## 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators

## General Description

The MAX724/MAX726 are monolithic, bipolar, pulsewidth modulation (PWM), switch-mode DC-DC regulators optimized for step-down applications. The MAX724 is rated at $5 A$, and the MAX726 at 2A. Few external components are needed for standard operation because the power switch, oscillator, and control circuitry are all on-chip. Employing a classic buck topology, these regulators perform high-current stepdown functions, but can also be configured as inverters, negative boost converters, or flyback converters.
These regulators have excellent dynamic and transient response characteristics, while featuring cycle-by-cycle current limiting to protect against overcurrent faults and short-circuit output faults. The MAX724/MAX726 also have a wide 8 V to 40 V input range in the buck stepdown configuration. In inverting and boost configurations, the input can be as low as 5 V .
The MAX724/MAX726 are available in a 5-pin TO-220 package. The devices have a preset 100 kHz oscillator frequency and a preset current limit of 6.5A (MAX724) or 2.6A (MAX726).

## Applic ations

Distributed Power from High-Voltage Buses
High-Current, High-Voltage Step-Down Applications
High-Current Inverter
Negative Boost Converter
Multiple-Output Buck Converter
Isolated DC-DC Conversion
Typical Operating Circ uit


- Input Range: Up to 40V
- 5A On-Chip Power Switch (MAX724)

2A On-Chip Power Switch (MAX726)

- Adjustable Output: 2.5 V to 35 V
- 100kHz Switching Frequency
- Excellent Dynamic Characteristics
- Few External Components
- 8.5mA Quiescent Current
- TO-220 Package

Ordering Information

| PART | TEMP. RANGE | PIN-PACKAGE |
| :--- | ---: | :--- |
| MAX724CCK | $0^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ | 5 TO-220 |
| MAX724ECK | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $5 \mathrm{TO}-220$ |
| MAX726CCK | $0^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ | $5 \mathrm{TO}-220$ |
| MAX726ECK | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $5 \mathrm{TO}-220$ |

Pin Configuration
FRONT VIEW


CASE IS CONNECTED TO GROUND.
STANDARD PACKAGE HAS STAGGERED LEADS CONTACT FACTORY FOR STRAIGHT LEADS.

AVAXIAV $\qquad$ Maxim Integrated Products
Call toll free 1-800-998-8800 for free samples or literature.

## 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators

Input Voltage.
Switch Voltage with Respect to Ground Pin (V $\mathrm{V}_{\text {SW }}$ Negative)
(Note 1).
Feedback Pin Voltage. .............................-0.3V, +10V
Operating Temperature Ranges
MAX72_CCK ................................... $0^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$
MAX72_ECK.................................... $40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$
Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## ELECTRICAL CHARACTERISTICS

( $\mathrm{V}_{\text {IN }}=25 \mathrm{~V}, \mathrm{~T}_{\mathrm{j}}=\mathrm{T}_{\text {MIN }}$ to $\mathrm{T}_{\text {MAX }}$, unless otherwise noted. $)$

| PARAMETER | CONDITIONS |  |  | MIN | TYP | MAX | UNITS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Input Supply Voltage Range |  |  |  | 8.0 |  | 40.0 | V |
| Switch-On Voltage (Note 2) | MAX724 | $\mathrm{I}_{\mathrm{SW}}=1 \mathrm{~A}$ | $\mathrm{T}_{\mathrm{j}} \geq 0^{\circ} \mathrm{C}$ |  |  | 1.85 | V |
|  |  |  | $\mathrm{T}_{\mathrm{j}}<0^{\circ} \mathrm{C}$ |  |  | 2.10 |  |
|  |  | $\mathrm{I}_{\mathrm{SW}}=5 \mathrm{~A}$ | $\mathrm{T}_{\mathrm{j}} \geq 0^{\circ} \mathrm{C}$ |  |  | 2.30 |  |
|  |  |  | $\mathrm{T}_{\mathrm{j}}<0^{\circ} \mathrm{C}$ |  |  | 2.50 |  |
|  | MAX726 | $\mathrm{I}_{\text {SW }}=0.5 \mathrm{~A}$ |  |  |  | 1.2 |  |
|  |  | $\mathrm{I}_{\text {SW }}=2 \mathrm{~A}$ |  |  |  | 1.7 |  |
| Switch-Off Leakage | MAX724 | $\mathrm{V}_{\text {IN }} \leq 25 \mathrm{~V}, \mathrm{~V}_{\text {SW }}=0 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  | 5 | 300 | $\mu \mathrm{A}$ |
|  |  | $\mathrm{V}_{\mathrm{IN}}=40 \mathrm{~V}, \mathrm{~V}_{\text {SW }}=0 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  | 10 | 500 |  |
|  | MAX726 | $\mathrm{V}_{\text {IN }} \leq 25 \mathrm{~V}, \mathrm{~V}_{\text {SW }}=0 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  |  | 150 |  |
|  |  | $\mathrm{V}_{\mathrm{IN}}=40 \mathrm{~V}, \mathrm{~V}_{\mathrm{SW}}=0 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  |  | 250 |  |
| Supply Current (Note 3) | $\mathrm{V}_{\mathrm{FB}}=2.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{IN}} \leq 40 \mathrm{~V}$ |  |  |  | 8.5 | 11 | mA |
| Minimum Supply Voltage | Normal Mode |  |  |  | 7.3 | 8.0 | V |
|  | Start-Up Mode (Note 4) |  | $\mathrm{T}_{\mathrm{j}} \geq 0^{\circ} \mathrm{C}$ |  | 3.5 | 4.8 | V |
|  |  |  | $\mathrm{T}_{\mathrm{j}}<0^{\circ} \mathrm{C}$ |  | 3.5 | 5.0 |  |
| Switch-Current Limit (Note 5) | MAX724 |  |  | 5.5 | 6.5 | 8.5 | A |
|  | MAX726 |  |  | 2.0 | 2.6 | 3.2 |  |
| Maximum Duty Cycle |  |  |  | 85 | 90 |  | \% |
| Switching Frequency |  |  | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ | 90 | 100 | 110 | kHz |
|  |  |  | $\mathrm{T}_{\mathrm{j}} \leq+125^{\circ} \mathrm{C}$ | 85 |  | 120 |  |
|  | $\mathrm{V}_{\mathrm{FB}}=$ grounded through $2 \mathrm{k} \Omega$ ( Note 5) |  | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  | 20 |  |  |
| Switching Frequency Line Regulation | $8 \mathrm{~V} \leq \mathrm{V}_{\text {IN }} \leq 40 \mathrm{~V}$ |  |  |  | 0.03 | 0.1 | \%/V |

# 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators 

ELECTRICAL CHARACTERISTICS (continued)
$\left(\mathrm{V}_{\text {IN }}=25 \mathrm{~V}, \mathrm{~T}_{\mathrm{j}}=\mathrm{T}_{\text {MIN }}\right.$ to $\mathrm{T}_{\text {MAX }}$, unless otherwise noted.)

| PARAMETER | CONDITIONS |  | MIN | TYP | MAX | UNITS |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Error-Amplifier Voltage Gain | $1 \mathrm{~V} \leq \mathrm{V}_{\mathrm{C}} \leq 4 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  | 2000 |  | V/V |
| Error-Amplifier Transconductance |  | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ | 3000 | 5000 | 9000 | $\mu \mathrm{mho}$ |
| Error-Amplifier Source Current | $\mathrm{V}_{\mathrm{FB}}=2 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ | 100 | 140 | 225 | $\mu \mathrm{A}$ |
| Error-Amplifier Sink Current | $\mathrm{V}_{\mathrm{FB}}=2.5 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ | 0.6 | 1.0 | 1.7 | mA |
| Feedback Pin Bias Current | $\mathrm{V}_{\mathrm{FB}}=\mathrm{VREF}$ |  |  | 0.5 | 2 | $\mu \mathrm{A}$ |
| Reference Voltage | $V_{C}=2 \mathrm{~V}$ |  | 2.155 | 2.210 | 2.265 | V |
| Reference Voltage Tolerance | VREF (nominal) $=2.21 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  | $\pm 0.5$ | $\pm 1.5$ |  |
|  | All conditions of input voltage, output voltage, temperature and load current |  |  | $\pm 1.0$ | $\pm 2.5$ | \% |
| Reference Voltage Line Regulation | $8 \mathrm{~V} \leq \mathrm{V}_{\text {IN }} \leq 40 \mathrm{~V}$ |  |  | 0.005 | 0.02 | \%/V |
| VC Voltage at 0\% Duty Cycle |  | $\mathrm{T}_{\mathrm{j}}=+25^{\circ} \mathrm{C}$ |  | 1.5 |  | V |
|  |  | $\mathrm{T}_{\mathrm{j}}=\mathrm{T}_{\text {MIN }}$ to $\mathrm{T}_{\text {MAX }}$ |  | -4 |  | $\mathrm{mV} /{ }^{\circ} \mathrm{C}$ |
| Thermal Resistance, Junction to Case (Note 6) | MAX724 |  |  |  | 2.5 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
|  | MAX726 |  |  |  | 4.0 |  |

Note 1: Do not exceed switch-to-input voltage limitation
Note 2: For switch currents between 1A and 5A (2A for MAX726), maximum switch-on voltage can be calculated via linear interpolation.
Note 3: By setting the feedback pin (FB) to 2.5 V , the $\mathrm{V}_{\mathrm{C}}$ pin is forced to its low clamp level and the switch duty cycle is forced to zero, approximating the zero load condition.
Note 4: For proper regulation, total voltage from $\mathrm{V}_{\mathbb{I N}}$ to $G N D$ must be $\geq 8 \mathrm{~V}$ after start-up.
Note 5: To avoid extremely short switch-on times, the switch frequency is internally scaled down when $\mathrm{V}_{\mathrm{FB}}$ is less than 1.3 V . Switchcurrent limit is tested with $V_{F B}$ adjusted to give a $1 \mu \mathrm{~s}$ minimum switch-on time.
Note 6: Guaranteed, not production tested.

Typical Operating Characteristics


## 5A/2A Step-Down, PWM, <br> Switch-Mode DC-DC Regulators

MAX724/MAX726


Typical Operating Characteristics (continued)






$\qquad$

# 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators 

Pin Description

| PIN | NAME | FUNCTION |
| :---: | :---: | :---: |
| 1 | FB | Feedback Input is the error amplifier's inverting input, and controls output voltage by adjusting switch duty cycle. Input bias current is typically $0.5 \mu \mathrm{~A}$ when the error amplifier is balanced ( $\mathrm{l}_{\mathrm{OUT}}=0 \mathrm{~V}$ ). FB also aids current limiting by reducing the oscillator frequency when the output voltage is low. (See the Applications Information section.) |
| 2 | $\mathrm{V}_{\mathrm{C}}$ | Error-Amplifier Output. A series RC network connected to this pin compensates the MAX724/MAX726. Output swing is limited to about 5.8 V in the positive direction and -0.7 V in the negative direction. $\mathrm{V}_{\mathrm{C}}$ can also synchronize the MAX724/MAX726 to an external clock. (See the Applications Information section). |
| 3 | GND | Ground requires a short low-noise connection to ensure good load regulation. The internal reference is referred to GND, so errors at this pin are multiplied by the error amplifier. See the Applications Information section for grounding details. |
| 4 | $\mathrm{V}_{\text {SW }}$ | Internal Power Switch Output. The switch output can swing 35V below ground and is rated for 5A (MAX724), 2A (MAX726). |
| 5 | $\mathrm{V}_{\mathrm{IN}}$ | $\mathrm{V}_{\text {IN }}$ supplies power to the MAX724/MAX726's internal circuitry and also connects to the collector. $\mathrm{V}_{\text {IN }}$ must be bypassed with a low-ESR capacitor, typically $200 \mu \mathrm{~F}$ or $220 \mu \mathrm{~F}$. |

## Detailed Description

The MAX724/MAX726 are complete, single-chip, pulsewidth modulation (PWM), step-down DC-DC converters (Figure 1). All oscillator ( 100 kHz ), control, and currentlimit circuitry, including a 5A power switch (2A for MAX726), are included on-chip. The oscillator turns on the switch $\left(\mathrm{V}_{\mathrm{SW}}\right)$ at the beginning of each clock cycle. The switch turns off at a point later in the clock cycle, which is a function of the signal provided by the error amplifier. The maximum switch duty cycle is approximately $93 \%$ at the MAX724/MAX726's 100 kHz switching frequency.
Both the input ( FB ) and output ( $\mathrm{V}_{\mathrm{C}}$ ) of the error amplifier are brought out to simplify compensation. Most applications require only a single series RC network connected from $\mathrm{V}_{\mathrm{C}}$ to ground. The error amplifier is a transconductance amplifier with a $\mathrm{g}_{\mathrm{M}}$ of approximately $5000 \mu \mathrm{mho}$. When slewing, $\mathrm{V}_{\mathrm{C}}$ can source about $140 \mu \mathrm{~A}$, and sink about 1.1 mA . This asymmetry helps minimize start-up overshoot by allowing the amplifier output to slew more quickly in the negative direction.
Current limiting is provided by the current-limit comparator. If the current-limit threshold is exceeded, the switch cycle terminates within about 600 ns . The cur-rent-limit threshold is internally set to approximately
6.5A (2.6A for MAX726). $\mathrm{V}_{\mathrm{SW}}$ is a power NPN, internally driven by the PWM controller circuitry. $\mathrm{V}_{\text {SW }}$ can swing 35 V below ground and is rated for 5A (2A for MAX726).

## Basic Step-Down Application

Figure 2 shows the MAX724/MAX726 in a basic stepdown DC-DC converter. Typical MAX724 waveforms are shown in Figure 3 for $\mathrm{V}_{\text {IN }}=20 \mathrm{~V}$, $\mathrm{V}_{\text {OUT }}=5 \mathrm{~V}, \mathrm{~L}=$ $50 \mu \mathrm{H}$, and $\mathrm{I}_{\text {Out }}=3 \mathrm{~A}$ and 0.16 A . Two sets of waveforms are shown. One set shows high load current (3A) where inductor current never falls to zero during the switch "off-cycle" (continuous-conduction mode, CCM). The second set of waveforms, at low output current ( 0.16 A ), shows inductor current at zero during the latter half of the switch off-cycle (discontinuous-conduction mode, DCM). The transition from CCM to DCM occurs at an output current ( $I_{D C M}$ ) that can be derived with the following equation:

$$
\mathrm{I}_{\mathrm{DCM}}=\frac{\left(\mathrm{V}_{\mathrm{OUT}}+\mathrm{V}_{\mathrm{D}}\right)\left[\left(\mathrm{V}_{\text {IN }}-\mathrm{V}_{\mathrm{SW}}\right)-\left(\mathrm{V}_{\mathrm{OUT}}+\mathrm{V}_{\mathrm{D}}\right)\right]}{2\left(\mathrm{~V}_{\mathrm{IN}}-\mathrm{V}_{\mathrm{SW}}\right) \mathrm{f}_{\mathrm{OSC}} \mathrm{~L}}
$$

where $V_{D}$ is the diode forward voltage drop, $\mathrm{V}_{\mathrm{Sw}}$ is the voltage drop across the switch, and $\mathrm{f}_{\mathrm{OSC}}=100 \mathrm{kHz}$. In most applications, the distinction between CCM and DCM is academic since actual performance differences are minimal. All CCM designs can be expected to exhibit DCM behavior at some level of reduced load current.

## 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators

In DCM, ringing occurs at $\mathrm{V}_{\text {sw }}$ in the latter part of the switch off-cycle. This is due to the inductor resonating with the parallel capacitance of the catch diode and the $\mathrm{V}_{\mathrm{sw}}$ node. This ringing is harmless and does not appear at the output. Furthermore, attempts to damp this ringing by adding circuitry will reduce efficiency and are not advised. No off-state ringing occurs in CCM because the diode always conducts during the switch-off time and consequently damps any resonance at $V_{\text {sw }}$.


Figure 1. MAX724 Block Diagram


Figure 2. Basic Step-Down Converter

Component Selection
Table 1 lists component suppliers for inductors, capacitors, and diodes appropriate for use with the MAX724/MAX726. Be sure to observe specified ratings for all components.
Table 1. Component Suppliers
Surface-Mount Components (for designs typically below 2A)

| Inductors: | Sumida Electric - CDR125 Series USA: Phone (708) 956-0666 <br> Japan: Phone 81-3607-5111 FAX 81-3607-5144 <br> Coiltronics - CTX series <br> USA: Phone (305) 781-8900 <br> FAX (305) 782-4163 |
| :---: | :---: |
| Capacitors: | Matsuo-267 series <br> USA: Phone (714) 969-2491 <br> FAX (714) 960-6492 <br> Japan: Phone 81-6337-6450 <br> Sprague - 595D series <br> USA: Phone (603) 224-1961 <br> FAX (603) 224-1430 |
| Diodes: | Motorola - MBRS series <br> USA: Phone (602) 244-5303 FAX (602) 244-4015 <br> Nihon - NSQ series <br> USA: Phone (805) 867-2555 FAX (805) 867-2556 <br> Japan: $\begin{gathered}\text { Phone 81-3-3494-7411 } \\ \text { FAX 81-3-3494-7414 }\end{gathered}$ |

Through-Hole Components
Inductors:
Sumida - RCH-110 series
(see above for phone number)
Cadell-Burns - 7070, 7300, 6860, and 7200 series
USA: Phone (516) 746-2310
FAX (516) 742-2416
Renco - various series
USA: Phone (516) 586-5566
FAX (516) 586-5562
Coiltronics - various series (see above for phone number)
Capacitors: Nichicon - PL series low-ESR electrolytics
USA: Phone (708) 843-7500
FAX (708) 843-2798
Japan: Phone 81-7-5231-8461
FAX 81-7-5256-4158
United Chemi-Con - LXF series
USA: Phone (714) 255-9500
FAX (714) 255-9400
Sanyo - OS-CON low-ESR organic semiconductor
USA: Phone (619) 661-6835
FAX (619) 661-1055
Japan: Phone 81-7-2070-6306
FAX 81-7-2070-1174
Diodes: General Purpose - 1N5820-1N5825
Motorola - MBR and MBRD series (see above for phone number)

# 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators 

## Inductor Selection

Although most MAX724 designs perform satisfactorily with $50 \mu \mathrm{H}$ inductors ( $100 \mu \mathrm{H}$ for the MAX726), the MAX724/MAX726 are able to operate with values ranging from $5 \mu \mathrm{H}$ to $200 \mu \mathrm{H}$. In some cases, inductors other than $50 \mu \mathrm{H}$ may be desired to minimize size (lower inductance), or reduce ripple (higher inductance). In any case, inductor current must at least be rated for the desired output current.
In high-current applications, pay particular attention to both the RMS and peak inductor ratings. The inductor's peak current is limited by core saturation. Exceeding the saturation limit actually reduces the coil's inductance and energy storage ability, and increases power loss. Inductor RMS current ratings depend on heating effects in the coil windings.
The following equation calculates maximum output current as a function of inductance and input conditions:

$$
I_{\text {OUT }}=I_{\text {SW }}-\frac{V_{\text {OUT }}\left(V_{\text {IN }}-V_{\text {OUT }}\right)}{2 \mathrm{f}_{\mathrm{OSC}} V_{\text {IN }} L}
$$

where $I_{\mathrm{SW}}$ is the maximum switch current (5.5A for MAX724), $\mathrm{V}_{\text {IN }}$ is the maximum input voltage, $\mathrm{V}_{\text {OUT }}$ is the output voltage, and $\mathrm{f}_{\mathrm{Osc}}$ is the switching frequency.
For the MAX724 example in Figure 2, with $L=50 \mu \mathrm{H}$ and $\mathrm{V}_{\mathrm{IN}}=25 \mathrm{~V}$,

$$
\mathrm{I}_{\text {OUT }}=5.5 \mathrm{~A}-\frac{5 \mathrm{~V}(25 \mathrm{~V}-5 \mathrm{~V})}{2\left(10^{5} \mathrm{~Hz}\right) 25 \mathrm{~V}\left(50 \times 10^{-6} \mathrm{H}\right)} \quad=5.1 \mathrm{~A}
$$

Note that increasing or decreasing inductor value provides only small changes in maximum output current $(100 \mu \mathrm{H}=5.3 \mathrm{~A}, 20 \mu \mathrm{H}=4.5 \mathrm{~A})$. The equation shows that output current is mostly a function of the MAX724/MAX726 current-limit value. Again, a $50 \mu \mathrm{H}$ inductor works well in most applications and provides 5 A with a wide range of input voltages.

## Catch Diode

D1 provides a path for inductor current when $\mathrm{V}_{\mathrm{Sw}}$ turns off. Under normal load conditions, the average diode current may only be a fraction of load current; but during short-circuit or current-limit, diode current is higher. Conservative design dictates that the diode average current rating be 2 times the desired output current. If operation with extended short-circuit or overload time is expected, then the diode current rating must exceed the current limit ( $6.5 \mathrm{~A}=\mathrm{MAX724}, 2.6 \mathrm{~A}=\mathrm{MAX726}$ ), and heat sinking may be necessary.
Under normal operating conditions (not shorted), power dissipated in the diode $P_{D}$ is calculated by:

$$
P_{D}=I_{\text {OUT }} \frac{\left(\mathrm{V}_{\text {IN }}-\mathrm{V}_{\text {OUT }}\right) \mathrm{V}_{\mathrm{D}}}{\mathrm{~V}_{\text {IN }}}
$$

where $V_{D}$ is forward drop of the diode at a current equal to lout. In nearly all circuits, Schottky diodes provide the best performance and are recommended due to their fast switching times and low forward voltage drop. Standard power rectifiers such as the 1N4000 series are too slow for DC-DC conversion circuits and are not recommended.

Output Filter Capacitor
For most MAX724/MAX726 applications, a high-quality, low-ESR, $470 \mu \mathrm{~F}$ or $500 \mu \mathrm{~F}$ output filter capacitor will suffice. To reduce ripple, minimize capacitor lead length and connect the capacitor directly to the GND pin. Capacitor suppliers are listed in Table 1. Output ripple is a function of inductor value and output capacitor effective series resistance (ESR). In continuous-conduction mode:

$$
\mathrm{V}_{\mathrm{CR}(\mathrm{p}-\mathrm{p})}=\frac{\operatorname{ESR}\left(\mathrm{V}_{\mathrm{OUT}}\right)\left(1-\mathrm{V}_{\mathrm{OUT}} / V_{\text {IN }}\right)}{\mathrm{L}_{\mathrm{fSS}}}
$$

It is interesting to note that input voltage $\left(\mathrm{V}_{\mathrm{IN}}\right)$, and not load current, affects output ripple in CCM. This is because only the DC, and not the peak-to-peak, inductor current changes with load (see Figure 3).
In discontinuous-conduction mode, the equation is different because the peak-to-peak inductor current does depend on load:
where output ripple is proportional to the square root of load current. Refer to the earlier equation for $I_{\text {DCM }}$ to determine where DCM occurs and hence when the DCM ripple equation should be used.

## Input Bypass Capacitor

An input capacitor ( $200 \mu \mathrm{~F}$ or $220 \mu \mathrm{~F}$ ) is required for stepdown converters because the input current, rather than being continuous (like output current), is a square wave. For this reason the capacitor must have low ESR and a ripple-current rating sufficiently large so that its ESR and the $A C$ input current do not conspire to overheat the capacitor. In CCM, the capacitor's RMS ripple current is:

$$
I_{\mathrm{R}(\mathrm{RMS})}=\mathrm{I}_{\mathrm{OUT}} \sqrt{\frac{\mathrm{~V}_{\text {OUT }}\left(\mathrm{V}_{\text {IN }}-\mathrm{V}_{\text {OUT }}\right)}{\mathrm{V}_{\text {IN }}{ }^{2}}}
$$

The power dissipated in the input capacitor is then $\mathrm{P}_{\mathrm{C}}$ :

$$
\mathrm{P}_{\mathrm{C}}=\mathrm{I}_{\mathrm{R}(\mathrm{RMS})^{2}} \text { (ESR) }
$$

5A/2A Step-Down, PWM,
Switch-Mode DC-DC Regulators
MAX724/MAX726


Figure 3. MAX724 Step-Down Converter Waveforms with $V_{I N}=20 \mathrm{~V}, L=50 \mu \mathrm{H}$ (all waveforms $2 \mu \mathrm{~s} /$ div)

## 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators

Be sure that the selected capacitor can handle the ripple current over the required temperature range. Also locate the input capacitor very close to the MAX724/MAX726 and use minimum length leads (surface-mount or radial through-hole types). In most applications, ESR is more important than actual capacitance value since electrolytic capacitors are mostly resistive at the MAX724/MAX726's 100 kHz switching frequency.

## Applic ations Information

## Setting Output Voltage

R1 and R2 set output voltage as follows:

$$
\mathrm{R} 1=\frac{\mathrm{V}_{\mathrm{OUT}} \mathrm{R} 2}{2.21 \mathrm{~V}}-\mathrm{R} 2
$$

2.21 V is the reference voltage, so setting R2 to $2.21 \mathrm{k} \Omega$ (standard $1 \%$ resistor value) results in 1 mA flowing through R1 and R2 and simplifies the above equation. Other values will also work for R2, but should not exceed $4 \mathrm{k} \Omega$.

## Synchronizing the Oscillator

The MAX724/MAX726 can be synchronized to an external 110 kHz to 160 kHz source by pulsing the $\mathrm{V}_{\mathrm{C}}$ pin to ground at the desired clock rate. This is conveniently done with the collector of an external grounded-emitter NPN transistor. $\mathrm{V}_{\mathrm{C}}$ should be pulled low for 300 ns . Doing this may have some impact on output regulation, but the effect should be minimal for compensation resistor values between $1 \mathrm{k} \Omega$ and $4 \mathrm{k} \Omega$.

## Power Dissipation

The MAX724/MAX726 draw about 7.5 mA operating current, which is largely independent of input voltage or load current. They draw an additional 5 mA during switch on-time. Power dissipated in the internal $\mathrm{V}_{\mathrm{SW}}$ transistor is proportional to load current and depends on both conduction losses (product of switch on-voltage and switch current) and dynamic switching losses (due to switch rise and fall times). Total MAX724 power dissipation can be calculated as follows:

$$
\begin{gathered}
\mathrm{P}=\mathrm{V}_{\mathrm{IN}}\left[7.5 \mathrm{~mA}+5 \mathrm{~mA}(\mathrm{DC})+2 \mathrm{I}_{\mathrm{OUT}} \mathrm{t}_{\mathrm{SW}} \mathrm{f}_{\mathrm{OSC}}\right]+\ldots \\
\ldots \mathrm{DC}\left[\mathrm{I}_{\mathrm{OUT}}(1.8 \mathrm{~V})+0.1 \Omega\left(\mathrm{I}_{\mathrm{OUT}}\right)^{2}\right] \\
\mathrm{DC}=\text { Duty Cycle }=\frac{\mathrm{V}_{\mathrm{OUT}}+0.5 \mathrm{~V}}{\mathrm{~V}_{\mathrm{IN}}-2 \mathrm{~V}} \\
\mathrm{t}_{\mathrm{SW}}=\text { Overlap Time }=50 \mathrm{~ns}+(3 \mathrm{~ns} / \mathrm{A}) \mathrm{I}_{\mathrm{OUT}}
\end{gathered}
$$

where $\mathrm{t}_{\mathrm{Sw}}$ is "overlap" time. Switch dissipation is momentarily high during overlap time because both cur-
rent and voltage appear across the switch at the same time. $\mathrm{t}_{\text {Sw }}$ is approximately: [ $\left.50 \mathrm{~ns}+(3 \mathrm{~ns} / \mathrm{A})\left(\mathrm{l}_{\mathrm{Out}}\right)\right]$ for the MAX724.
Power dissipation in the MAX726 can be estimated in exactly the same way as the MAX724, except that 1.1 V (and not 1.8 V ) is a more reasonable value for the nominal voltage drop across the on-board power switch.

## Ground Connections

GND demands a short low-noise connection to ensure good load regulation. Since the internal reference is referred to GND, errors in the GND pin voltage get multiplied by the error amplifier and appear at the output. If the MAX724/MAX726 GND pin is separated from the negative side of the load, then high load return current can generate significant error across a seemingly small ground resistance. Single-point grounding is the most effective way to eliminate these errors. A recommended ground arrangement is shown in Figure 4.

## Overload Protection

The $\mathrm{V}_{\text {SW }}$ current is internally limited to about 6.5 A in the MAX724 and 2.6A in the MAX726. In addition, another feature of the MAX724/MAX726's overload protection scheme is that the oscillator frequency is reduced when the output voltage falls below approximately half its regulated value. This is the case during short-circuit and heavy overload conditions.
Since the minimum on-time for the switch is about $0.6 \mu \mathrm{~s}$, frequency reduction during overload ensures that switch duty cycle can fall to a low enough value to maintain control of output current. At the normal 100 kHz switching frequency, an on-time as short as

HIGH CURRENT
RETURN PATH

Figure 4. Recommended Ground Connection


## 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators



Figure 5. Error-Amplifier Gain as Set by $R_{C}$ and $C_{C}$ at $V_{C}$ Pin


Figure 6. Optional LC Output Filter
$0.2 \mu \mathrm{~s}$ would be needed to provide a narrow enough duty cycle that could control current when the output is shorted. Since $0.6 \mu \mathrm{~s}$ is too long (at 100 kHz ), the fosc is lowered to 20 kHz once FB (and hence the output) drops below about 1.3 V (see Frequency vs. $\mathrm{V}_{\text {FB }}$ Voltage graph in the Typical Operating Characteristics). This way, the MAX724/MAX726's $0.6 \mu \mathrm{~s}$ minimum $\mathrm{t}_{\mathrm{ON}}$ allows a sufficiently small duty cycle (at the reduced $\mathrm{f}_{\mathrm{Osc}}$ ) so that current can still be limited.

## Compensation Network

A series RC network connected from $\mathrm{V}_{\mathrm{C}}$ to ground compensates the MAX724/MAX726. Compensation $\mathrm{R}_{\mathrm{C}}$ values are shown in the applications circuits. $\mathrm{R}_{\mathrm{C}}$ and $C_{C}$ shape error-amplifier gain as follows: At DC, $R_{C}$ and $C_{C}$ have no effect, so the error-amplifier's gain is the product of its transconductance (approximately $5000 \mu \mathrm{mhos}$ ) and an internal $400 \mathrm{k} \Omega$ load impedance $\left(r_{I N T}\right)$ at $V_{C}$. So at $D C, A_{V(D C)}=g_{M}\left(r_{I N T}\right)=$ approximately $2000 \mu$ mhos. $R_{C}$ and $C_{C}$ then add a low-frequency pole and a high-frequency zero, as shown in Figure 5.

Output Overshoot
The MAX724/MAX726 error-amplifier design minimizes overshoot, but precautions against overshoot should still be exercised in sensitive applications. Worst-case overshoot typically occurs when recovering from an output short because $\mathrm{V}_{\mathrm{C}}$ slews down from its highest voltage. This can be checked by simply shorting and releasing the output.
Reduce objectional overshoot by increasing the compensation resistor (to $3 \mathrm{k} \Omega$ or $4 \mathrm{k} \Omega$ ) at $\mathrm{V}_{\mathrm{C}}$. This allows the error-amplifier output, $\mathrm{V}_{\mathrm{C}}$, to move more rapidly in the negative direction. In some cases, loop stability may suffer with a high-value compensation resistor. An option, then, is to add output filter capacitance, which reduces short-circuit recovery overshoot by limiting output rise time. Lowering the compensation capacitor to below $0.05 \mu \mathrm{~F}$ may also help by allowing $\mathrm{V}_{\mathrm{C}}$ to slew further before the output rises too far.

Optional Output Filters
Though not shown in the application circuits in Figures 2,7 , and 8 , additional filtering can easily be added to reduce output ripple to levels below $2 \%$. It is more effective to add an LC type filter rather than additional output capacitance alone. A small-value inductor $(2 \mu \mathrm{H}$ to $10 \mu \mathrm{H}$ ) and between $47 \mu \mathrm{~F}$ and $220 \mu \mathrm{~F}$ of filter capacitance should suffice (Figure 6). Although the inductor does not need to be of high quality (it is not switching), it must still be rated for the full load current.
When an LC filter is added, do not move the connection of the feedback resistor to the LC output. It should be left connected to the main output filter capacitor (C1 in Figure 2). If the feedback connection is moved to the LC filter point, the added phase shift may impact stability.

## 5A/2A Step-Down, PWM, Switch-Mode DC-DC Regulators

## Typical Applications

## Positive-to-Negative DC-DC Inverter

The MAX724/MAX726 can convert positive input voltages to negative outputs if the sum of input and output voltage is greater than 8 V , and the minimum positive supply is 4.5 V . The connection in Figure 7 shows the MAX724 generating -5 V . The device's GND pin is connected to the negative output, which allows the feedback divider, R3, and R4 to be connected normally. If the GND pin were tied to circuit ground, a level shift and inversion would be required to generate the proper feedback signal.

Component values in Figure 8 are shown for input voltages up to 35 V and for a 1 A output. If the maximum input voltage is lower, a Schottky diode with lower reverse breakdown than the MBR745 (D1) may be used. If lower output current is needed, then the current rating of both D1 and L1 may be reduced. In addition, if the minimum input voltage is higher than 4.5 V , then greater output current can be supplied.

R1, R2, and C4 provide compensation for low input voltages, but R1 and R2 also figure in the output-voltage calculation because they are effectively connected in parallel with R3. For larger negative outputs, increase R1, R2, and R3 proportionally while maintain-


Figure 7. Positive-to-Negative DC-DC Inverter
ing the following relationships. If $\mathrm{V}_{\text {IN }}$ does not fall below $2 \mathrm{~V}_{\text {OUT }}$, then R1, R2, and C4 can be omitted and only R3 and R4 set the output voltage.

$$
\begin{aligned}
& \mathrm{R} 4=1.82 \mathrm{k} \Omega \\
& \left.\mathrm{R} 3=\left|\mathrm{V}_{\mathrm{OUT}}\right|-2.37 \text { (in } \mathrm{k} \Omega\right) \\
& \mathrm{R} 1=1.86(\mathrm{R} 3) \\
& \mathrm{R} 2=3.65(\mathrm{R} 3)
\end{aligned}
$$

Negative Boost DC-DC Converter The MAX724/MAX726 can also work as a negative boost converter (Figure 8) by tying the GND pin to the negative output. This allows the regulator to operate from input voltages as low as -4.5 V . If the regulated output is at least $-8 \mathrm{~V}, \mathrm{R} 1$ and R 2 set the output voltage as in a conventional connection, with R1 selected from:

$$
\mathrm{R} 1=\frac{\mathrm{V}_{\text {OUT }} \mathrm{R} 2}{2.21}-\mathrm{R} 2
$$

L1 must be a low value to maintain stability, but if $\mathrm{V}_{\mathrm{IN}}$ is greater than -10V, L1 can be increased to $50 \mu \mathrm{H}$. Since this is a boost configuration, if the input voltage exceeds the output voltage, D1 will pull the output more negative and out of regulation. Also, if the output is pulled toward ground, D1 will drag down the input supply. For this reason, this configuration is not short-circuit protected.


Figure 8. Negative Step-Up DC-DC Converter

## 5A/2A Step-Down, PWM, <br> Switch-Mode DC-DC Regulators

MAX724/MAX726


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