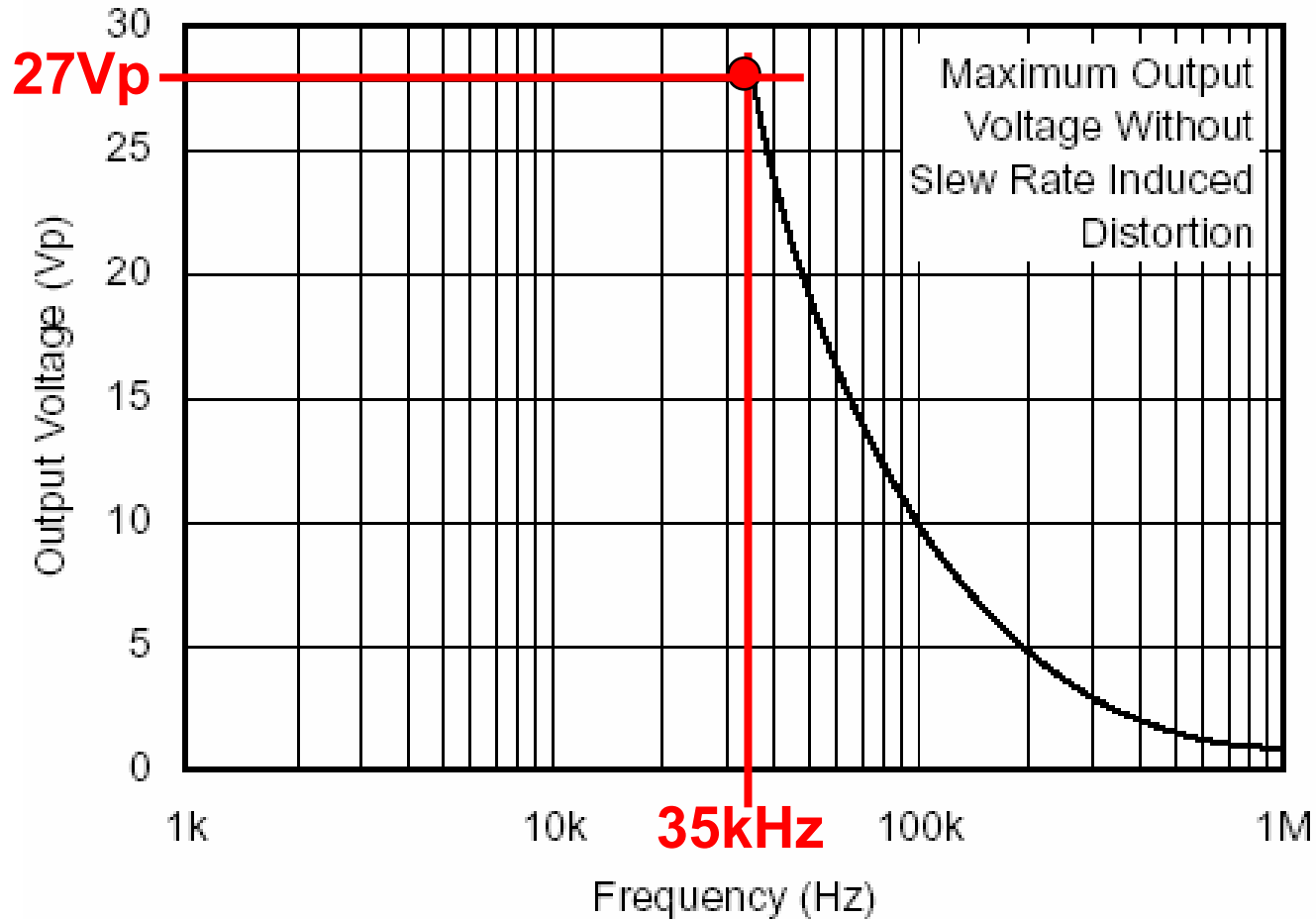
1. **Output Swing is a Function of Frequency**
2. **Distortion is a Function of Frequency**
3. **Distortion or Fidelity is a Function of Open Loop Gain, A_{ol}**
4. **Overshoot or Ringing is a Function of Load Capacitance**

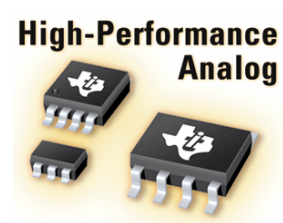


Power Op Amps, OPA547

Output Swing is a Function of Frequency

MAXIMUM OUTPUT VOLTAGE SWING
vs FREQUENCY



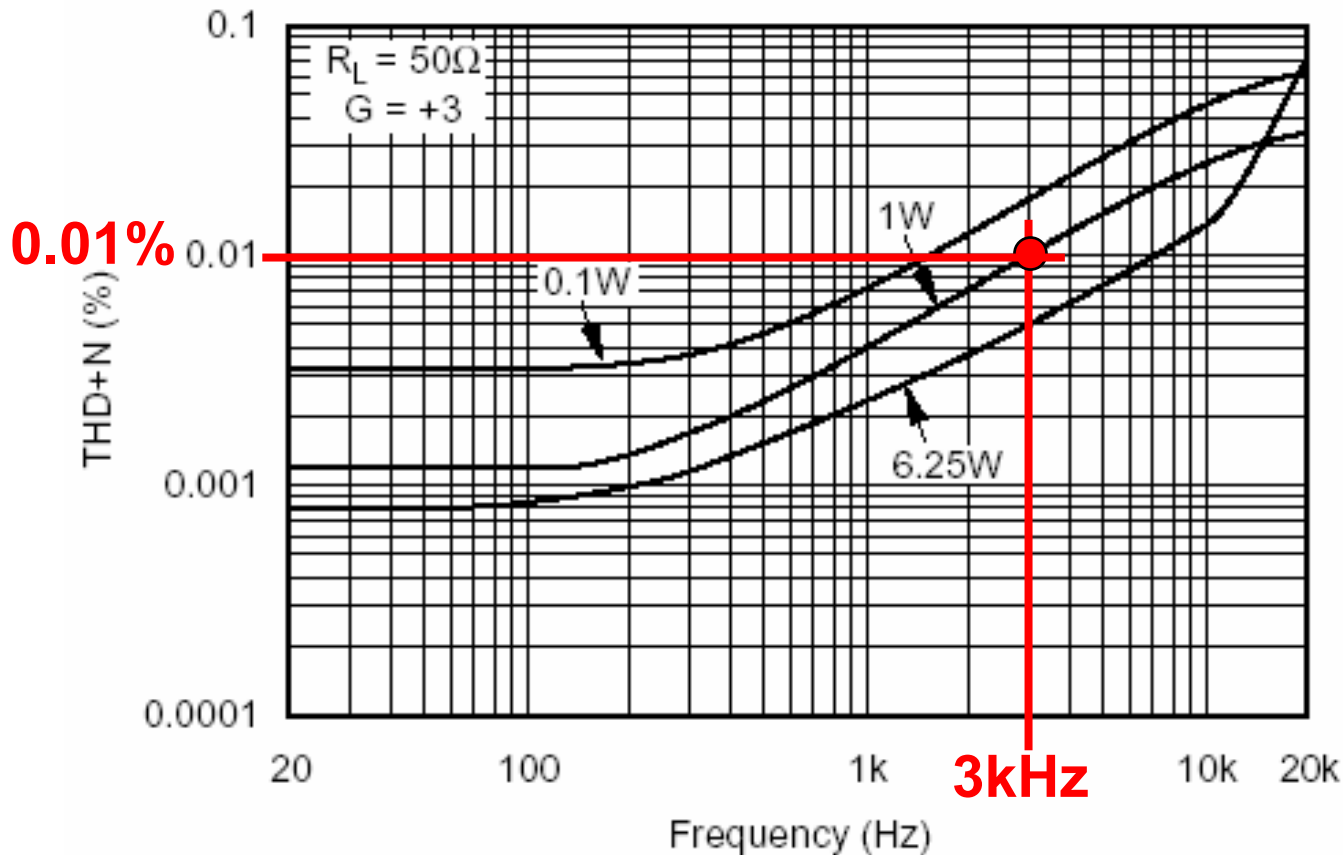


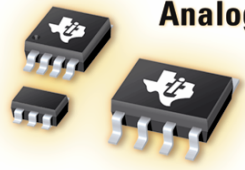
Power Op Amps, OPA547

Distortion is a Function of Frequency

At the Zero Crossing, $SR = 2\pi * V_p * BW_{fp}$

TOTAL HARMONIC DISTORTION+NOISE
vs FREQUENCY

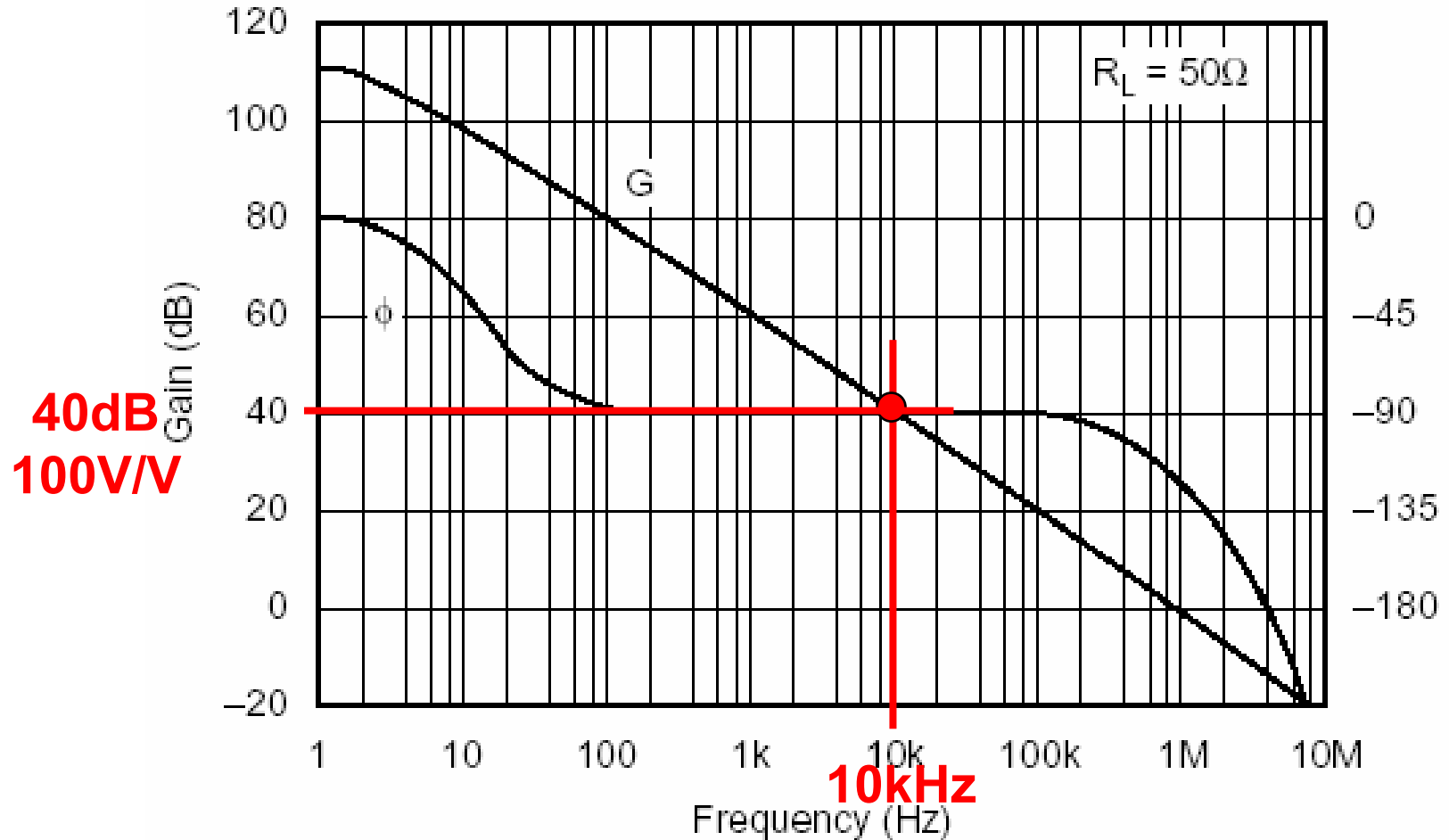


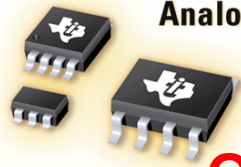


Power Op Amps, OPA547

Distortion or Fidelity is a Function of Aol

OPEN-LOOP GAIN AND PHASE
vs FREQUENCY

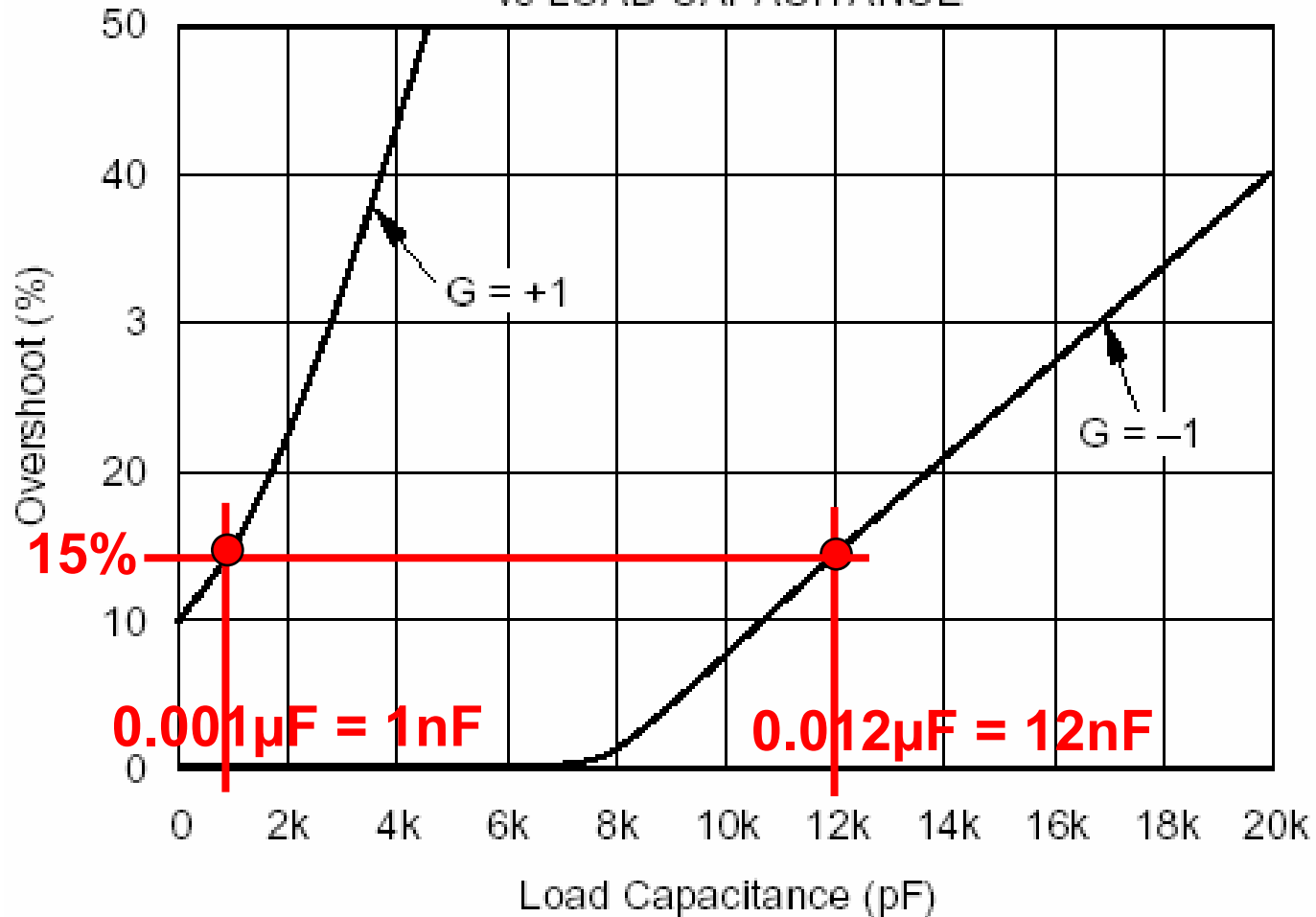


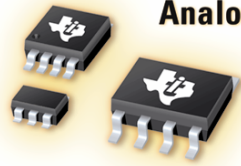


Power Op Amps, OPA547

Overshoot or Ringing is a function of Load Capacitance

SMALL-SIGNAL OVERSHOOT
vs LOAD CAPACITANCE





Power Op Amps

Happy Crossover Distortion Thank You For Your Participation

John Brown